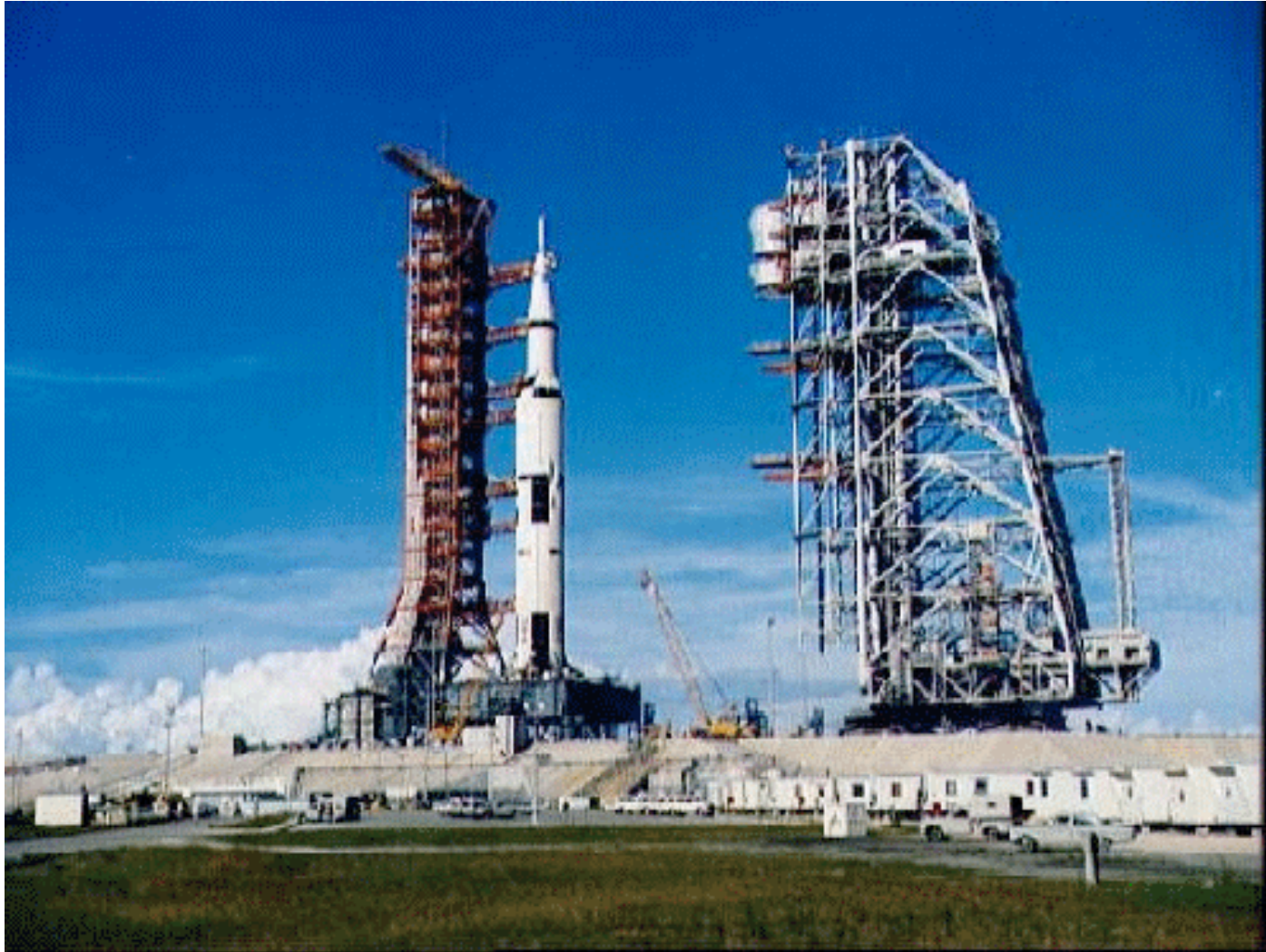


# Ground Processing and Launch Facilities

- Historical examples: Saturn I and V
- Modern example: Delta IV Heavy



# Saturn V Launch Facility



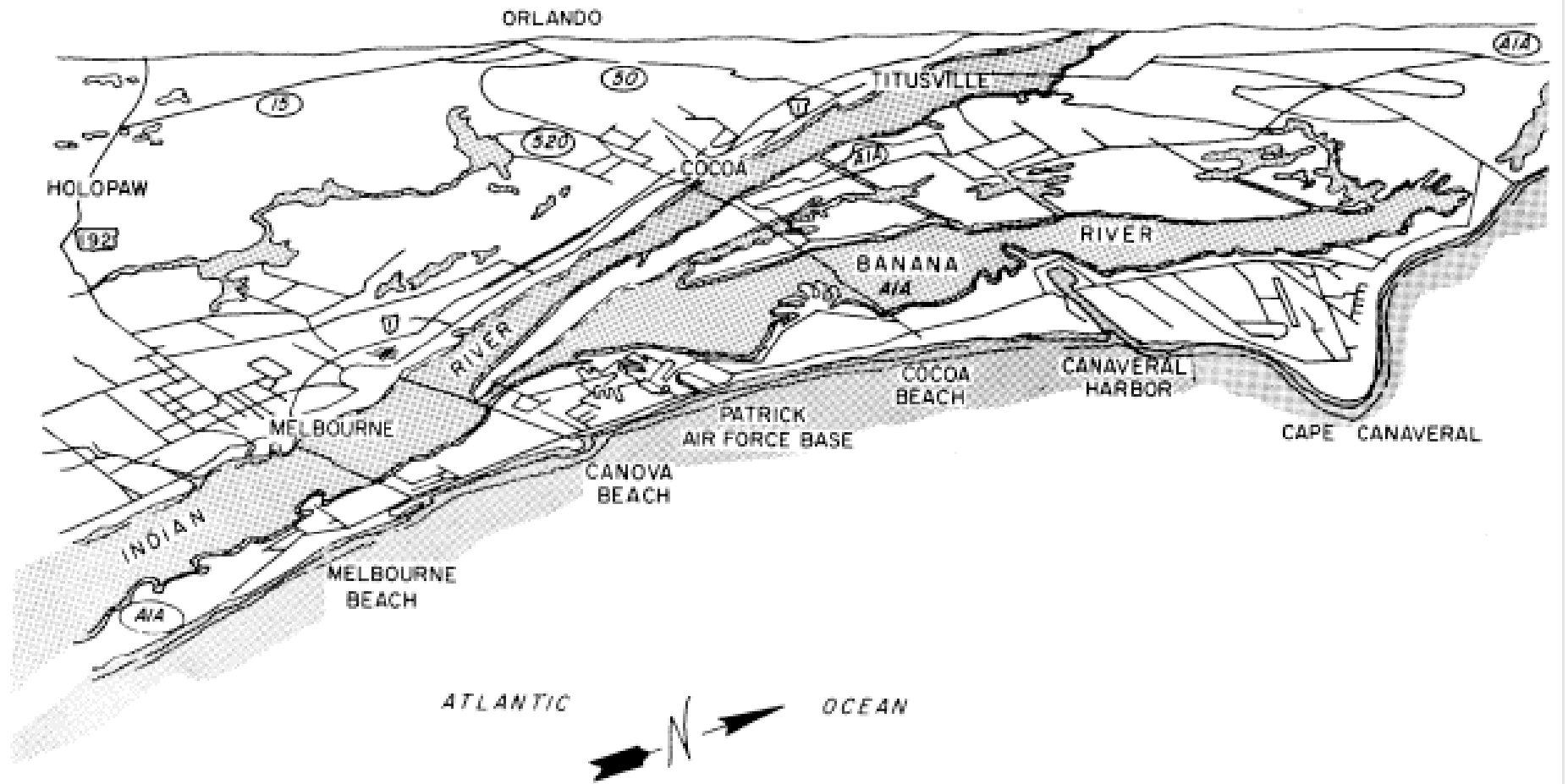
# Cape Canaveral circa 1950



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Map of Cape Canaveral



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# "ICBM Row"



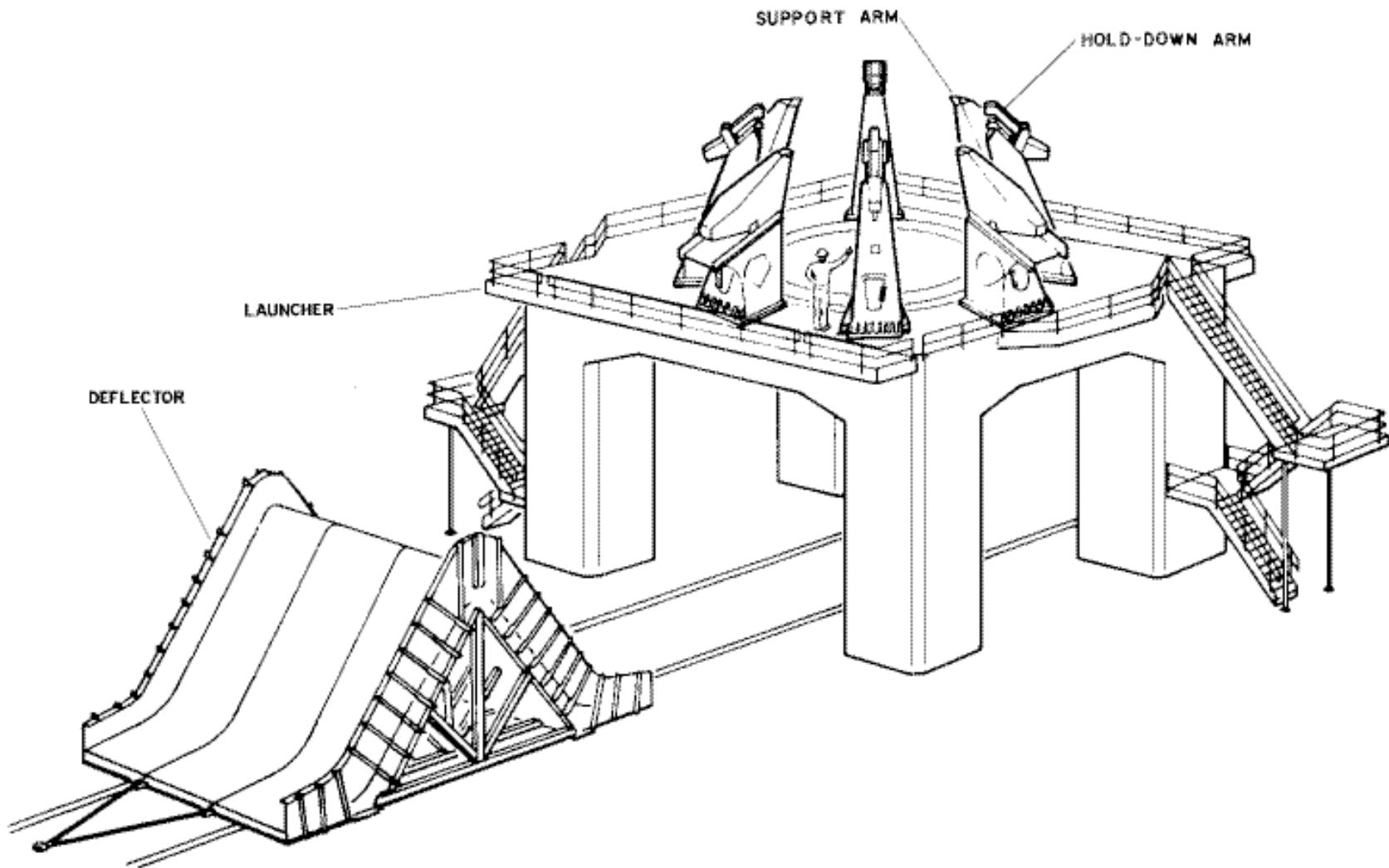
# LC-34 Schematic



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

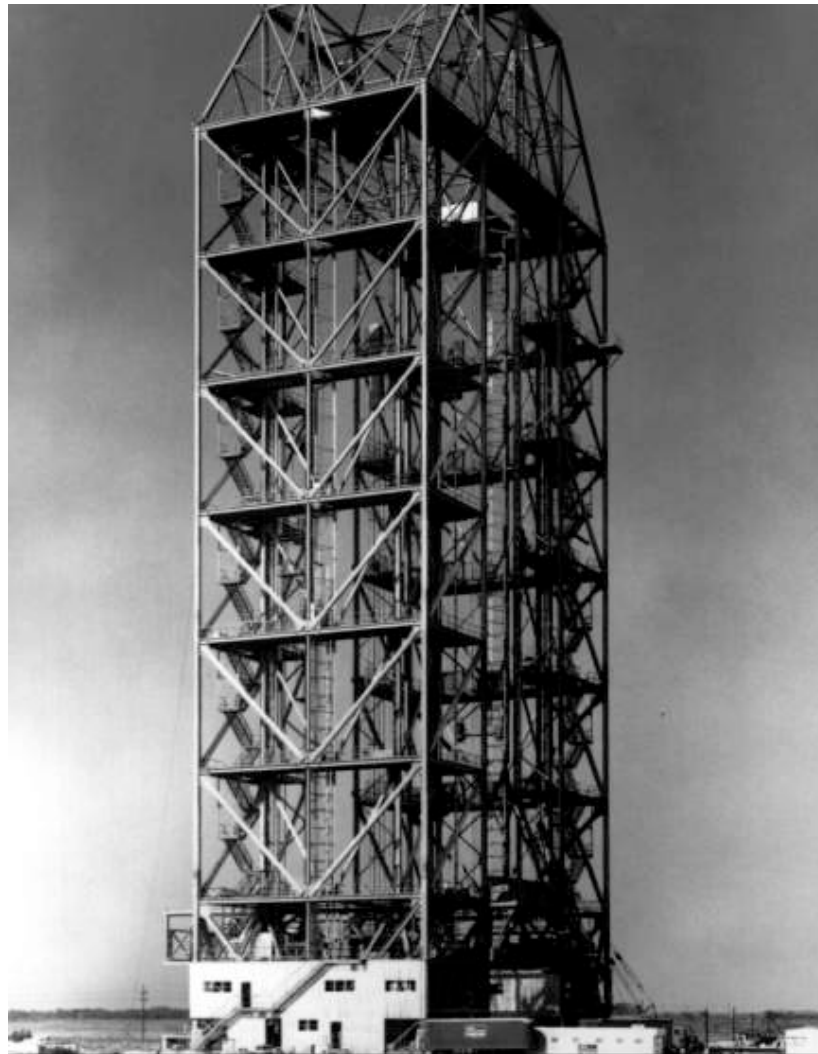
# Saturn I Launch Pedestal



# LC-34 Launch Pedestal Under Construction



# LC-34 Service Structure



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# LC-34 Blockhouse



# LC-34 Flame Deflector



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Aerial View of LC-34



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

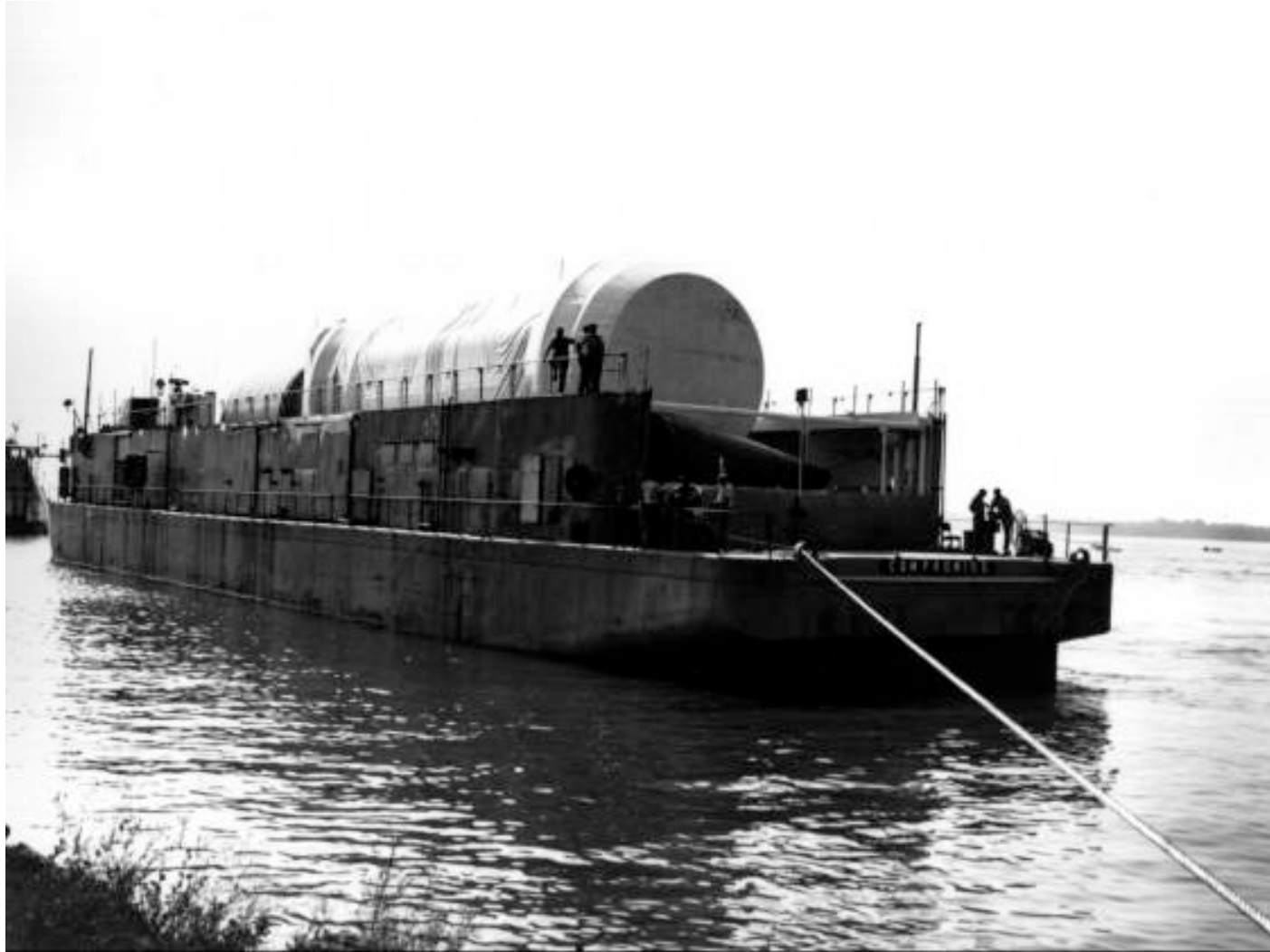
# Aerial View of LC-34



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Barge Transport of Launch Vehicle Stages



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Aerial Transport of Stages



# S-I Stage Rotation



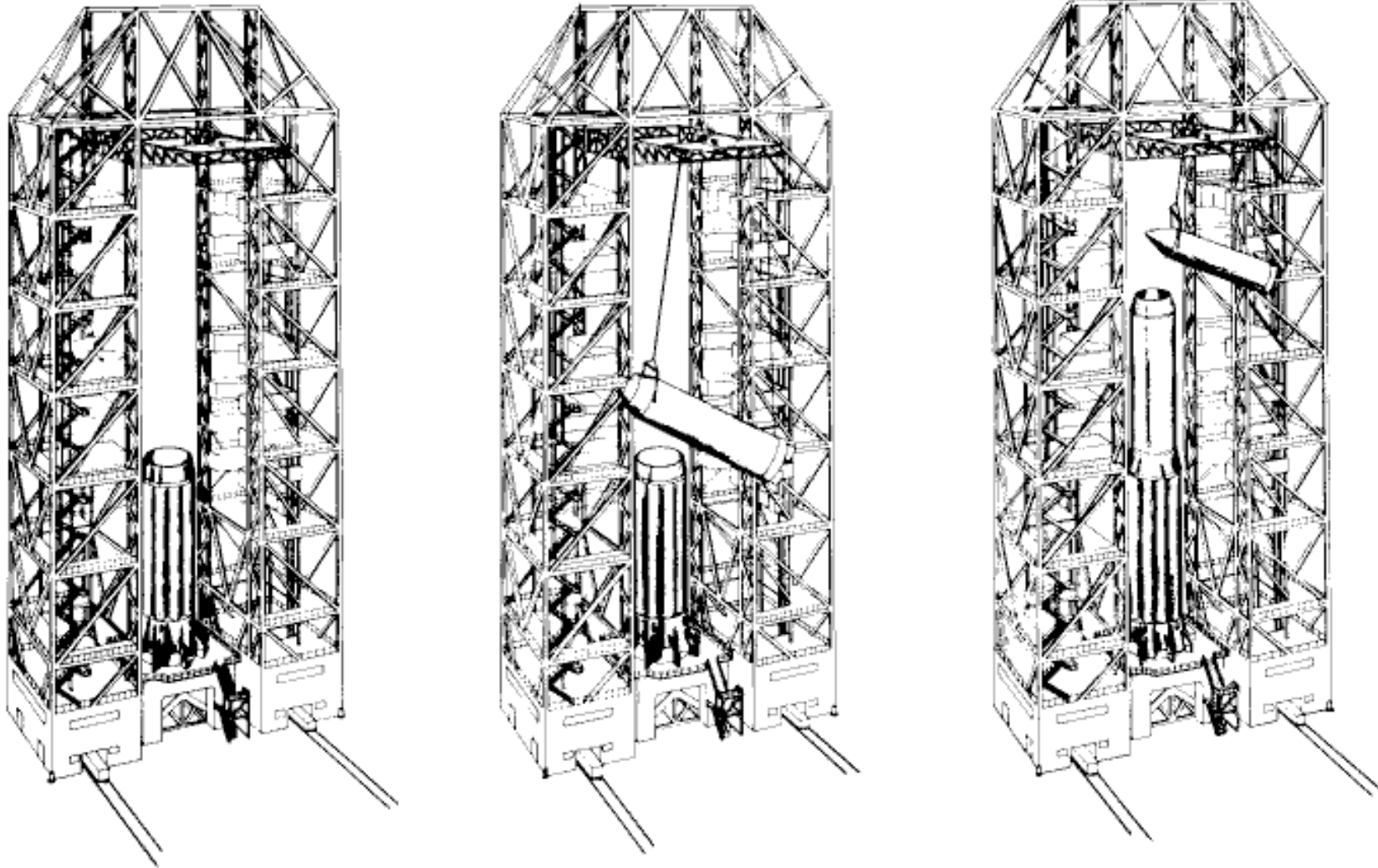
# S-I Stage Rotation



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

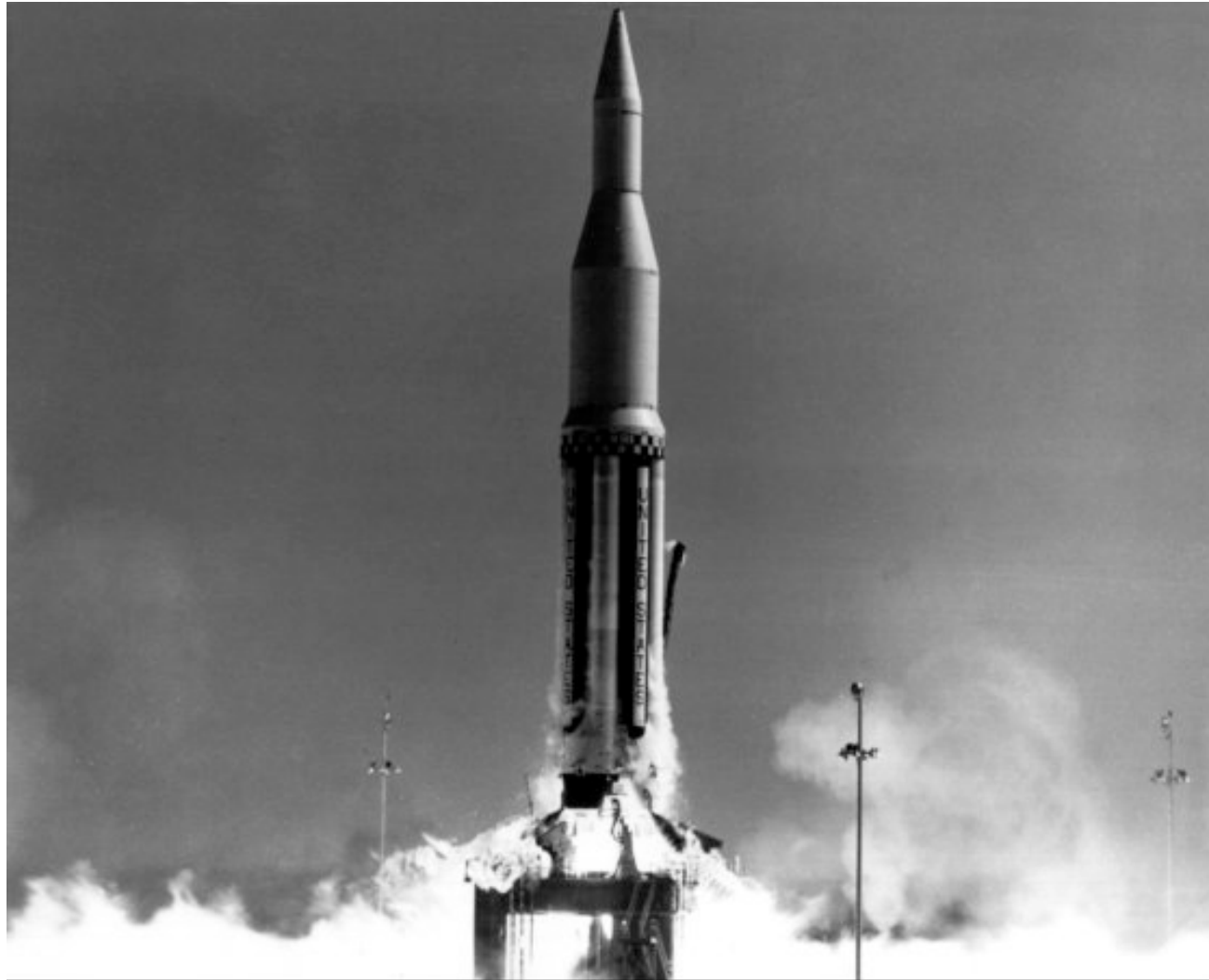
# Saturn I Erection Process



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# SA-201 Launch

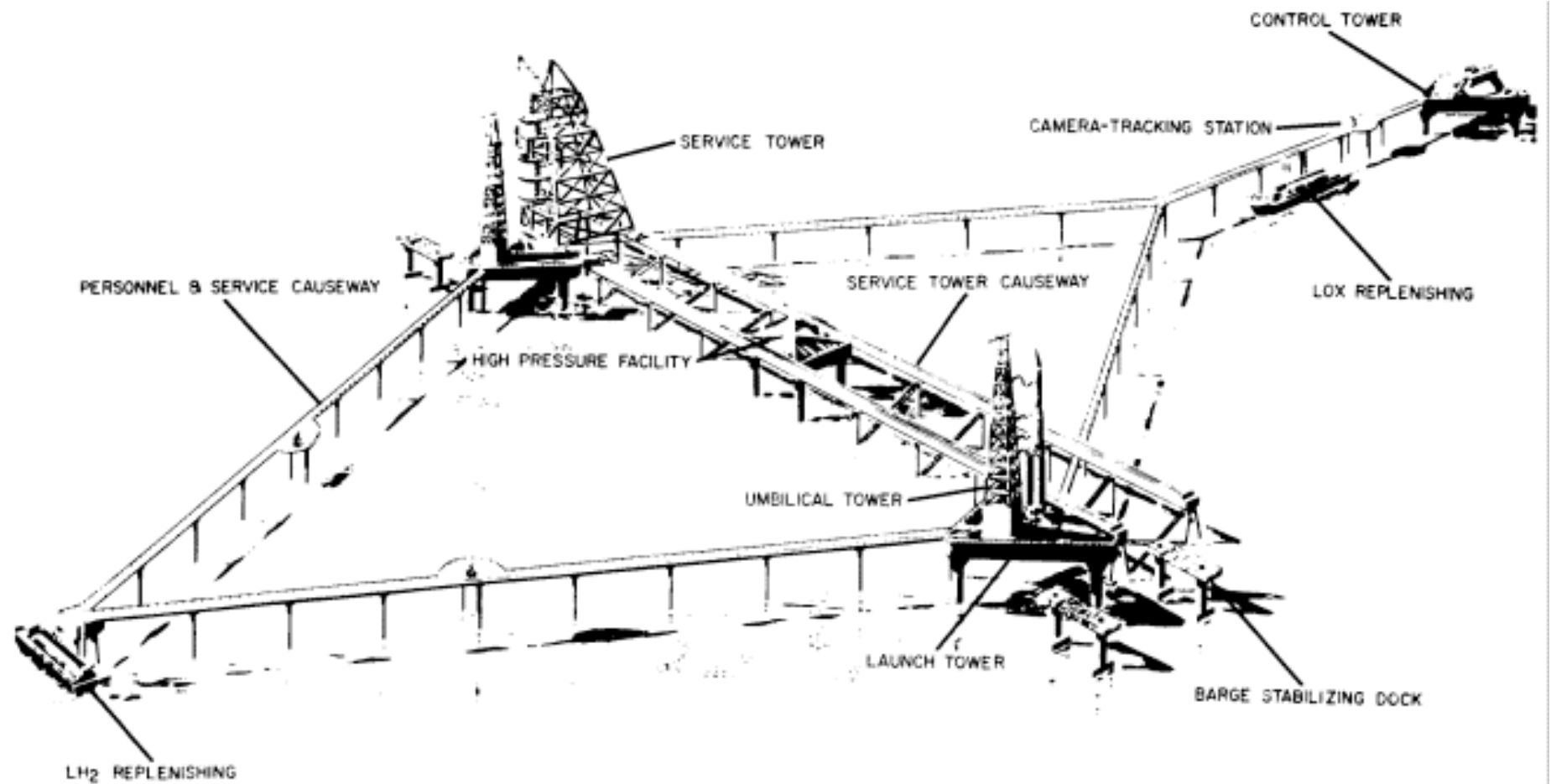


UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



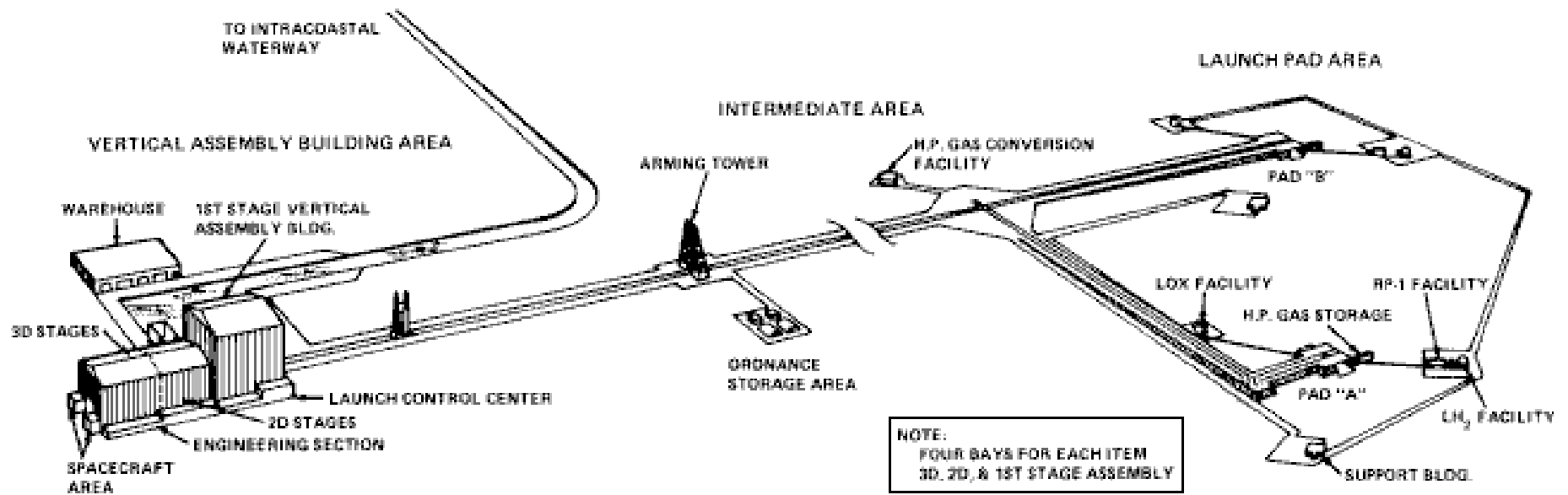
# Concept of an Off-Shore Launch Facility



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Early Mobile Launch Complex Concept



UNIVERSITY OF  
MARYLAND

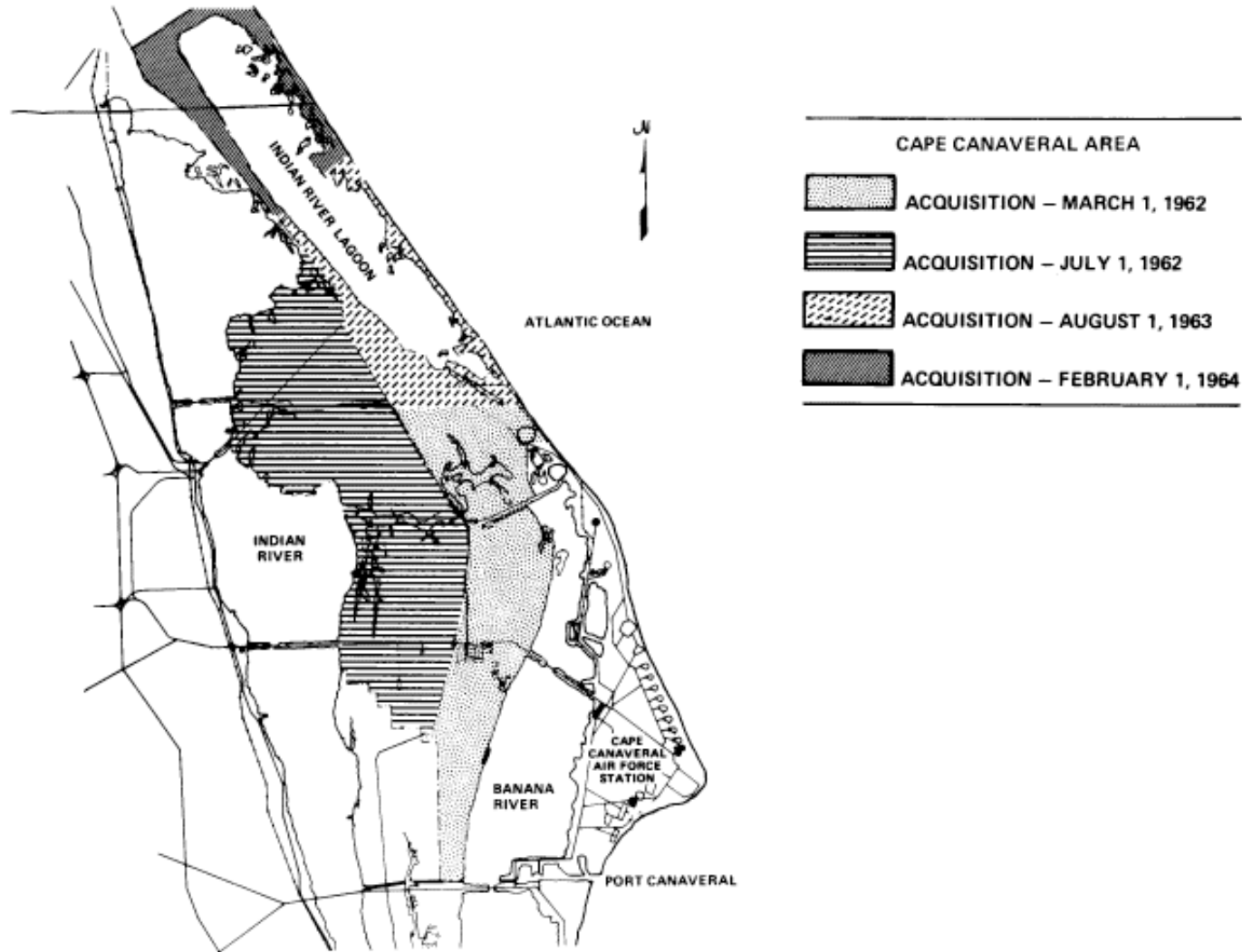
Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Launch Sites Considered for Apollo

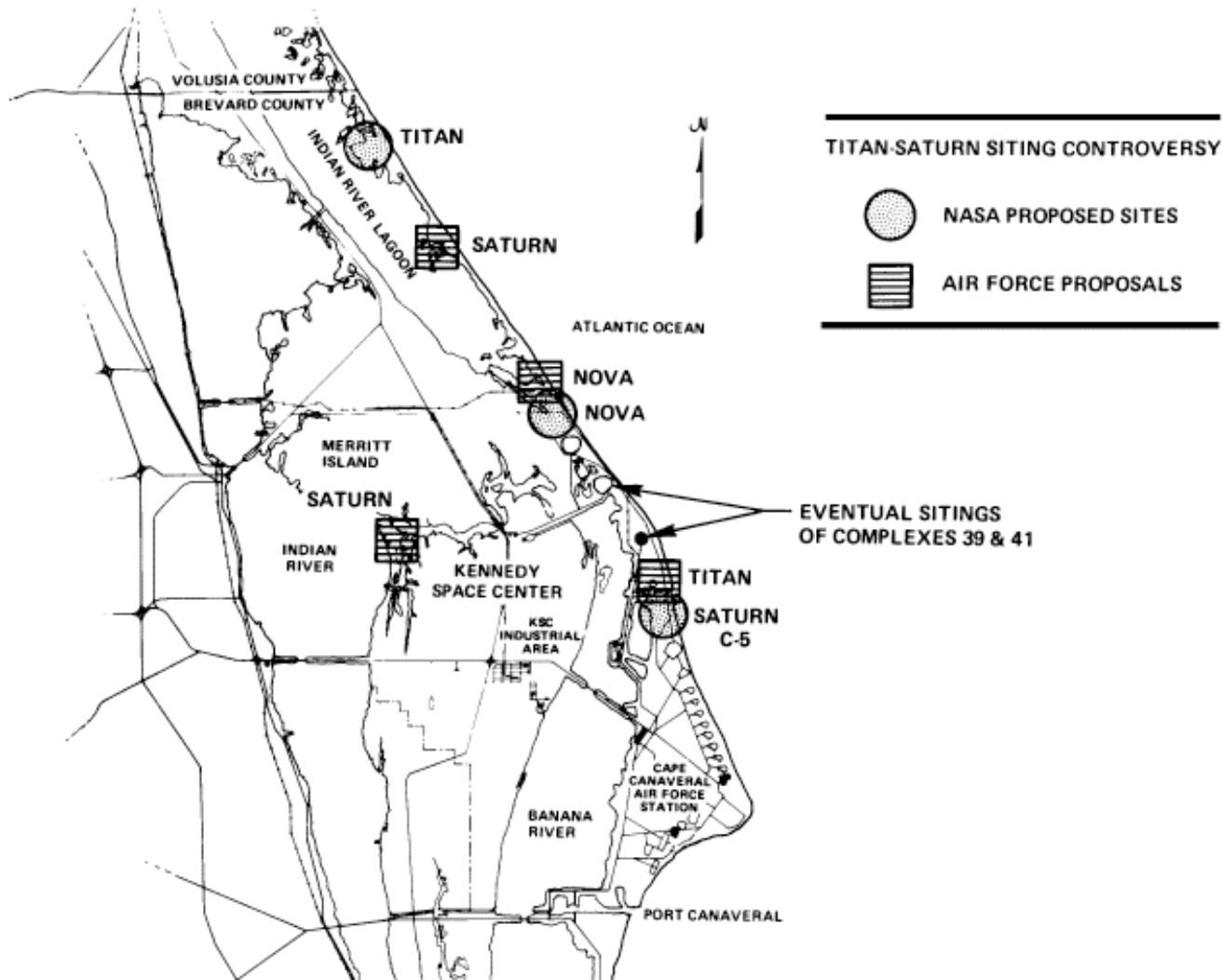
- Cape Canaveral
- Offshore from Cape Canaveral
- Mayaguana Island in the Bahamas
- Cumberland Island, Georgia
- A mainland site near Brownsville, Texas
- White Sands Missile Range in New Mexico
- Christmas Island in the mid-Pacific south of Hawaii
- South Point on the island of Hawaii



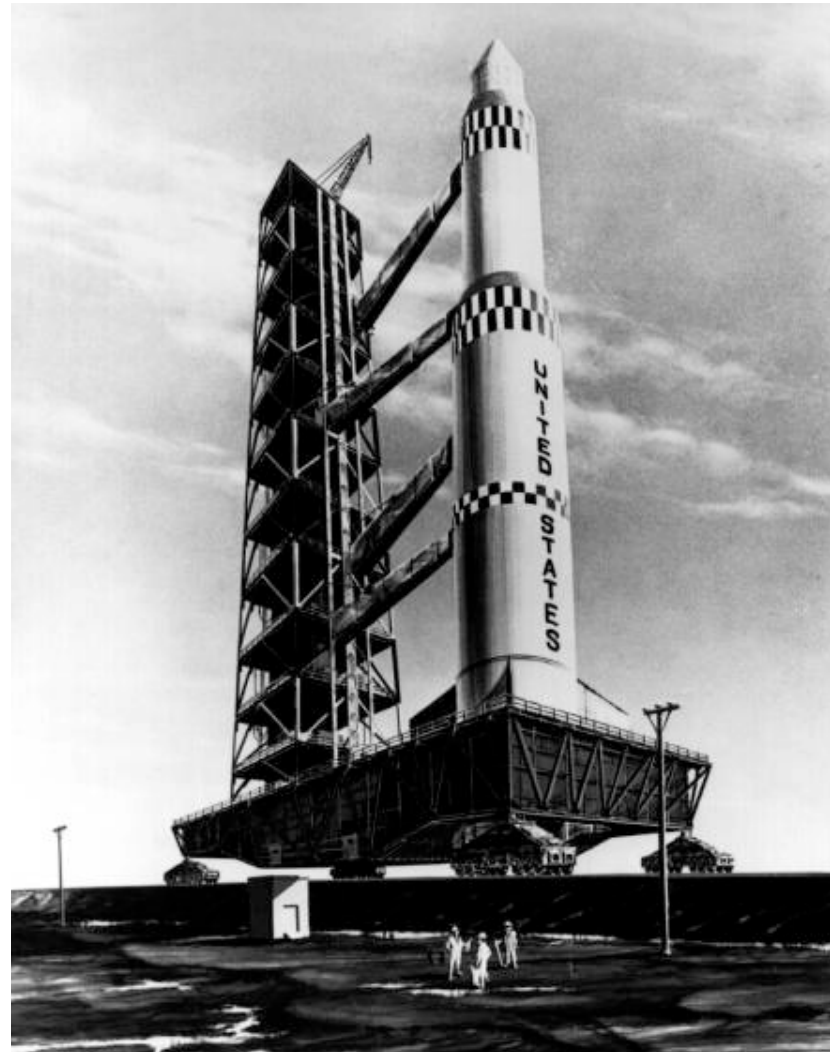
# Merritt Island Launch Area (MILA)



# Competition for MILA Launch Sites



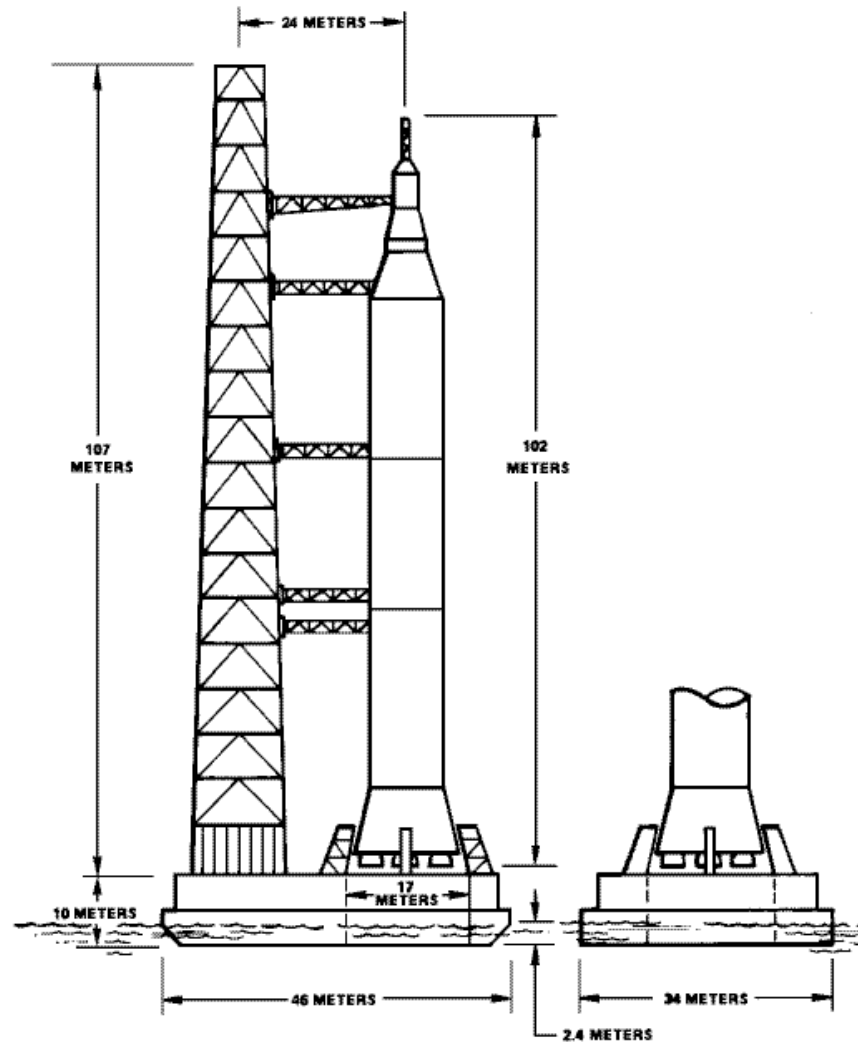
# Rail-Based Nova Launch Concept



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

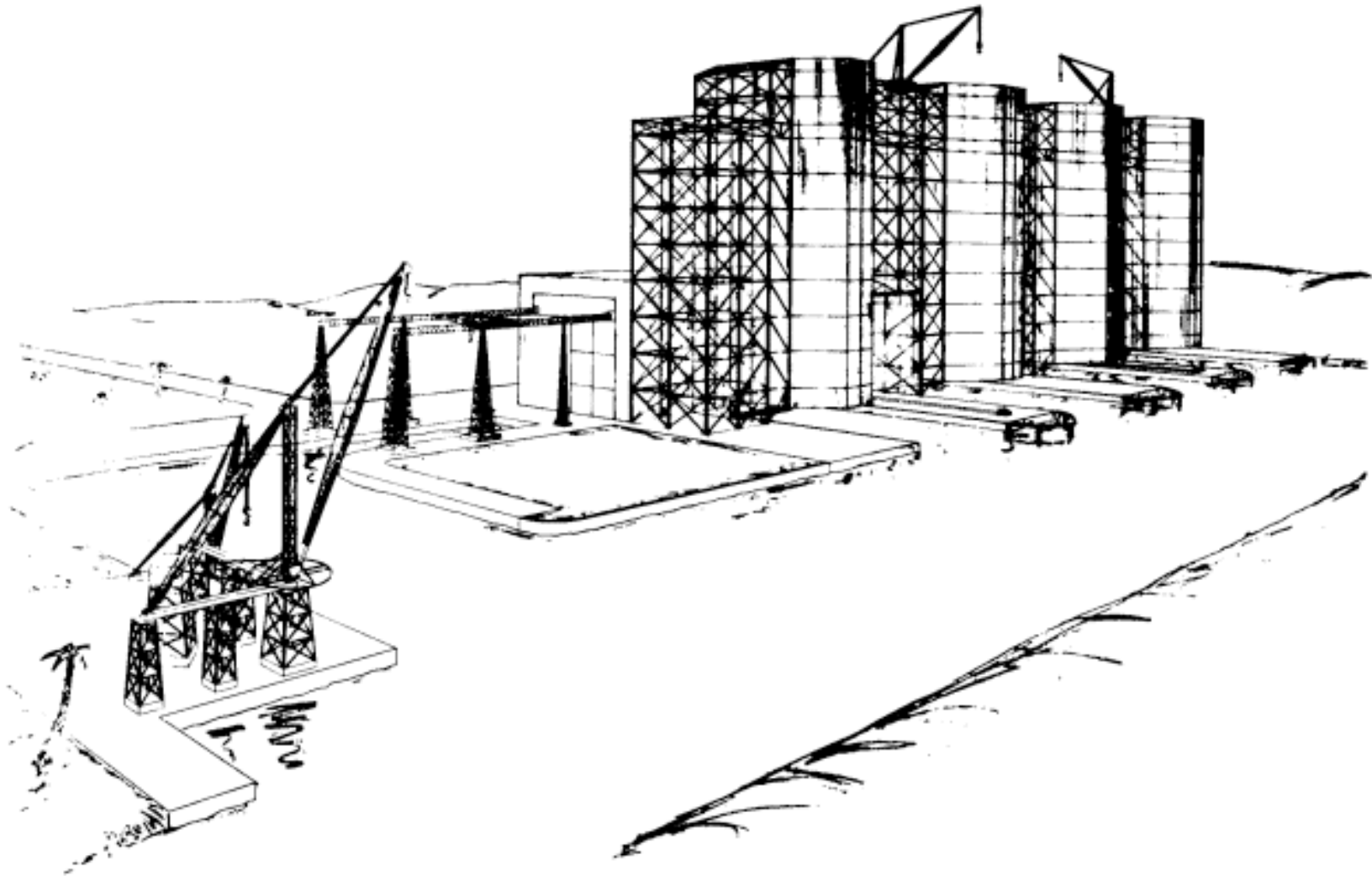
# Barge-Based Saturn V Launch Concept



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

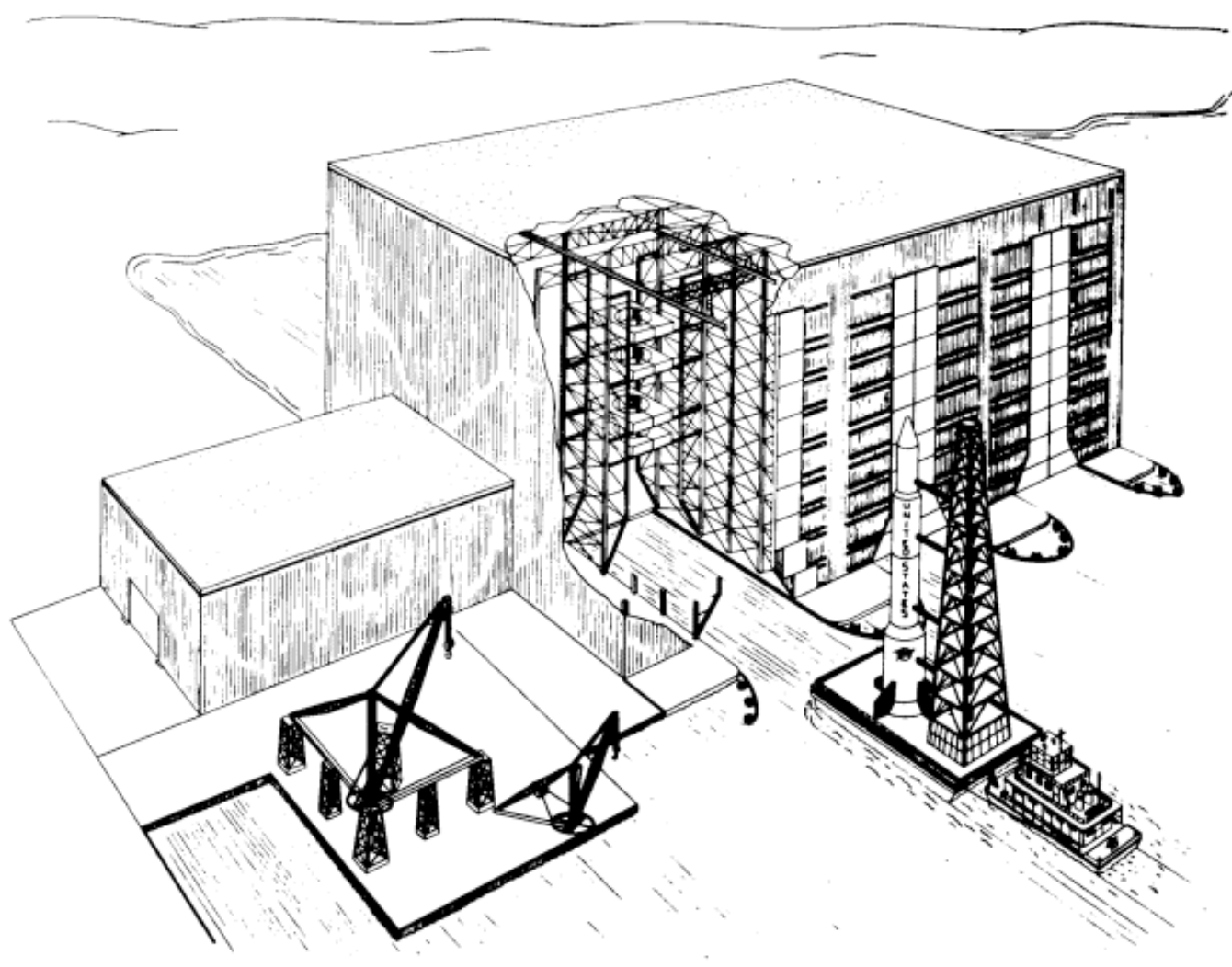
# Barge-Based Vertical Assembly Building



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

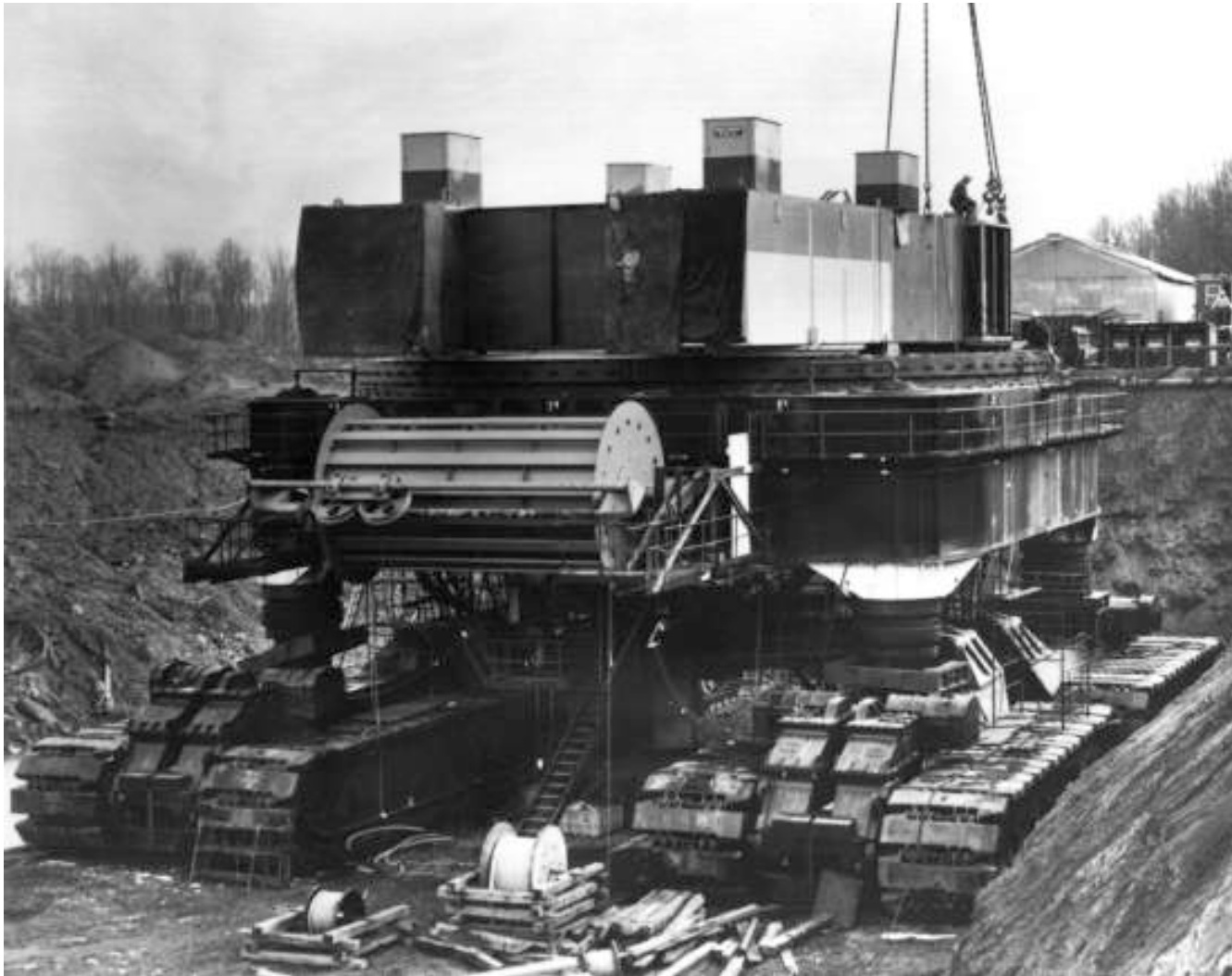
# Barge-Based VAB (Enclosed)



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

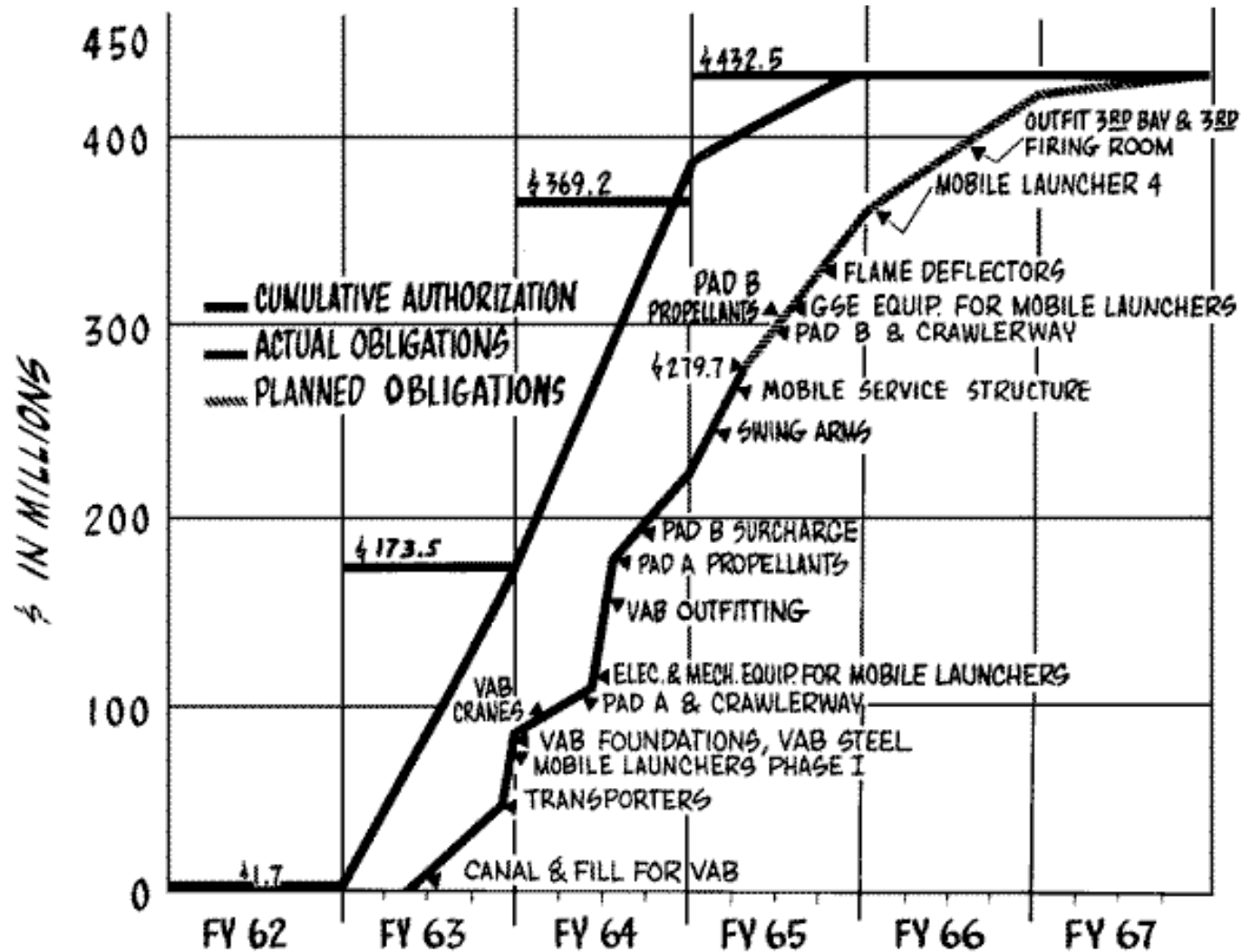
# West Virginia Strip-Mine Coal Shovel



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

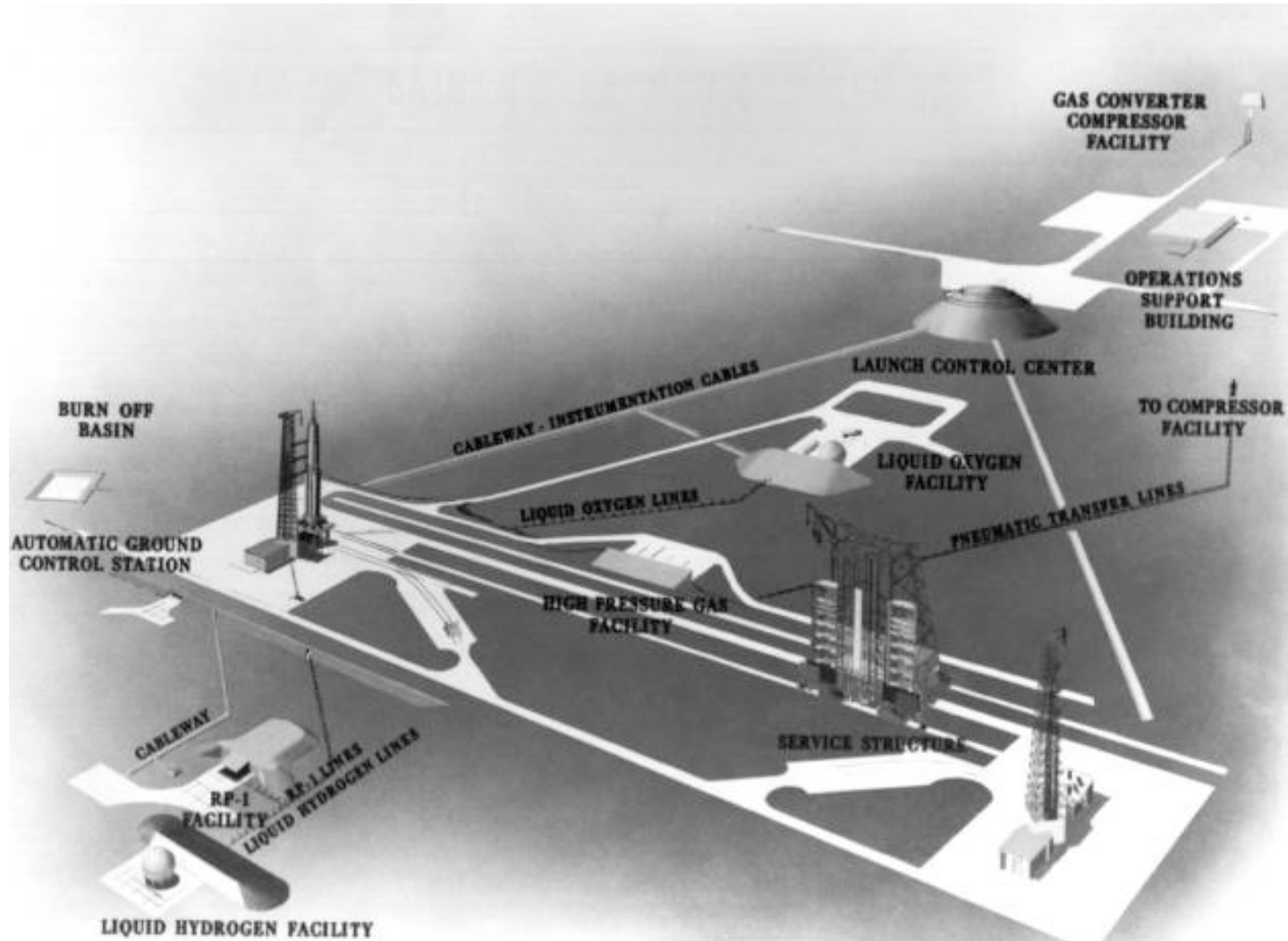
# Expenditures for LC-39



# Aerial View of LC-34



# LC-37 Concept





UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# LC-37 Under Construction (1963)



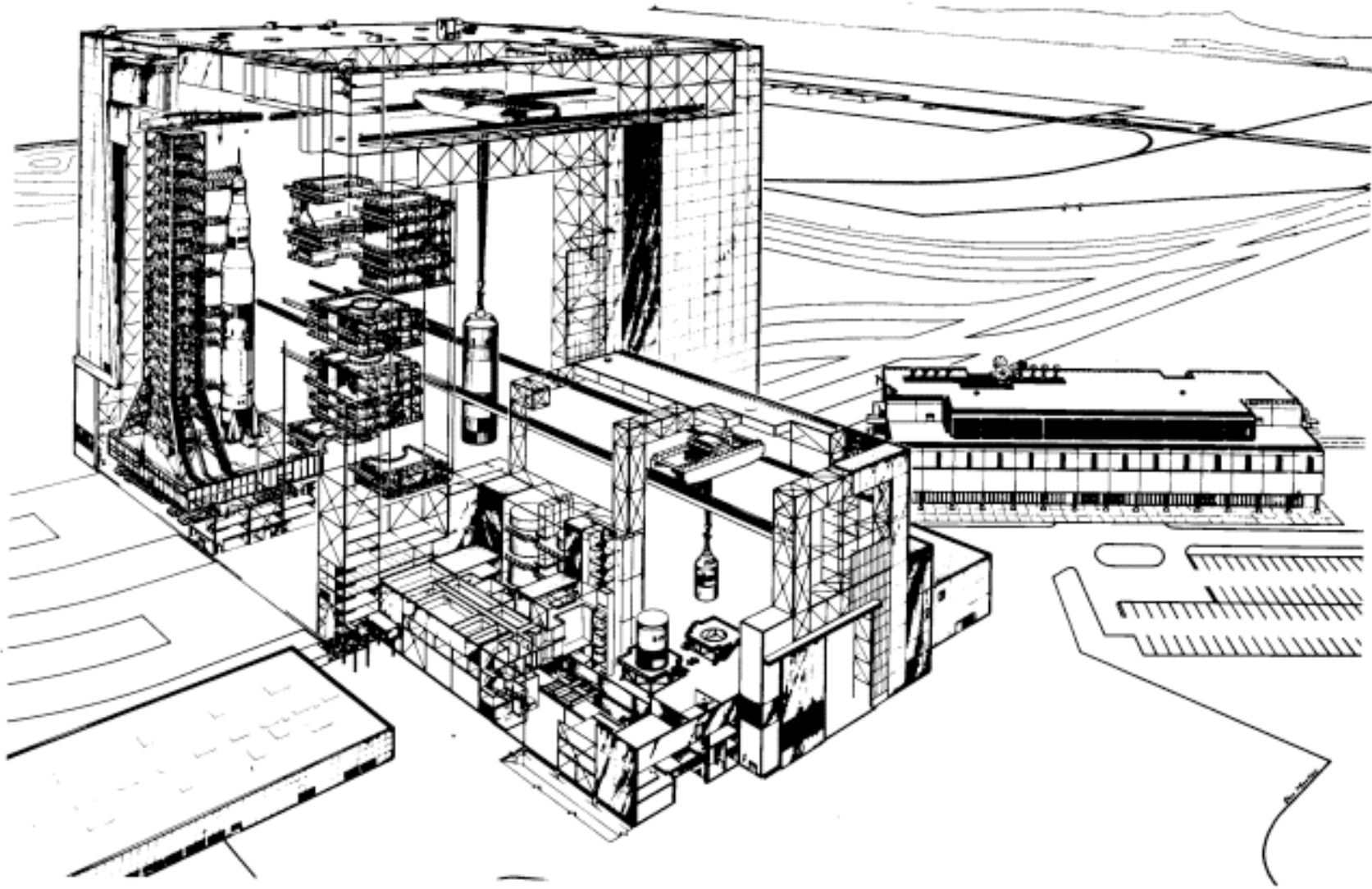
UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY  
MARYLAND

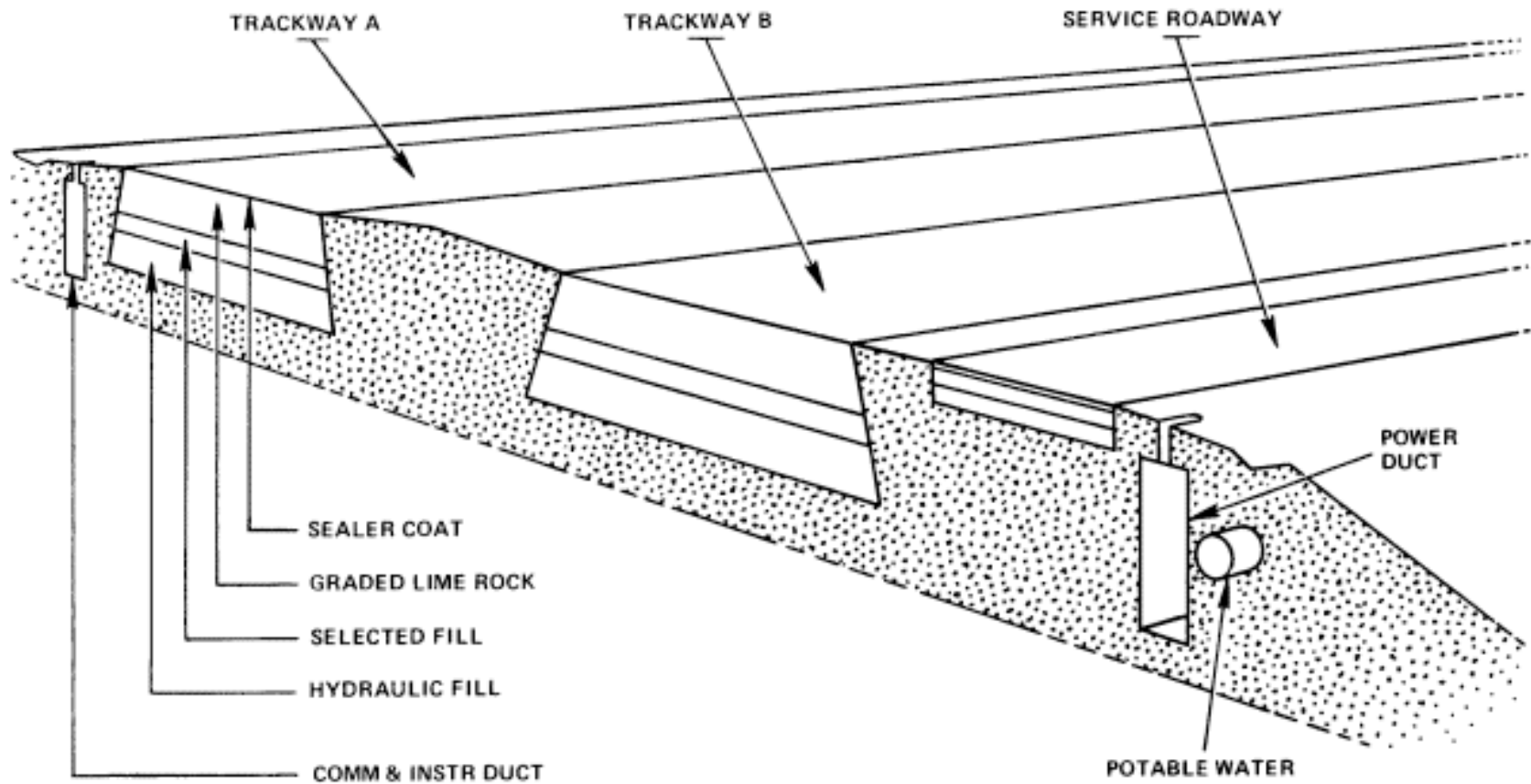
g and Launch Facilities  
Space Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

## PROFILE OF TYPICAL CRAWLERWAY SECTION

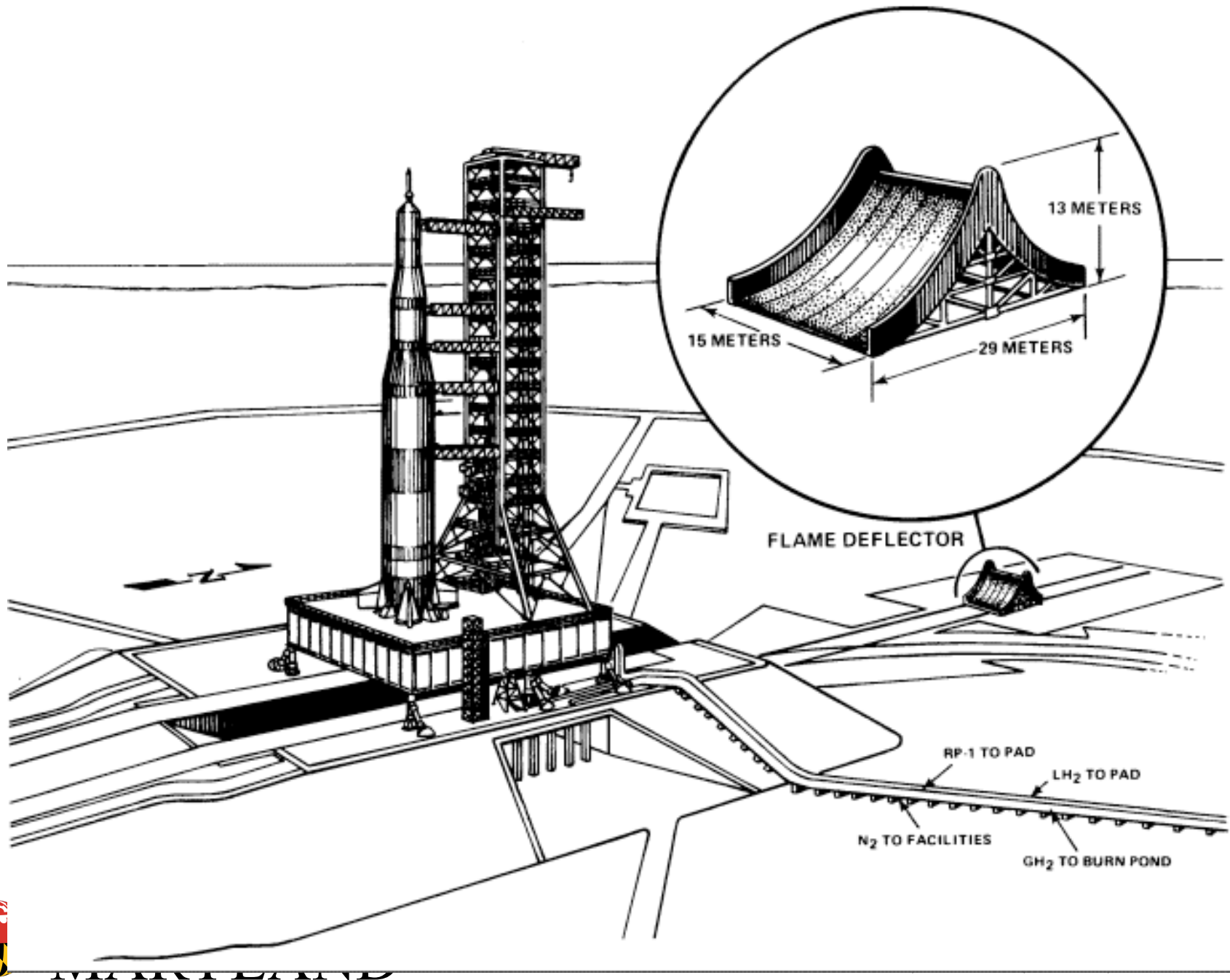


(NOT TO SCALE)



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



ties  
sign



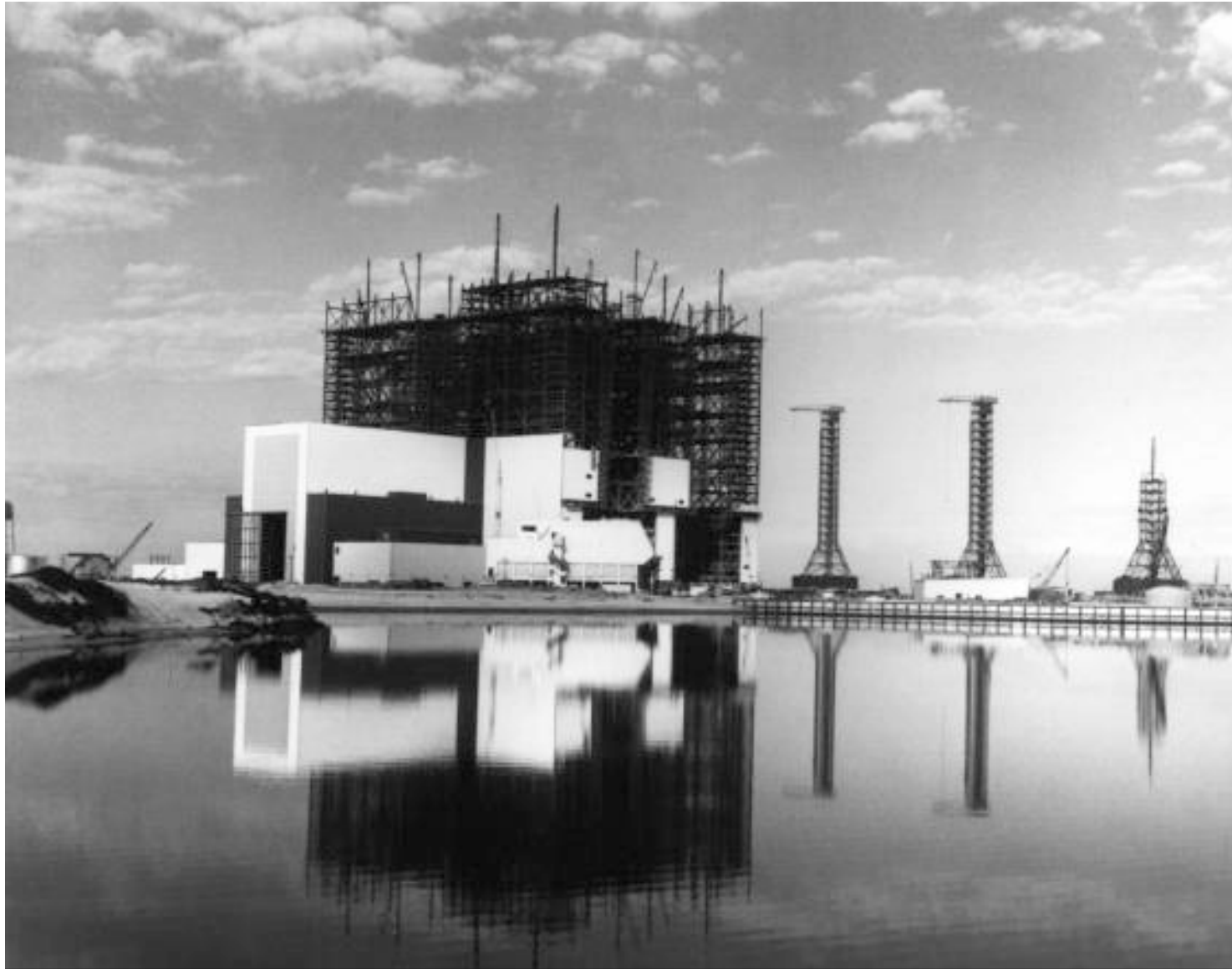
UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



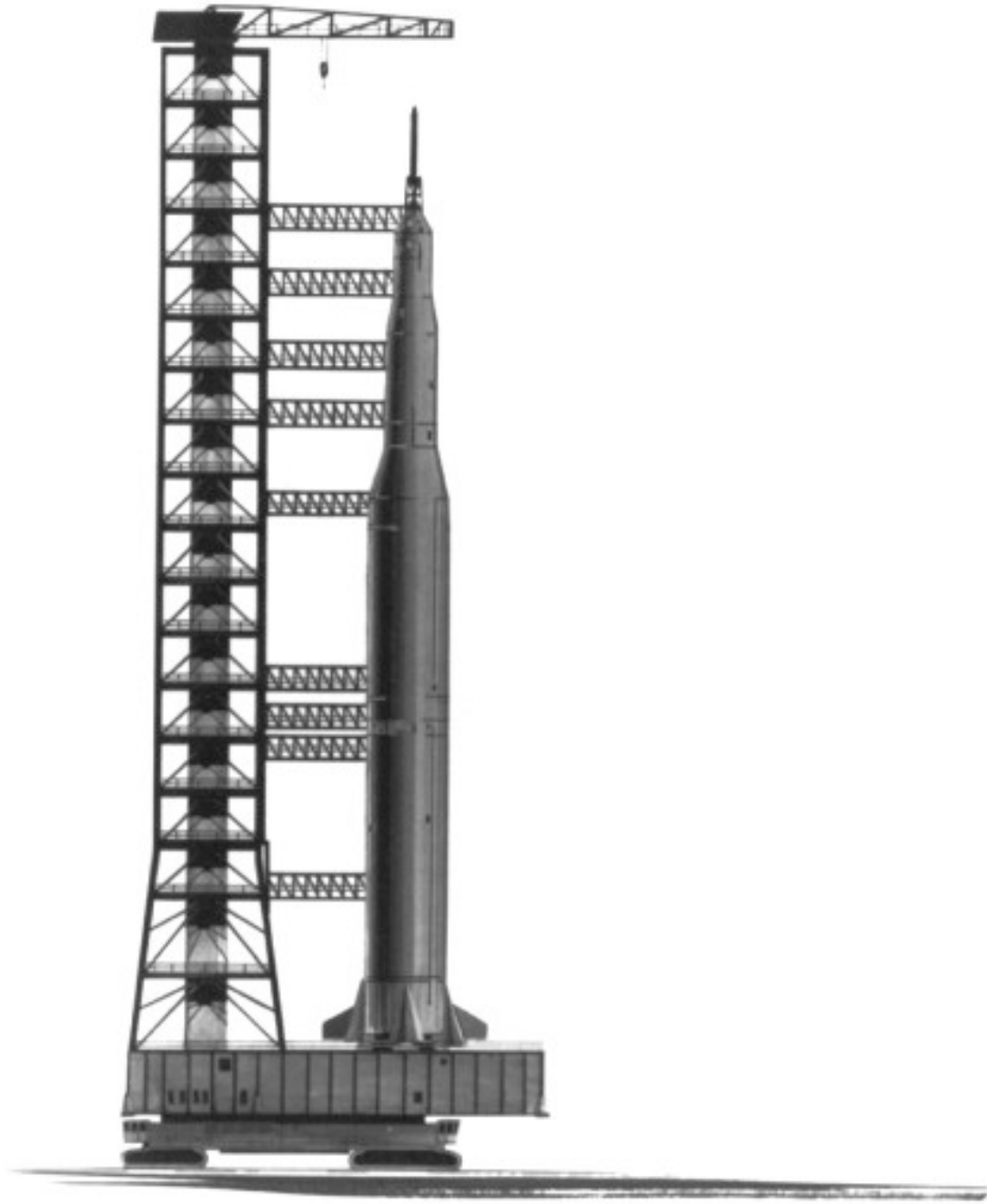
UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY OF  
MARYLAND

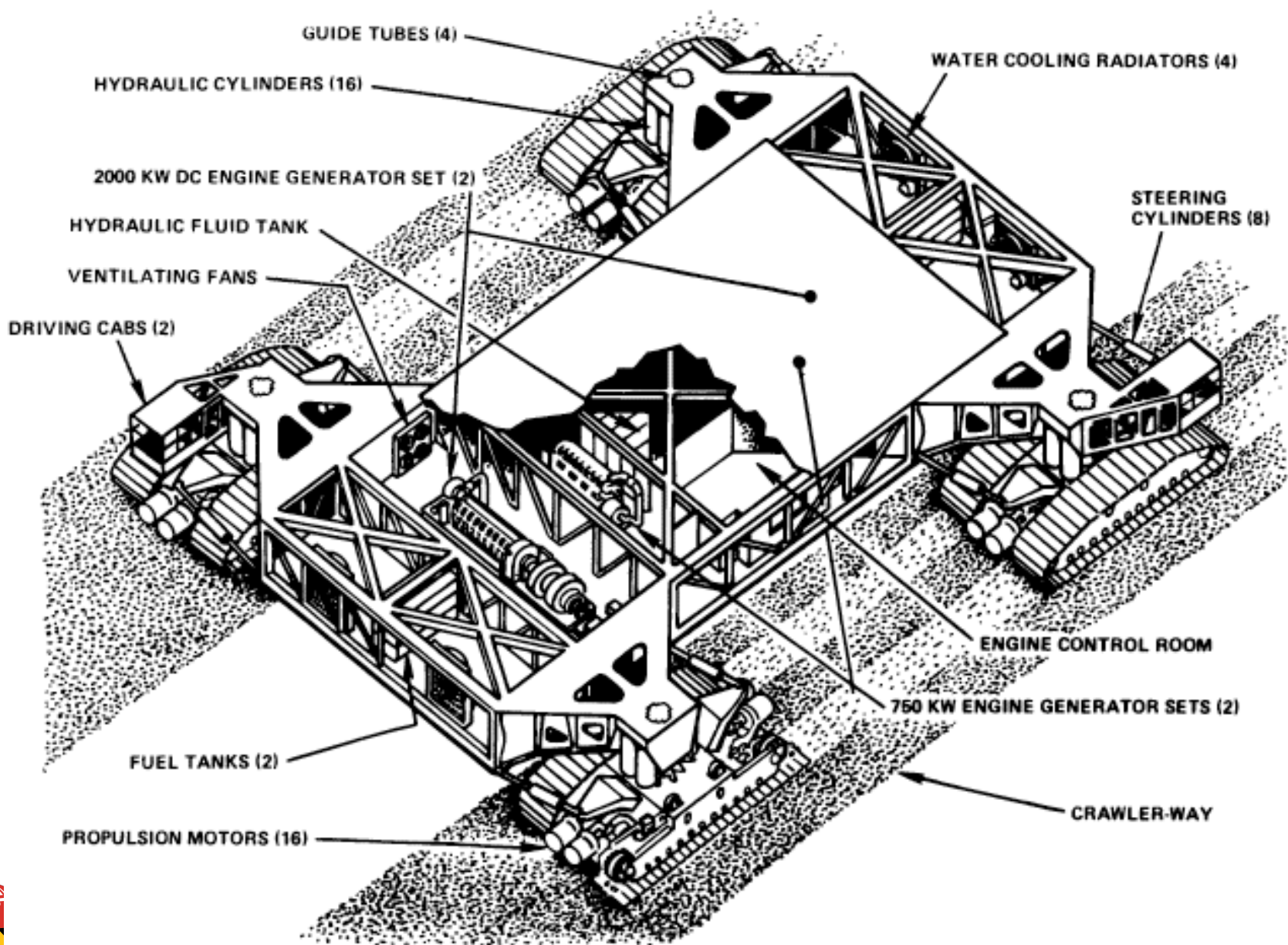
Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIV  
MAR

Launch Facilities  
e Systems Design

# THE CRAWLER-TRANSPORTER





UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



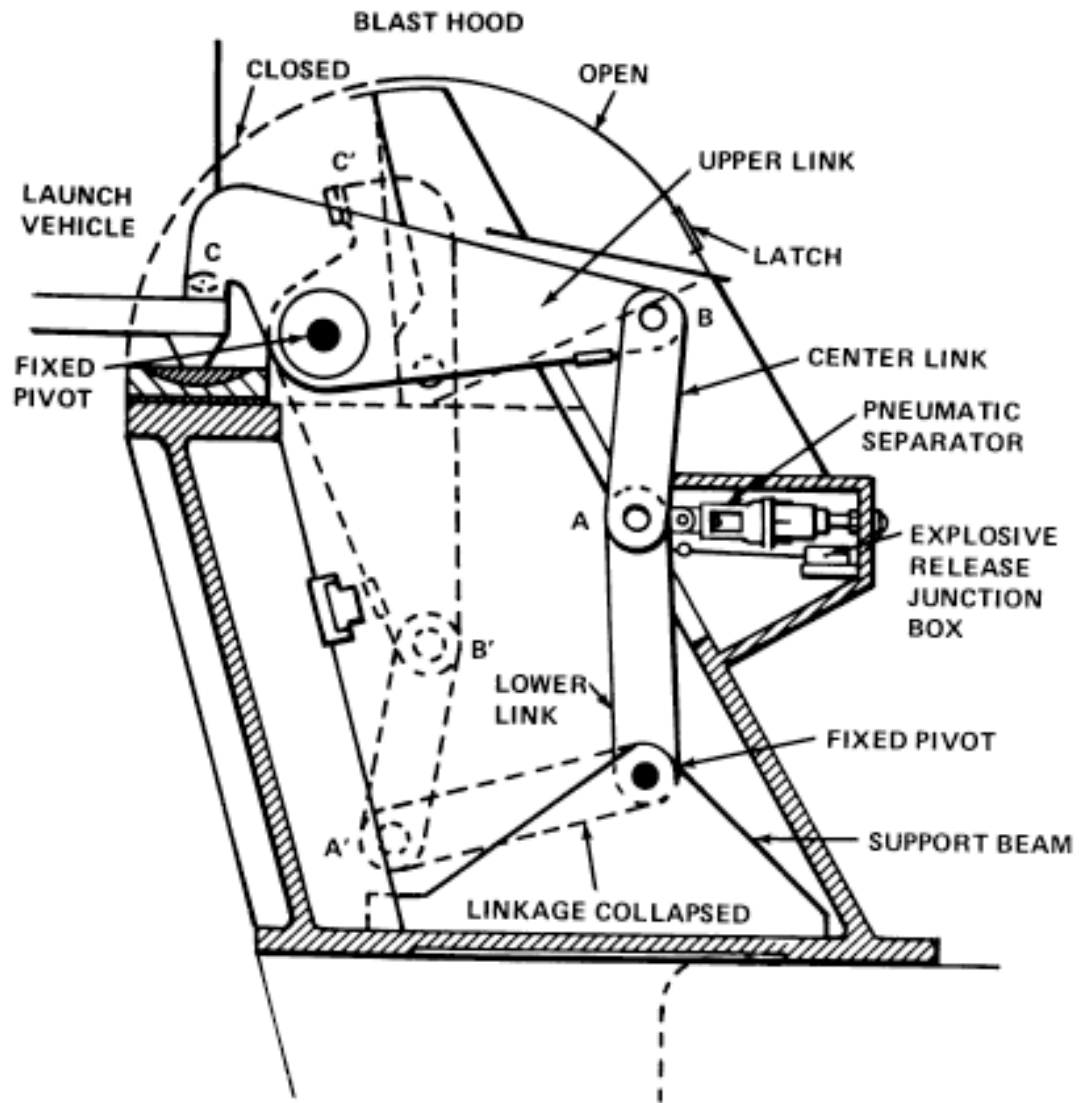
UNIVERSITY OF  
MARYLAND

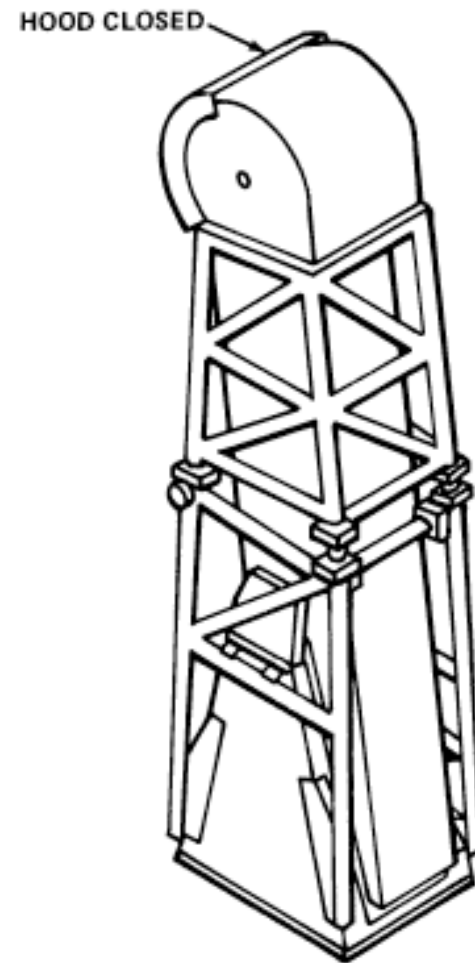
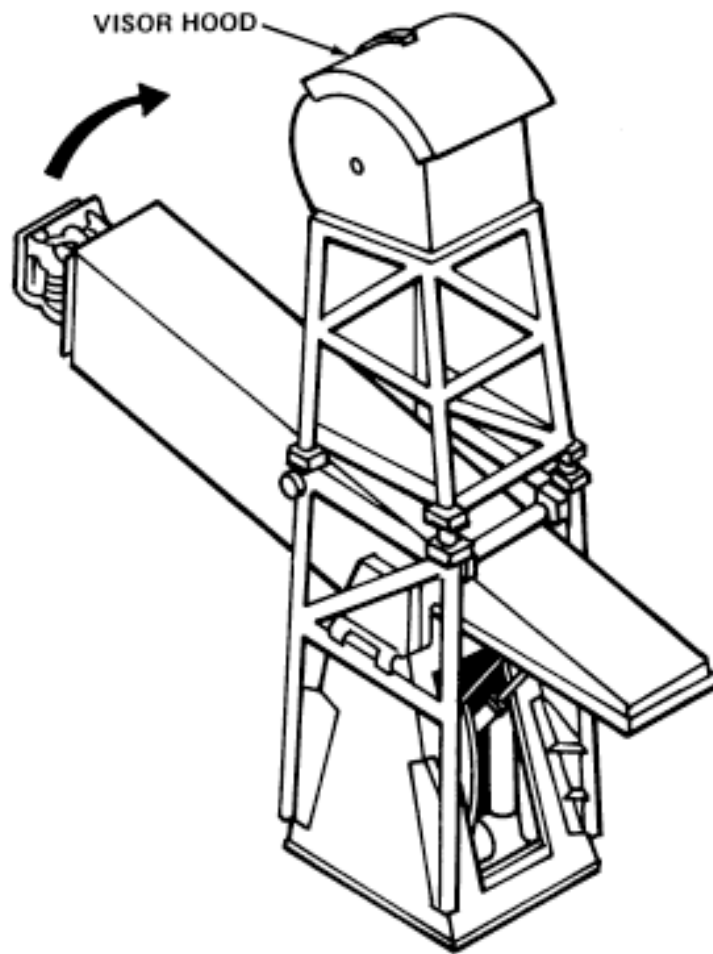
Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design





UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



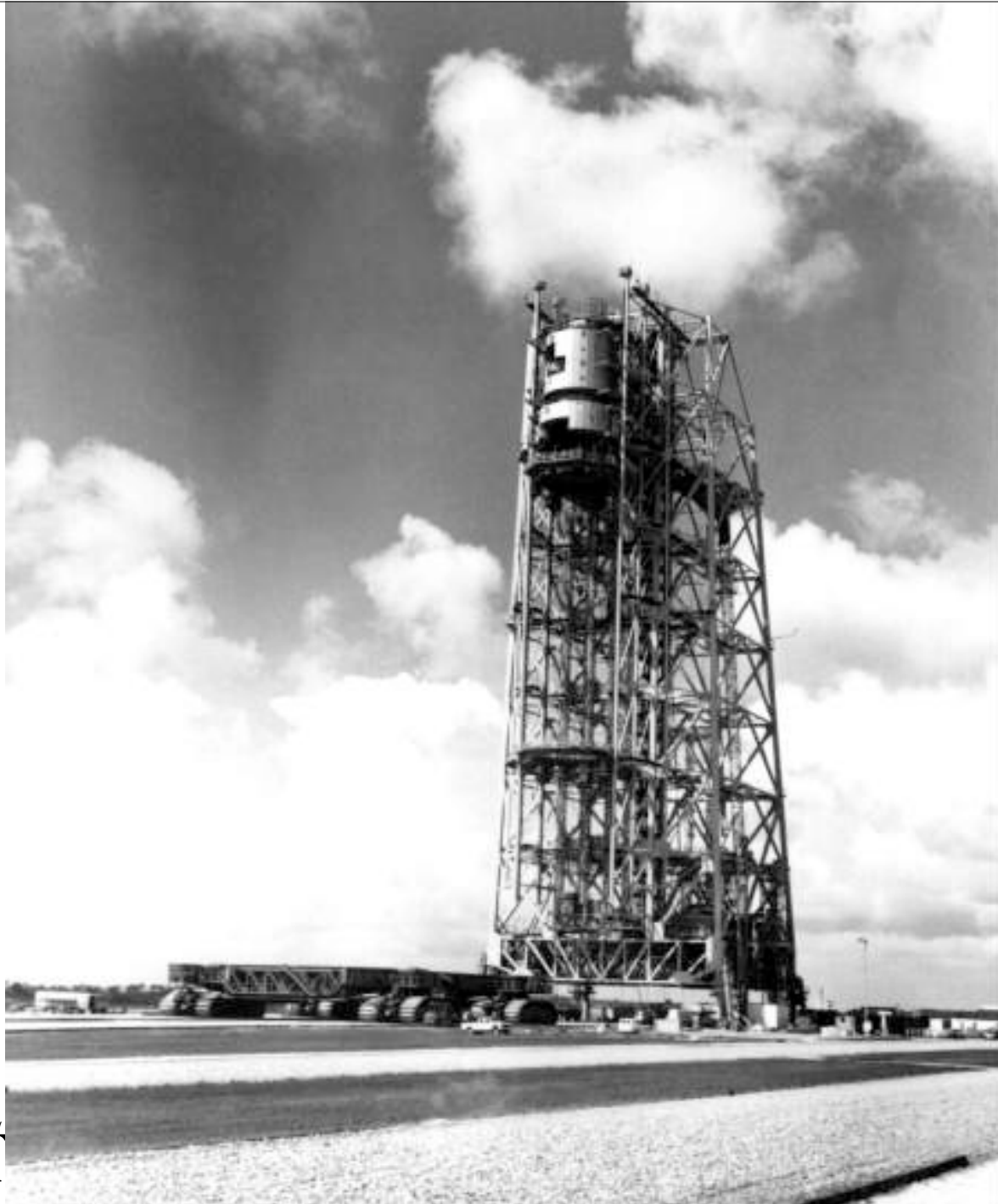
UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



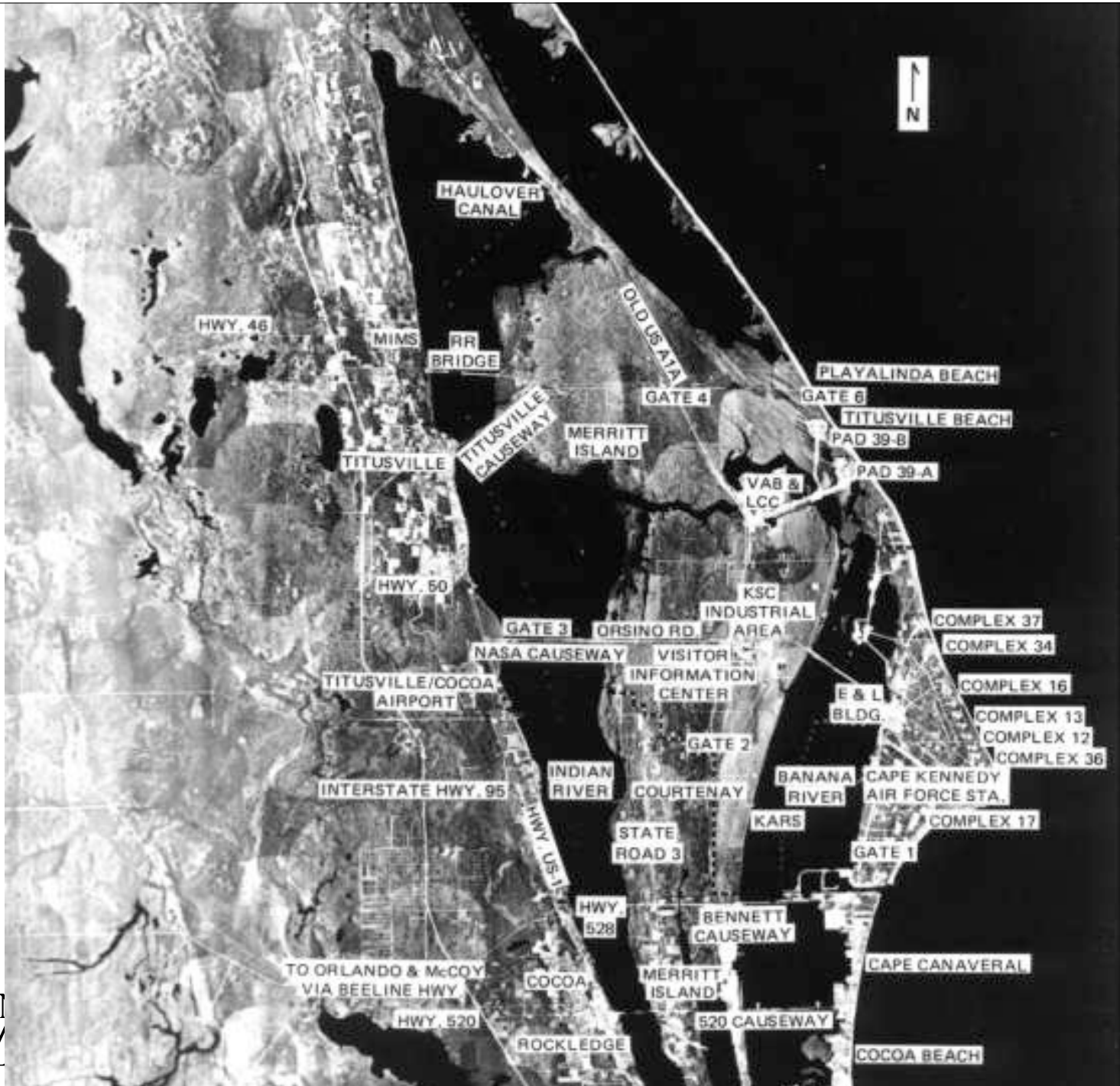
UNIVERSITY  
MARYLAND

ing and Launch Facilities  
of Space Systems Design

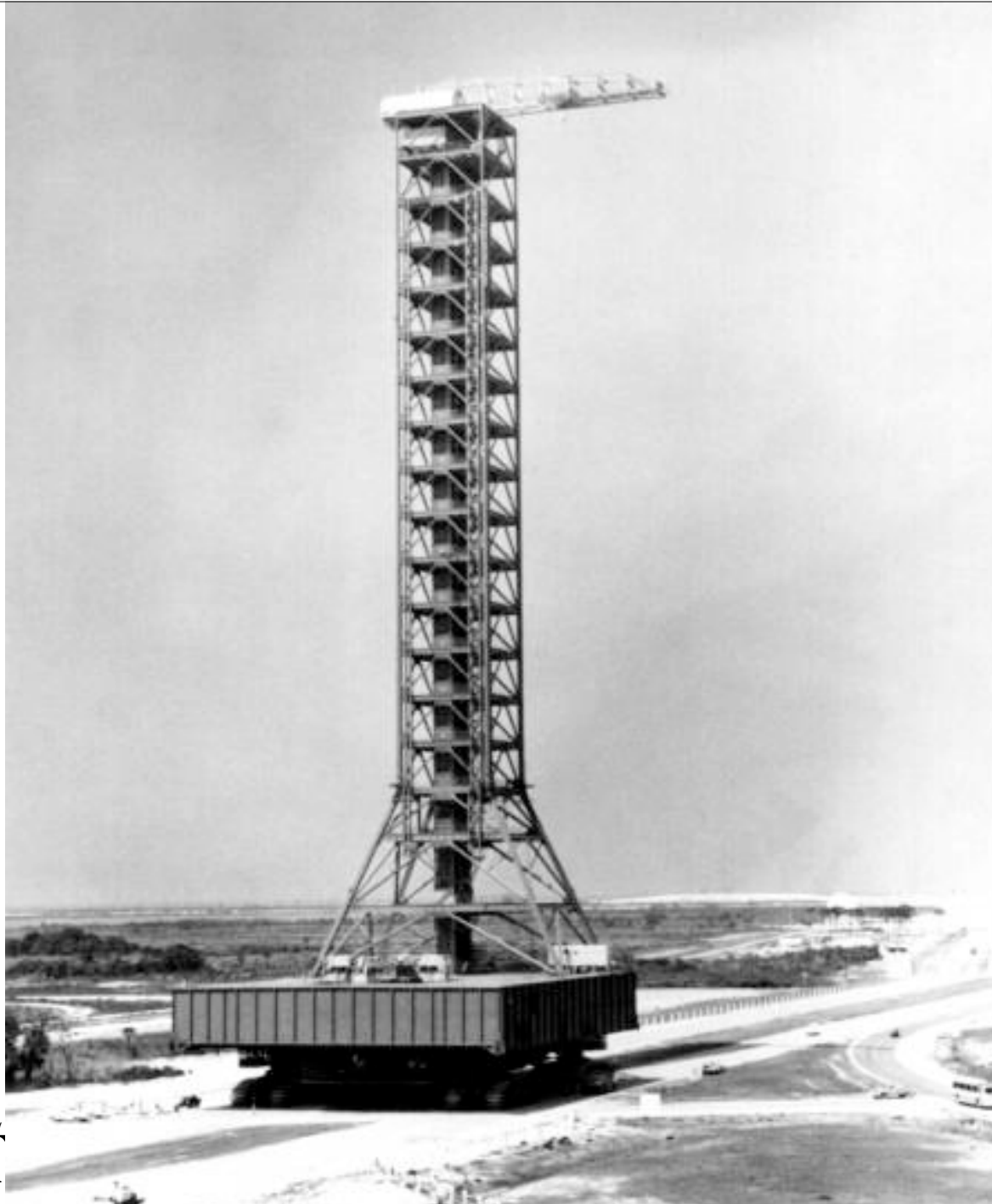


UNIVERSITY OF  
MARYLAND

and Launch Facilities  
Process Systems Design



Facilities  
Design



UNIVERSITY OF  
MARYLAND

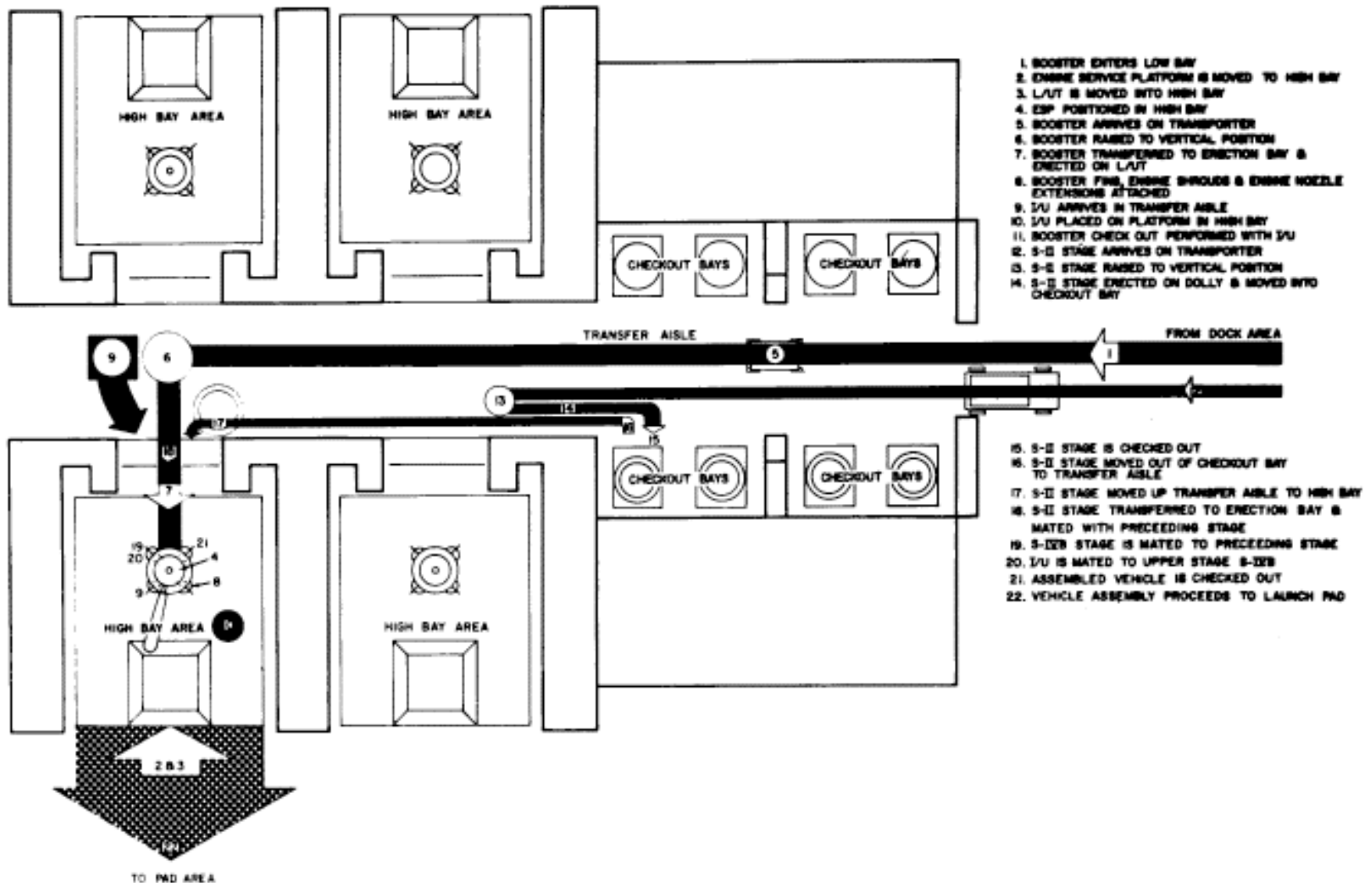
Advanced Launch Facilities  
Process Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# VERTICAL ASSEMBLY BUILDING



FLOW CHART

35  
JH

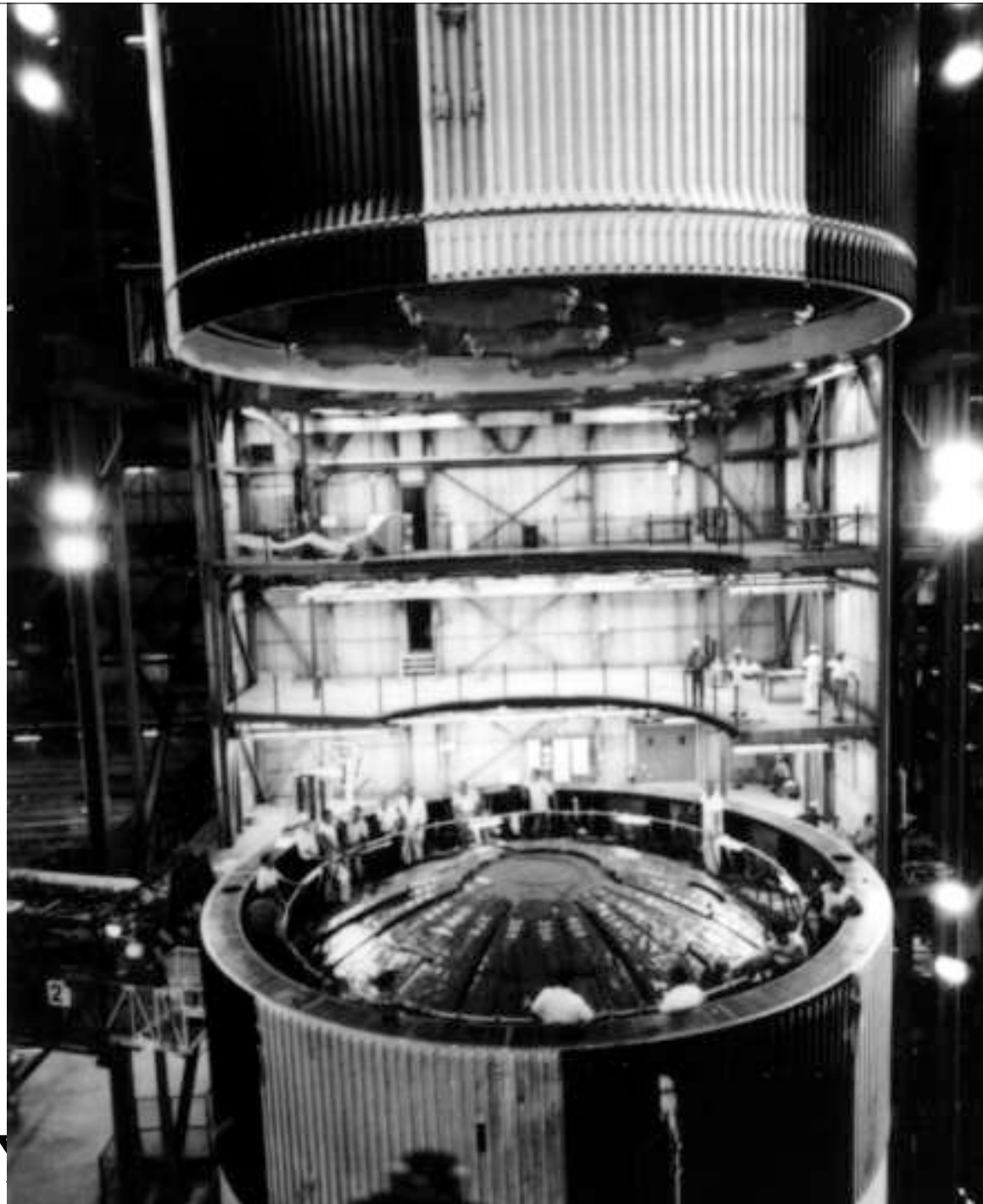


XXXXXXXXXX

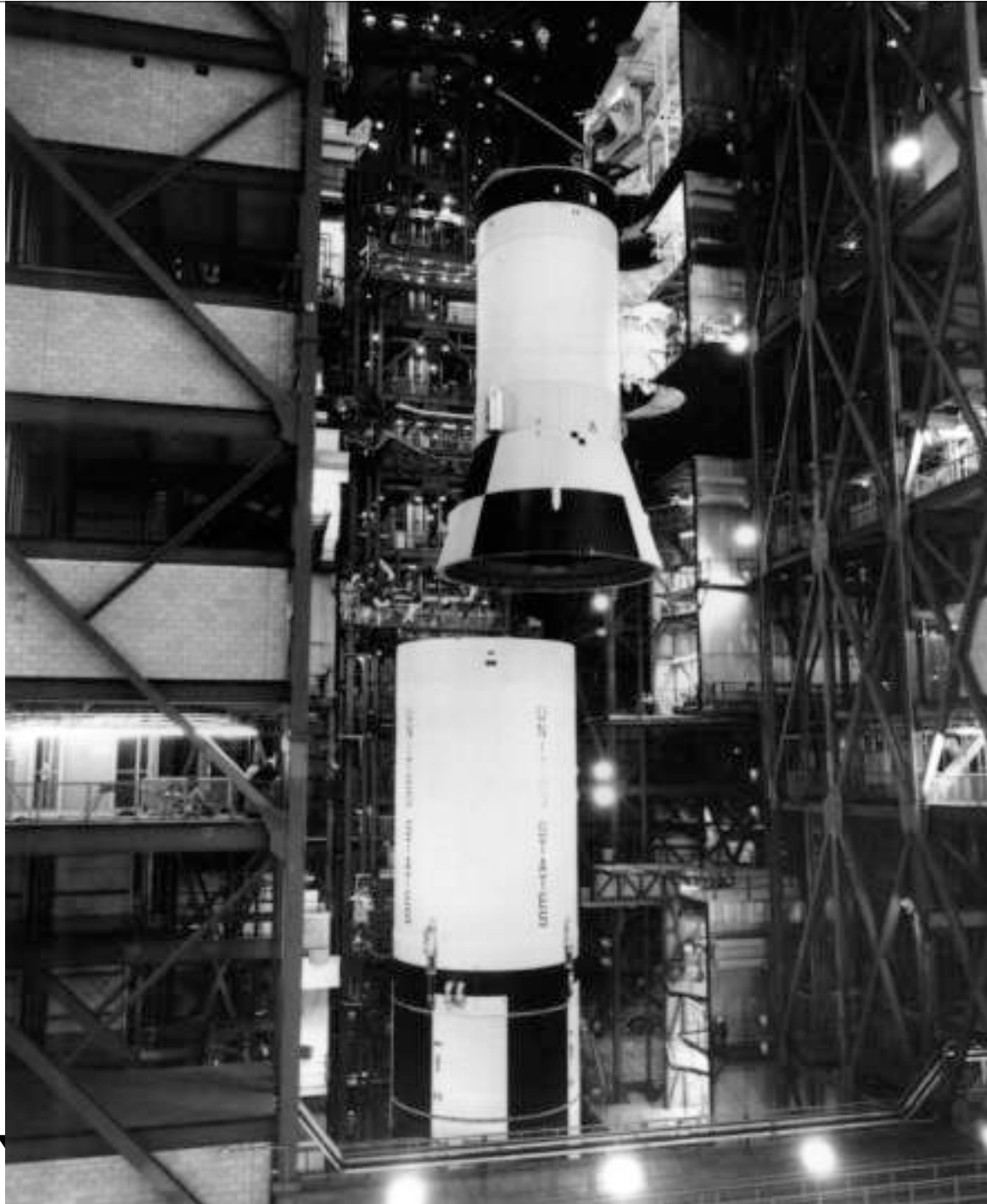


UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

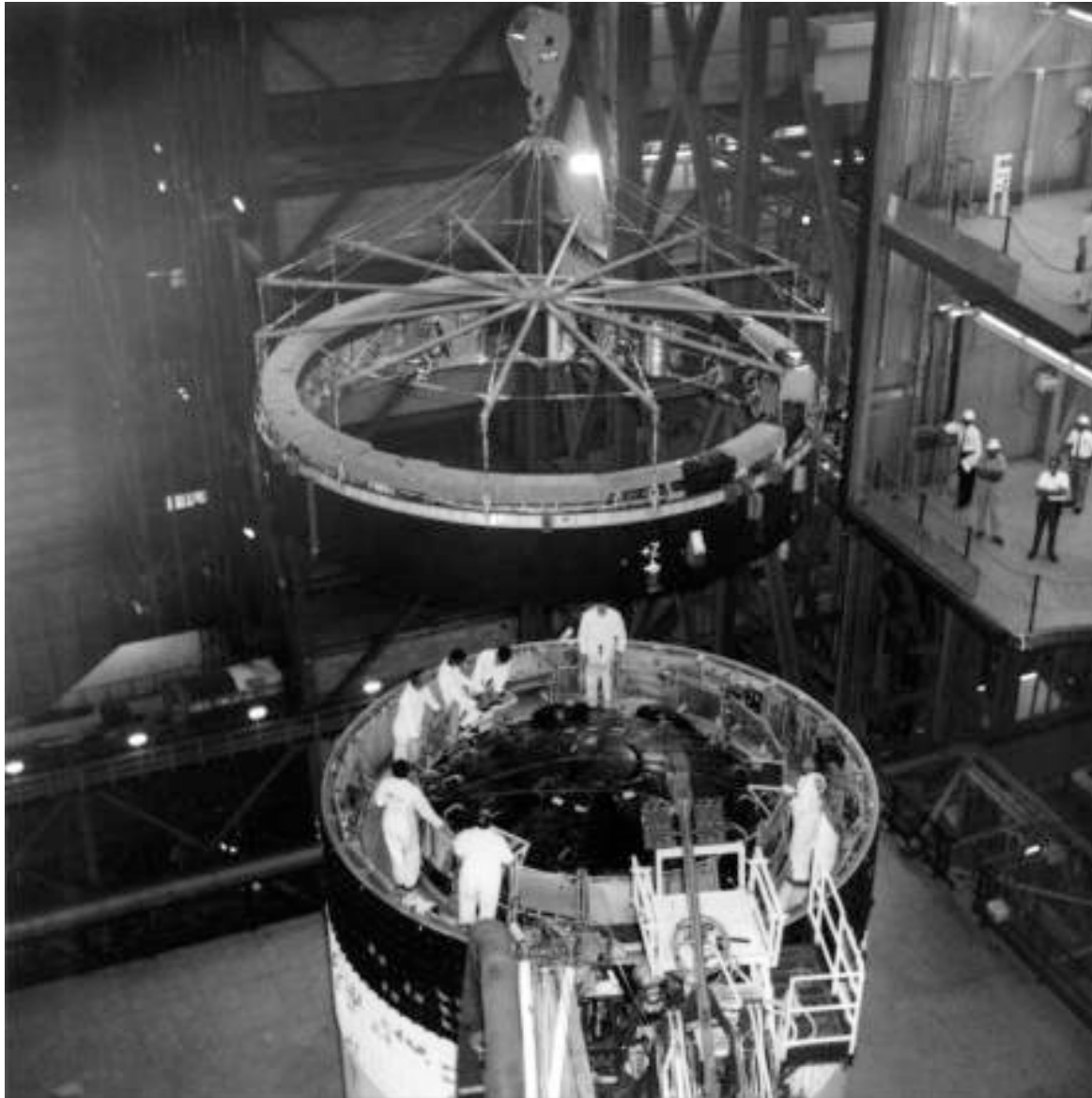


and Launch Facilities  
Space Systems Design



UNIVERSITY OF  
MARYLAND

and Launch Facilities  
Space Systems Design



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design



UNIVERSITY  
MARYLAND

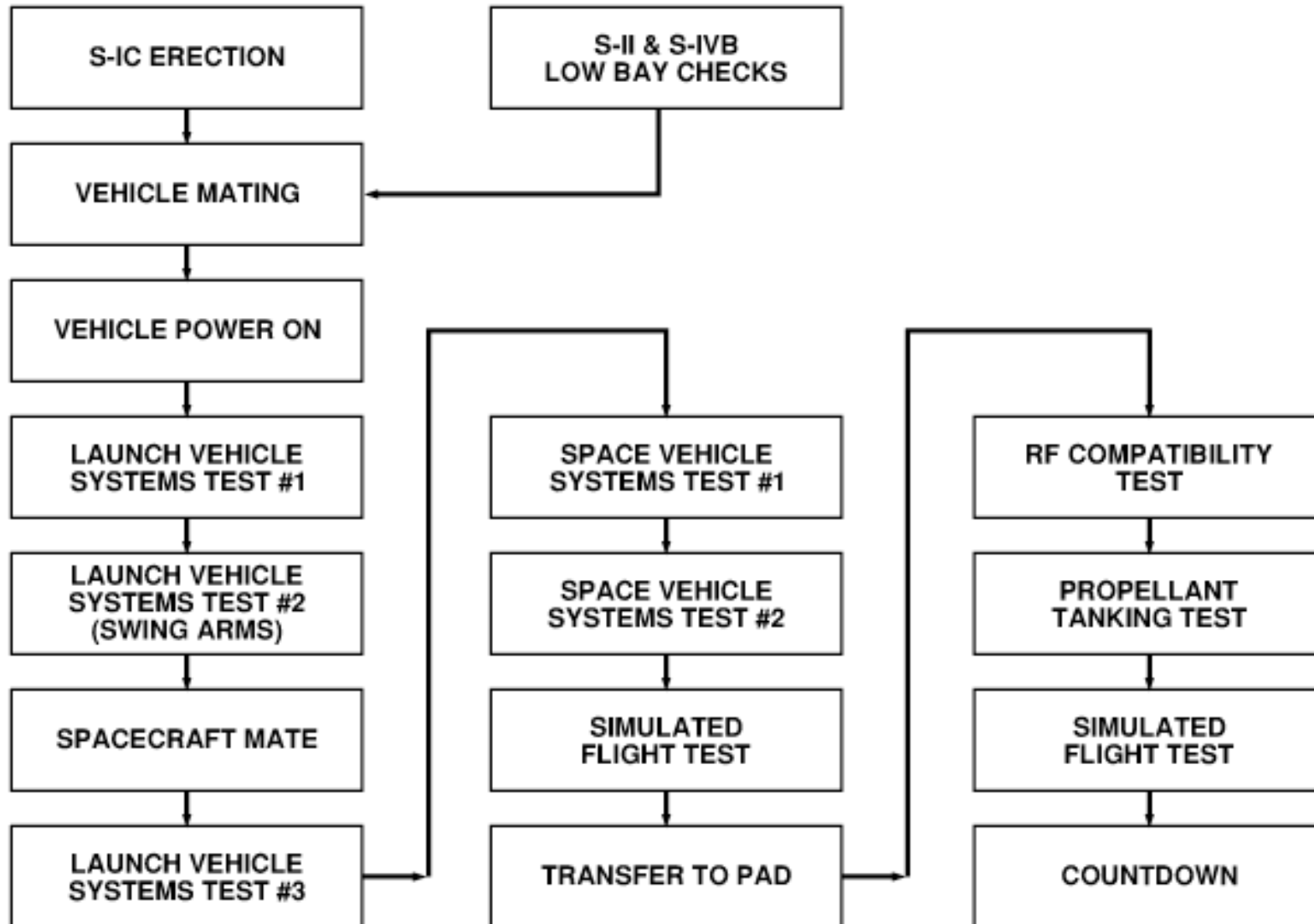
and Launch Facilities  
Space Systems Design



UNIVERSITY OF  
MARYLAND

Advanced Launch Facilities  
Space Systems Design

## SATURN V CHECKOUT SCHEDULE MILESTONES

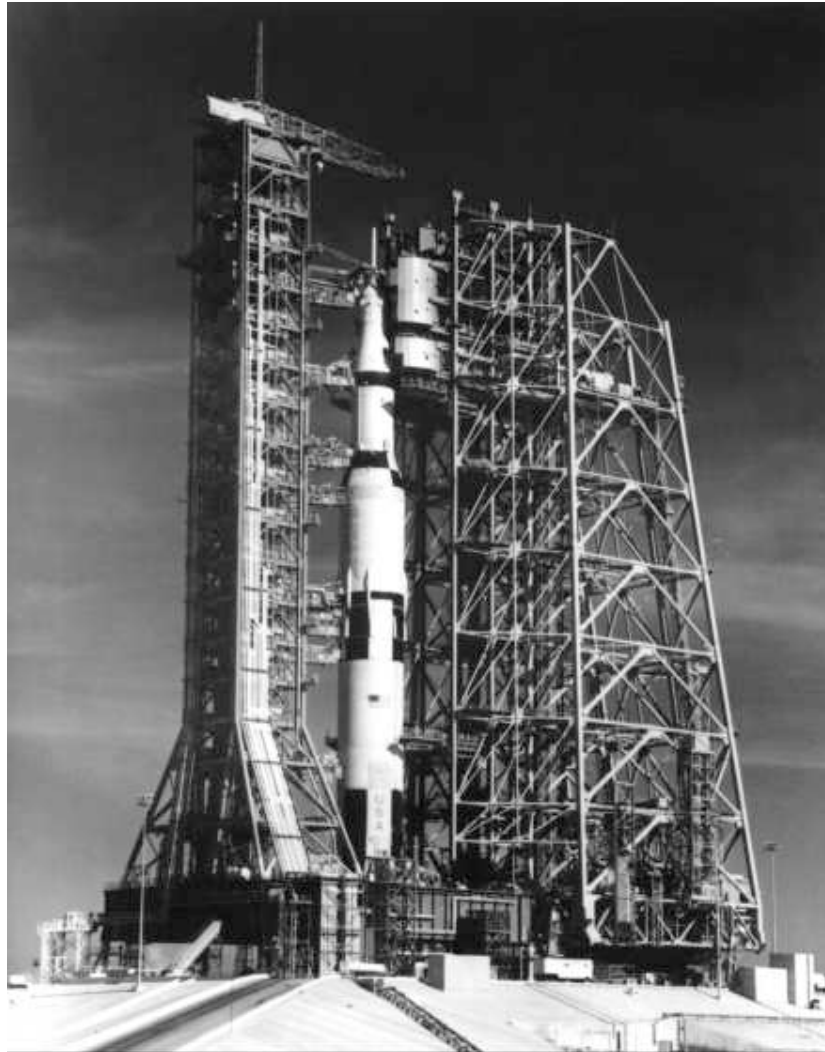




UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# SA-501 at LC-39A



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IVH Horizontal Integration Facility



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IV Heavy Transporter



# Delta IV Heavy at LC34 Blockhouse



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IV Heavy Arrives at LC-34



# Delta IV Heavy Module Interconnects



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IV Heavy at Pad



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IV Heavy Rotation



# Delta IV Heavy Rotation



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design

# Delta IV Heavy at Pad



UNIVERSITY OF  
MARYLAND

Ground Processing and Launch Facilities  
Principles of Space Systems Design