

Propulsion Systems Design

- Class notes
- Rocket engine basics
- Survey of the technologies
- Propellant feed systems
- Propulsion systems design



Class Notes

- No class on Thursday, March 26
- No midterm exam
- Final exam will be a take-home
- Sorry about the delay - you will be getting problem sets and solutions back ASAP



Thermal Rocket Exhaust Velocity

- Exhaust velocity is

$$V_e = \sqrt{\frac{2\gamma}{\gamma-1} \frac{\mathfrak{R}T_0}{\bar{M}} \left[1 - \left(\frac{p_e}{p_0} \right)^{\frac{\gamma-1}{\gamma}} \right]}$$

where

$\bar{M} \equiv$ average molecular weight of exhaust

$\mathfrak{R} \equiv$ universal gas const. = $8314.3 \frac{\text{Joules}}{\text{mole}^\circ\text{K}}$

$\gamma \equiv$ ratio of specific heats ≈ 1.2



Ideal Thermal Rocket Exhaust Velocity

- Ideal exhaust velocity is

$$V_e = \sqrt{\frac{2\gamma}{\gamma-1} \frac{\mathfrak{R}T_0}{\bar{M}}}$$

- This corresponds to an ideally expanded nozzle
- All thermal energy converted to kinetic energy of exhaust
- Only a function of temperature and molecular weight!



Thermal Rocket Performance

- Thrust is

$$T = \dot{m}V_e + (p_e - p_{amb})A_e$$

- Effective exhaust velocity

$$T = \dot{m}c \Rightarrow c = V_e + (p_e - p_{amb})\frac{A_e}{\dot{m}}$$

$$\left(I_{sp} = \frac{c}{g_0} \right)$$

- Expansion ratio

$$\frac{A_t}{A_e} = \left(\frac{\gamma + 1}{2} \right)^{\frac{1}{\gamma-1}} \left(\frac{p_e}{p_0} \right)^{\frac{1}{\gamma}} \sqrt{\frac{\gamma + 1}{\gamma - 1} \left[1 - \left(\frac{p_e}{p_0} \right)^{\frac{\gamma-1}{\gamma}} \right]}$$



A Word About Specific Impulse

- Defined as “thrust/propellant used”
 - English units: lbs thrust/(lbs prop/sec)=sec
 - Metric units: N thrust/(kg prop/sec)=m/sec
- Two ways to regard discrepancy -
 - “lbs” is not mass in English units - should be slugs
 - I_{sp} = “thrust/weight flow rate of propellant”
- If the real intent of specific impulse is

$$I_{sp} = \frac{T}{\dot{m}} \text{ and } T = \dot{m}V_e \text{ then } I_{sp} = V_e!!!$$



Nozzle Design

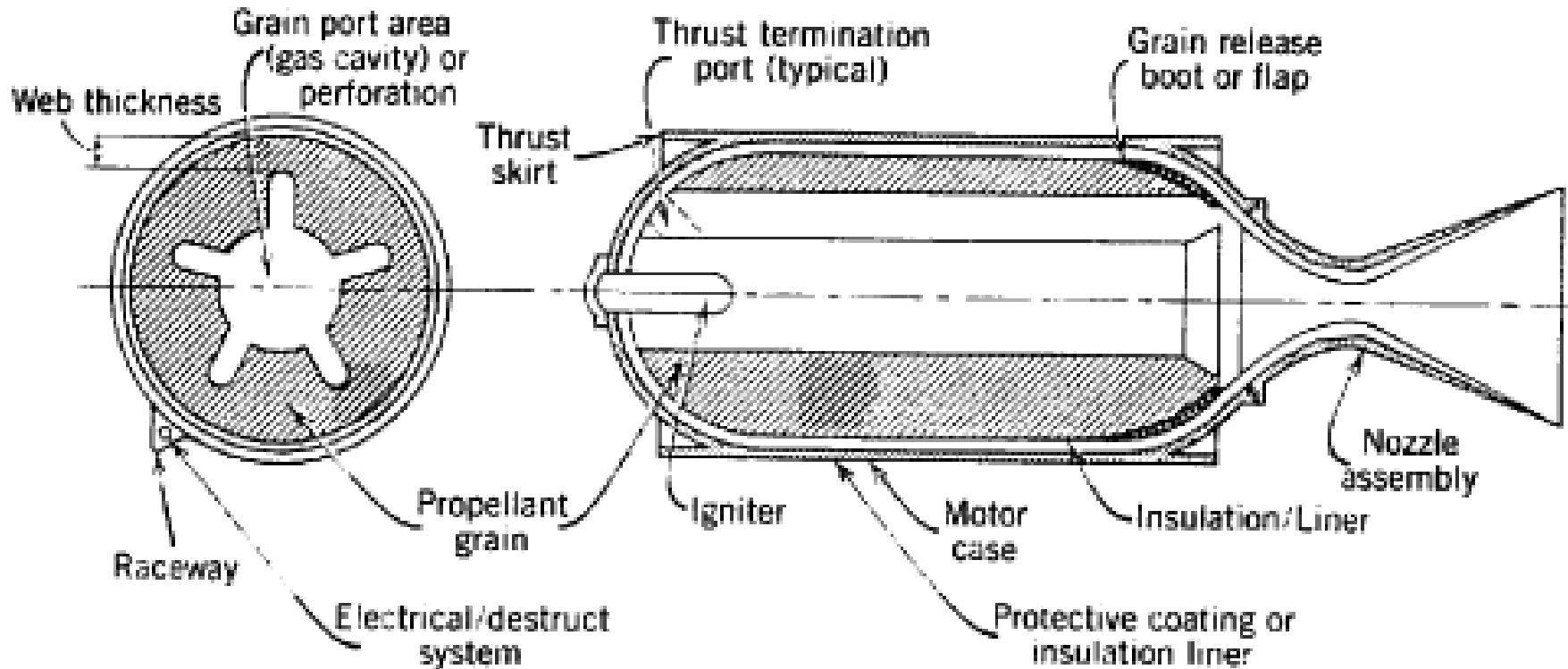
- Pressure ratio $p_0/p_e=100$ (1470 psi--> 14.7 psi)
 $A_e/A_t=11.9$
- Pressure ratio $p_0/p_e=1000$ (1470 psi--> 1.47 psi)
 $A_e/A_t=71.6$
- Difference between sea level and ideal vacuum V_e

$$\frac{V_e}{V_{e,ideal}} = \sqrt{1 - \left(\frac{p_e}{p_0}\right)^{\frac{\gamma-1}{\gamma}}}$$

- $I_{sp,vacuum}=455$ sec --> $I_{sp,sl}=333$ sec



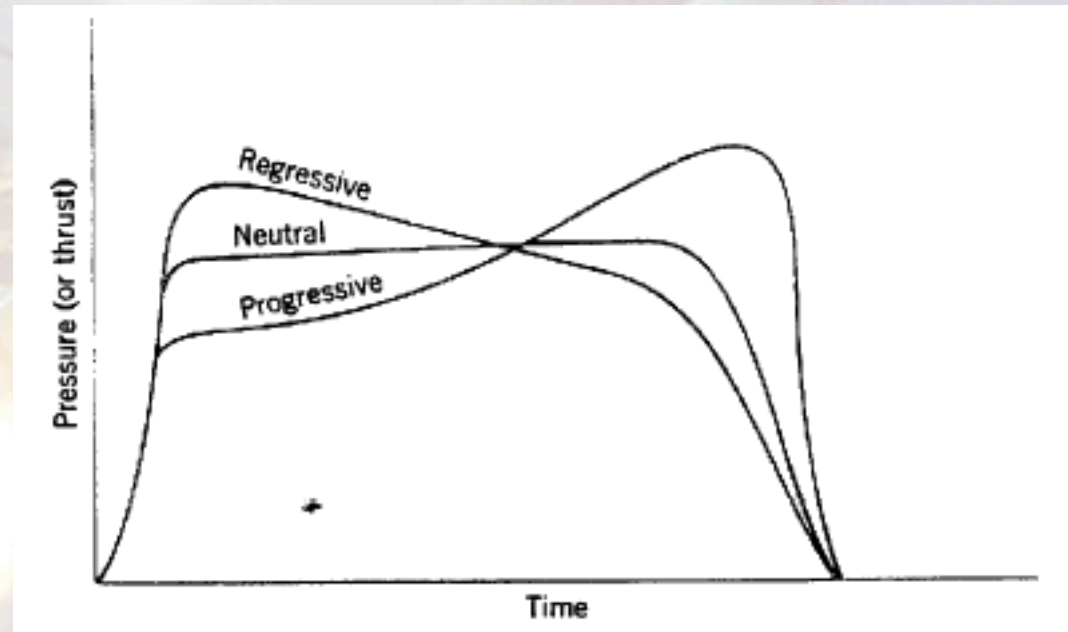
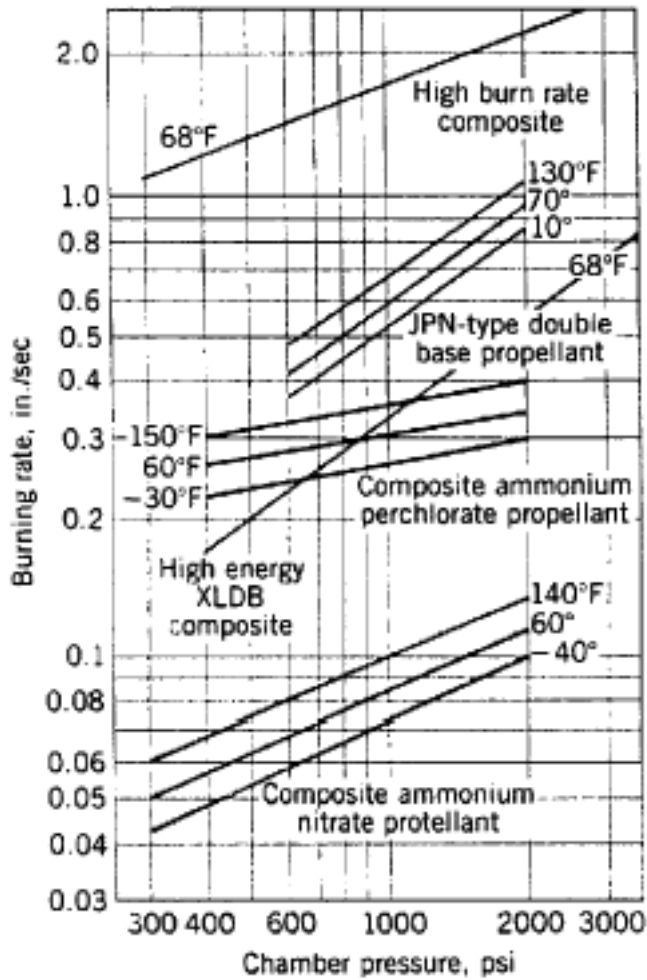
Solid Rocket Motor



From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986



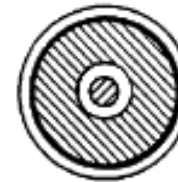
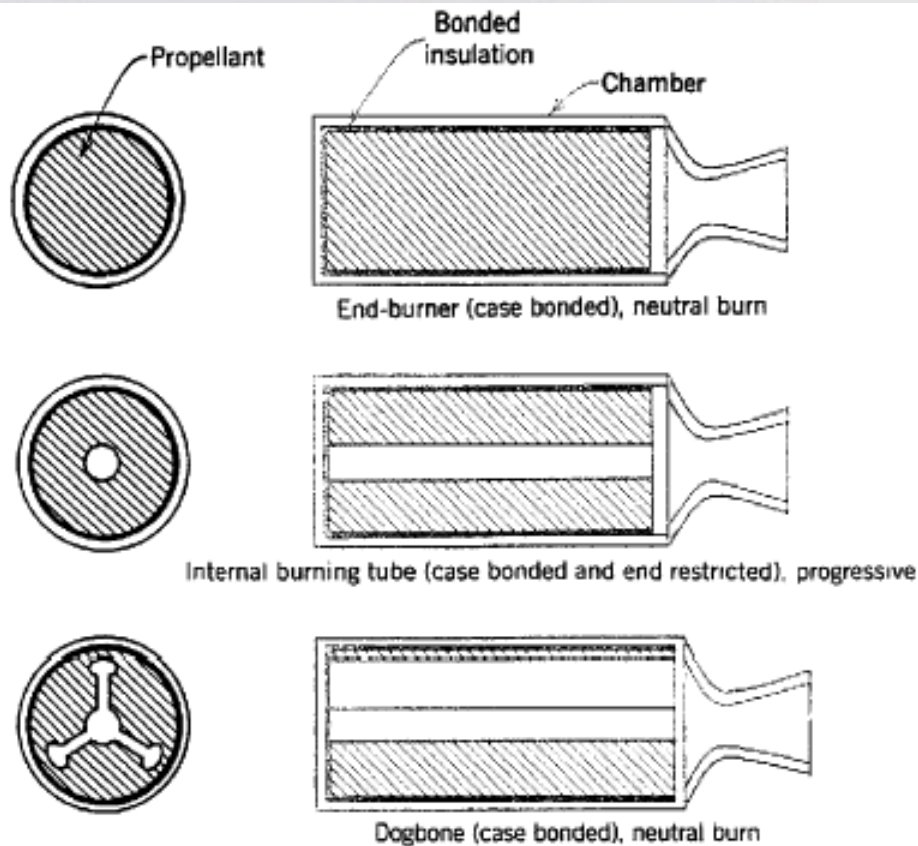
Solid Propellant Combustion Characteristics



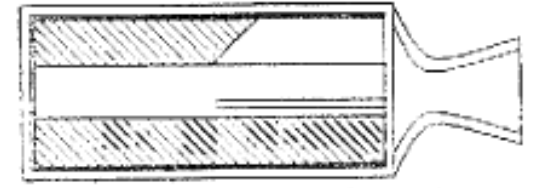
From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



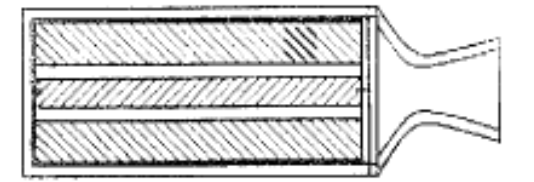
Solid Grain Configurations



Star (neutral)



Slots and tube (case bonded), neutral burn



Rod and tube (case bonded), neutral burn



Wagon Wheel (neutral)



Multiperforated (progressive-regressive)



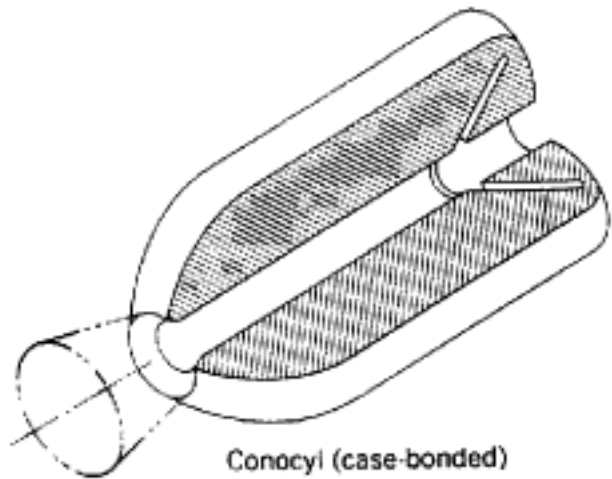
Dendrite (case bonded)

From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



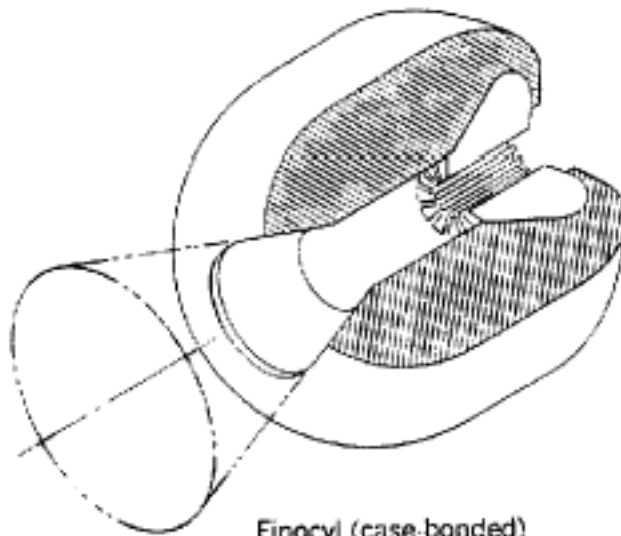
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Short-Grain Solid Configurations

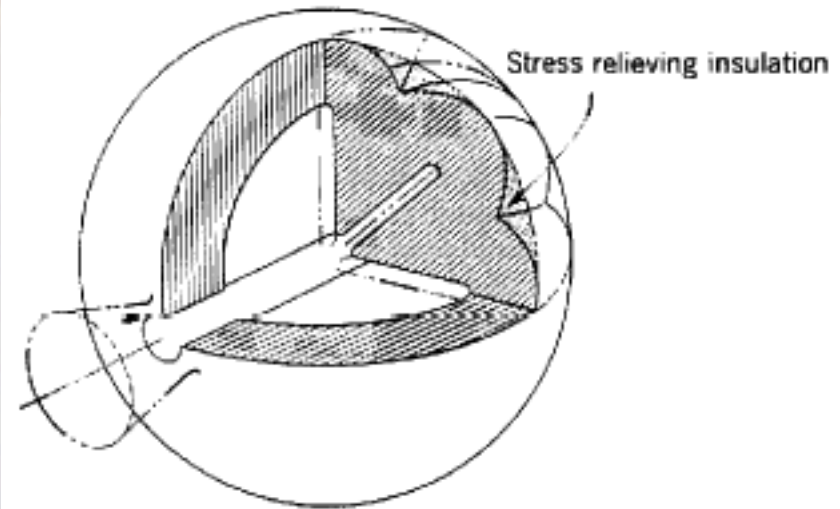


Conocyl (case-bonded)

From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986



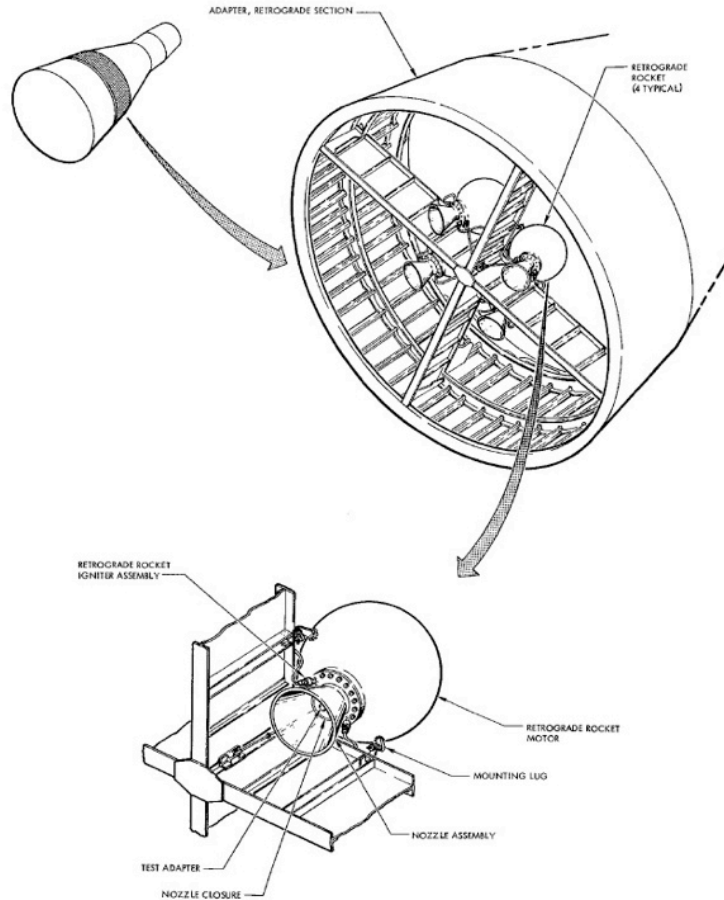
Finocyl (case-bonded)



Spherical (case-bonded) with slots and cylinder

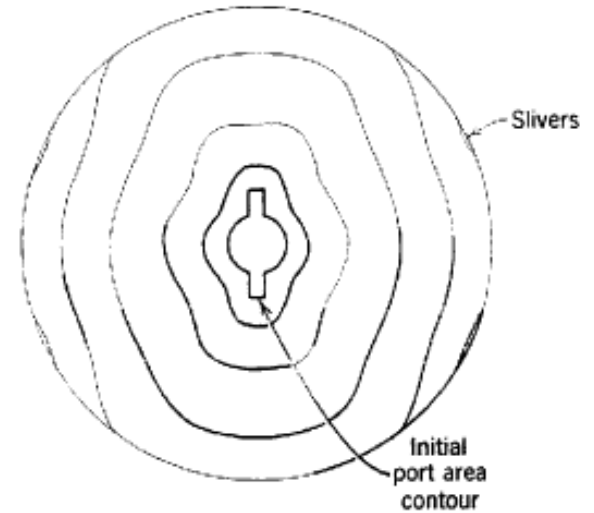
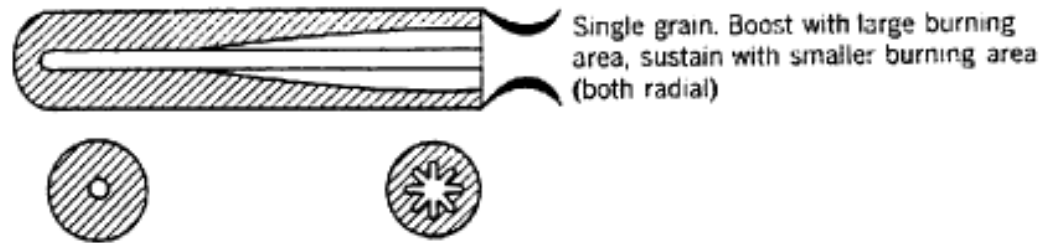
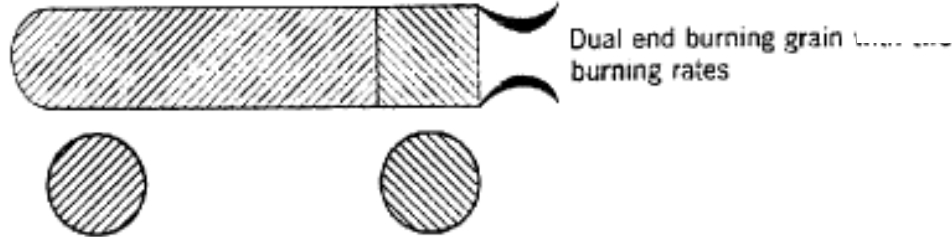
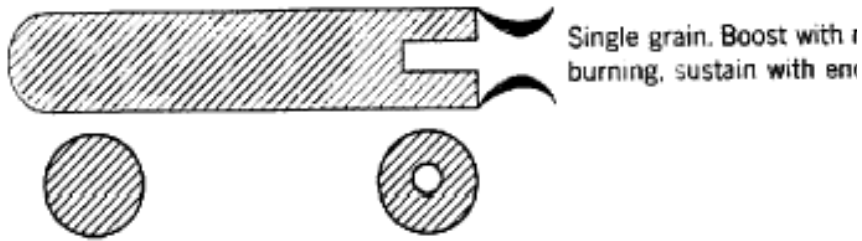


Gemini Retrograde Engine

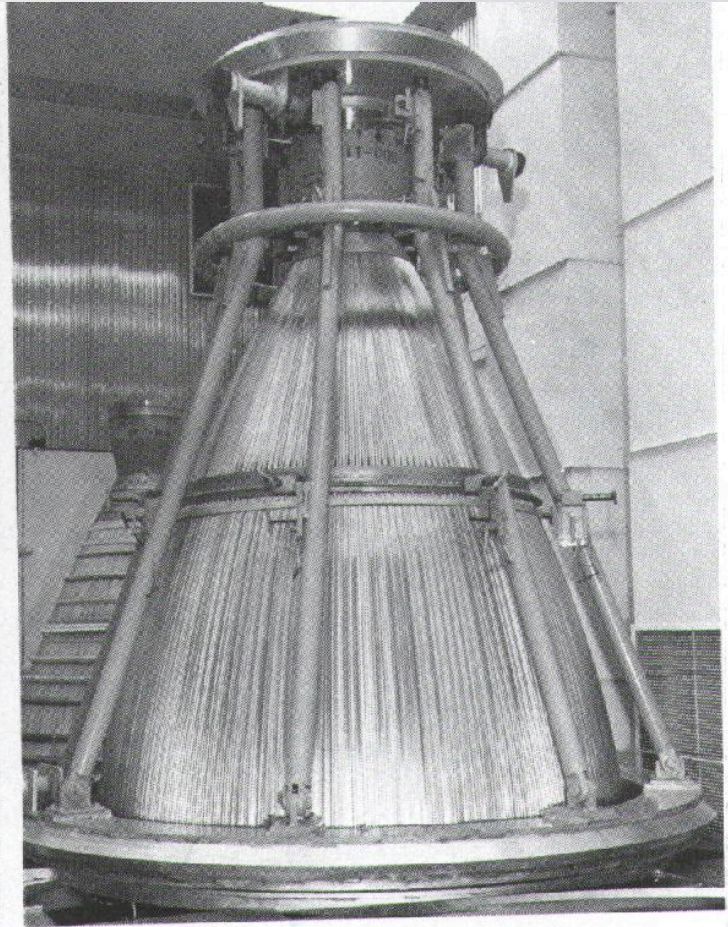
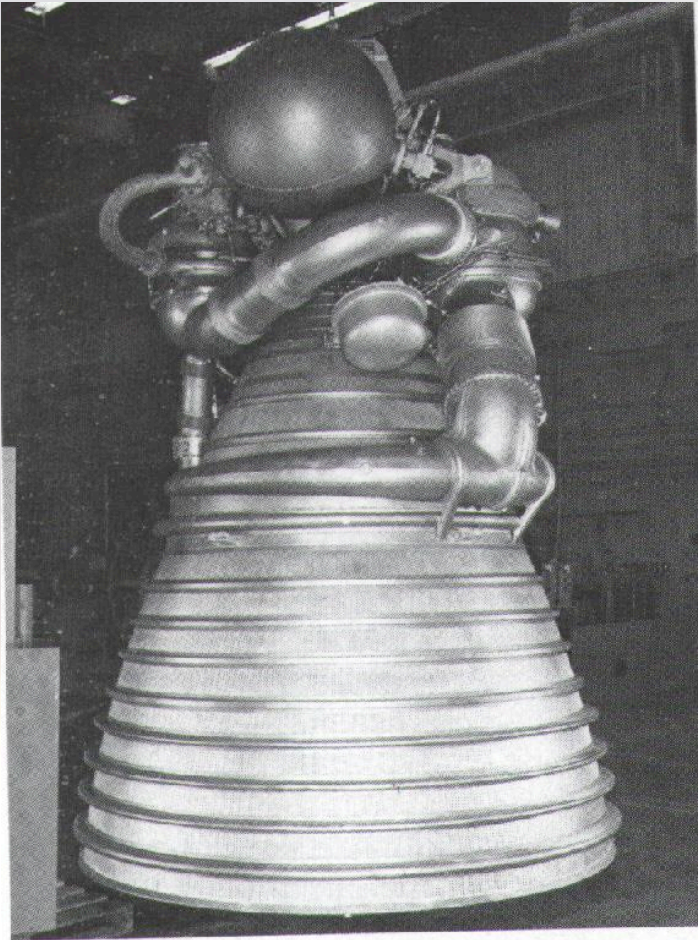


Advanced Grain Configurations

From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986



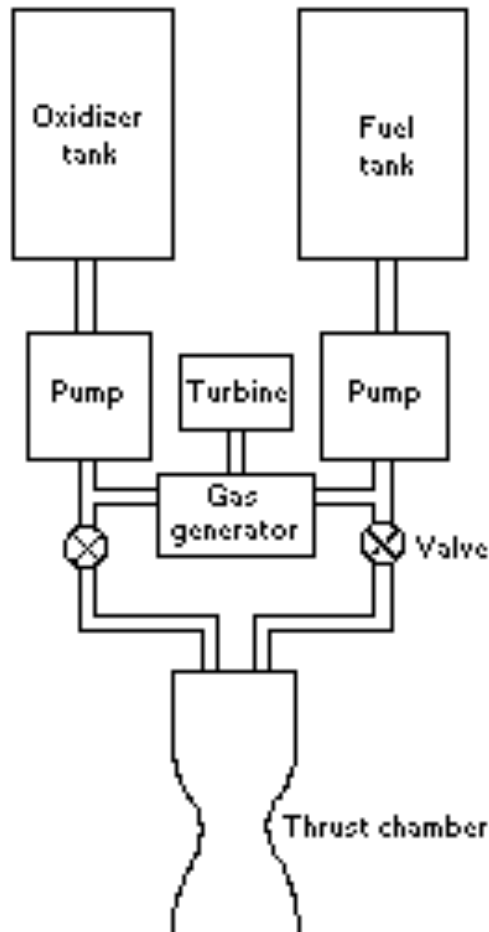
Liquid Rocket Engine



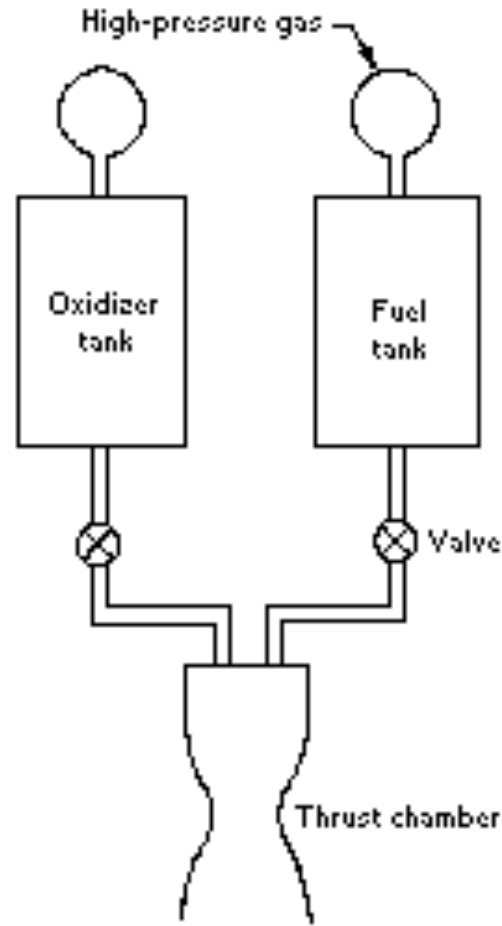
A completed J-2 rocket engine (left), with its pumps and lines installed. The basic engine structure is built up from a series of hollow tubes (right).



Liquid Propellant Feed Systems



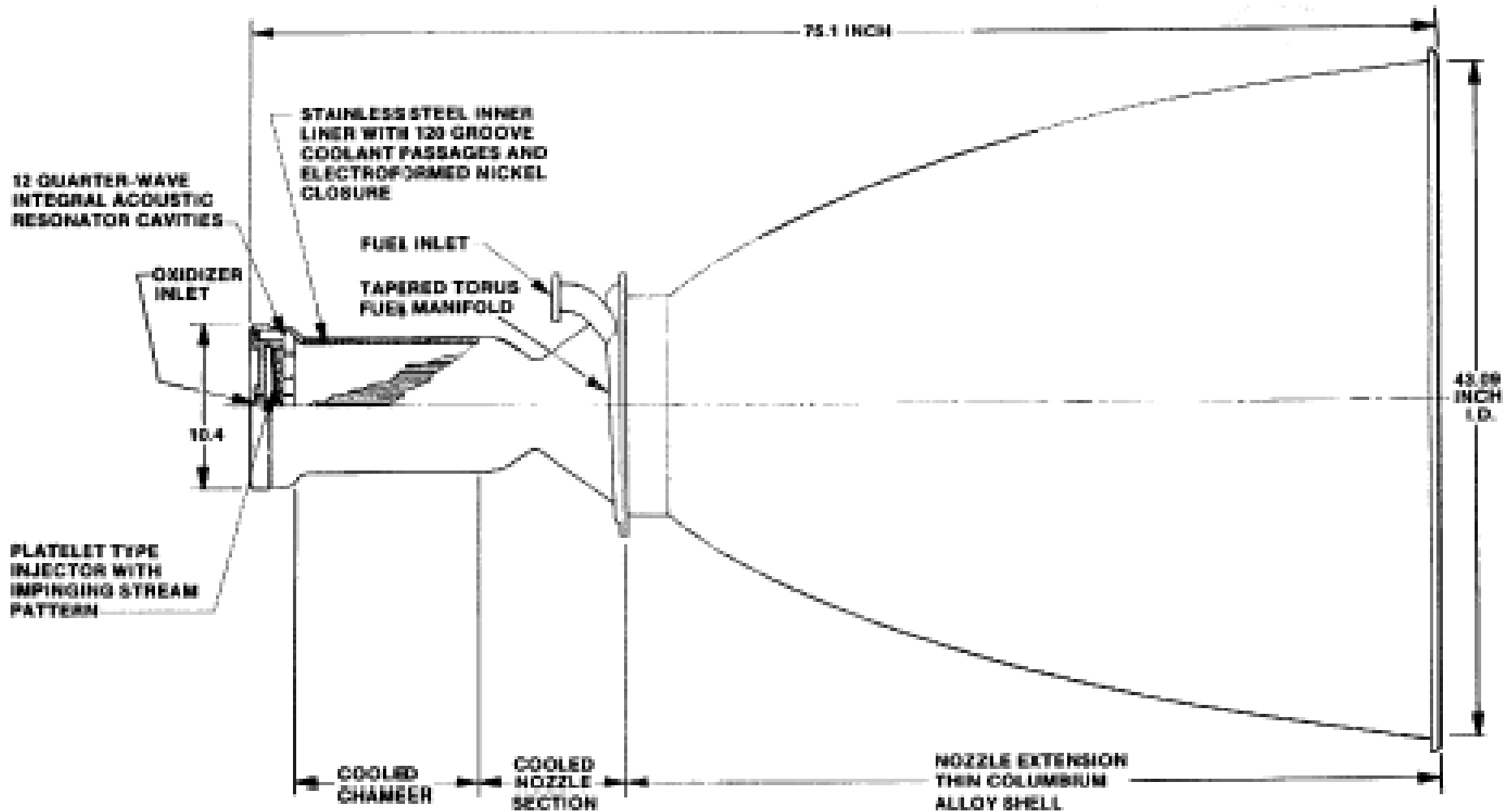
(a) Pump-fed rocket



(b) Pressure-fed rocket



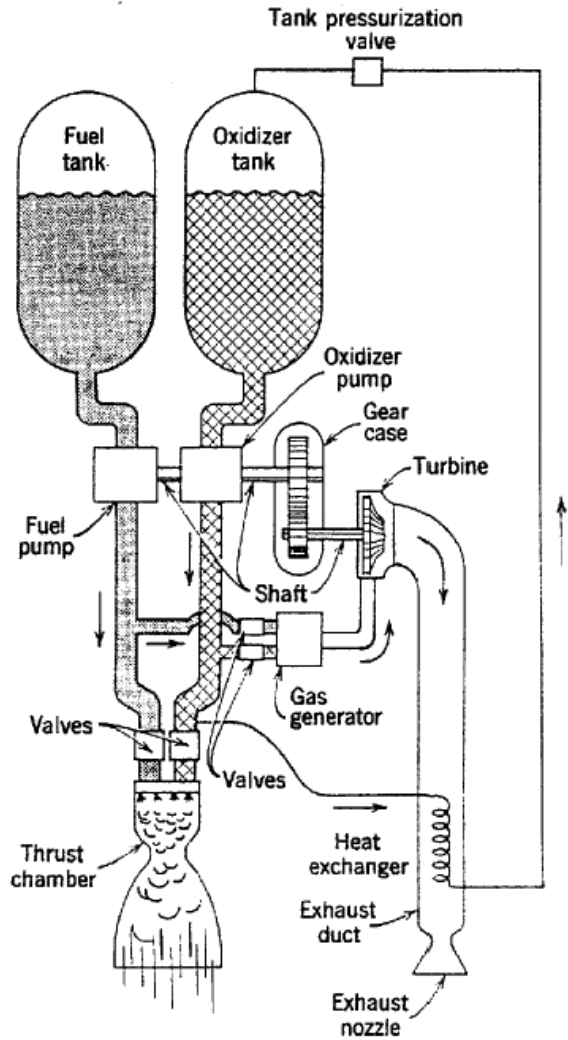
Space Shuttle OMS Engine



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



Turbopump Fed Liquid Rocket Engine

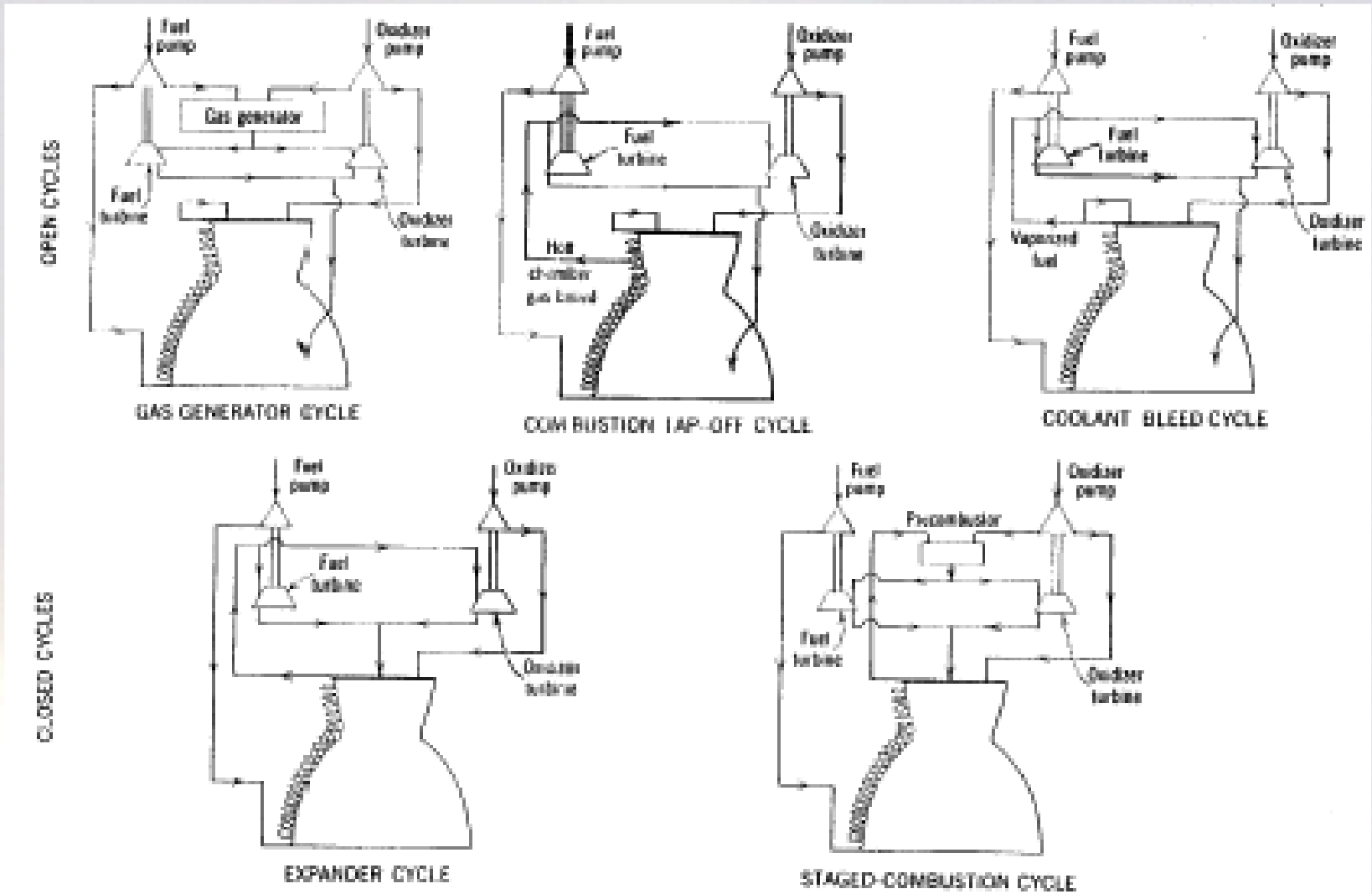


From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



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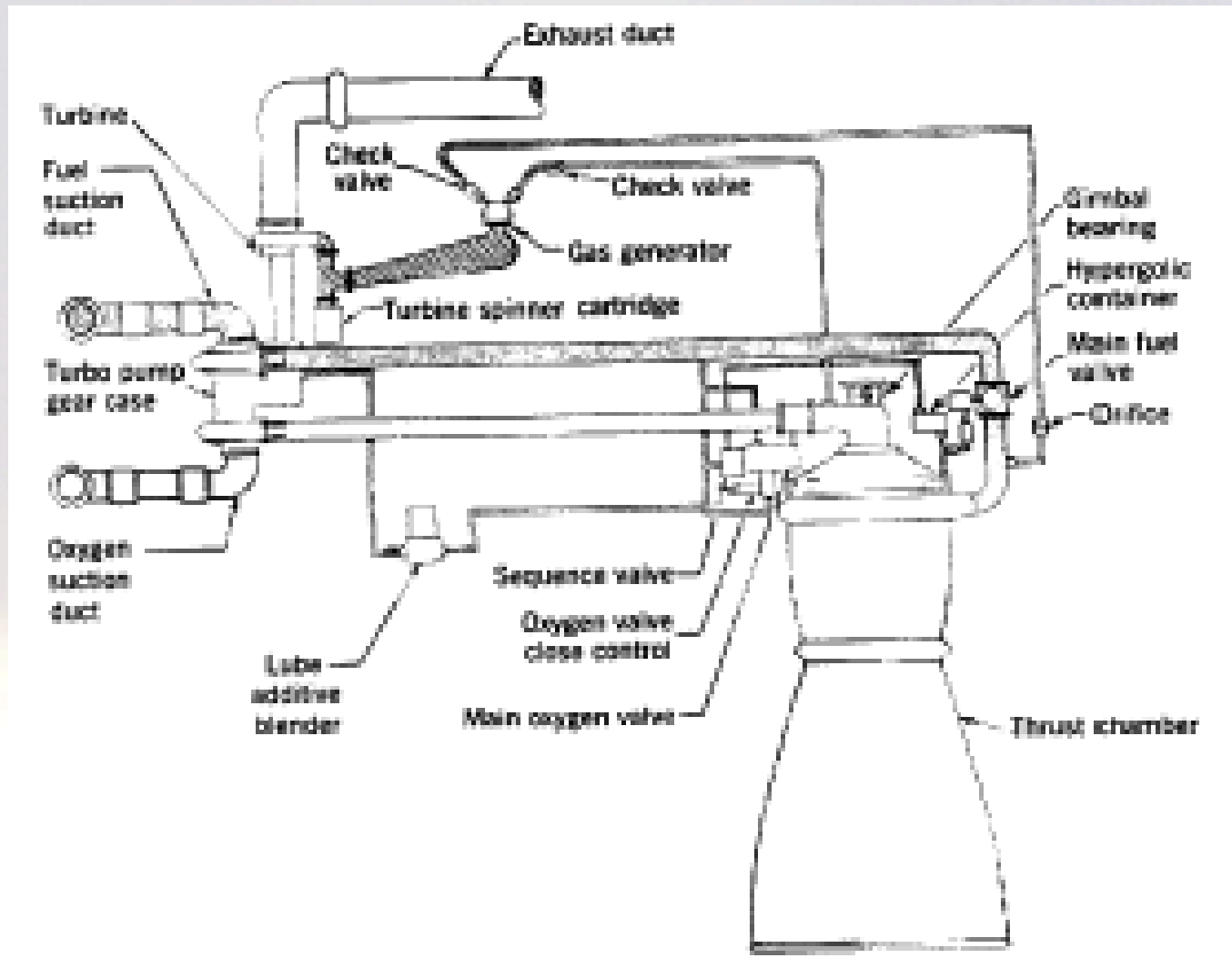
Sample Pump-fed Engine Cycles



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



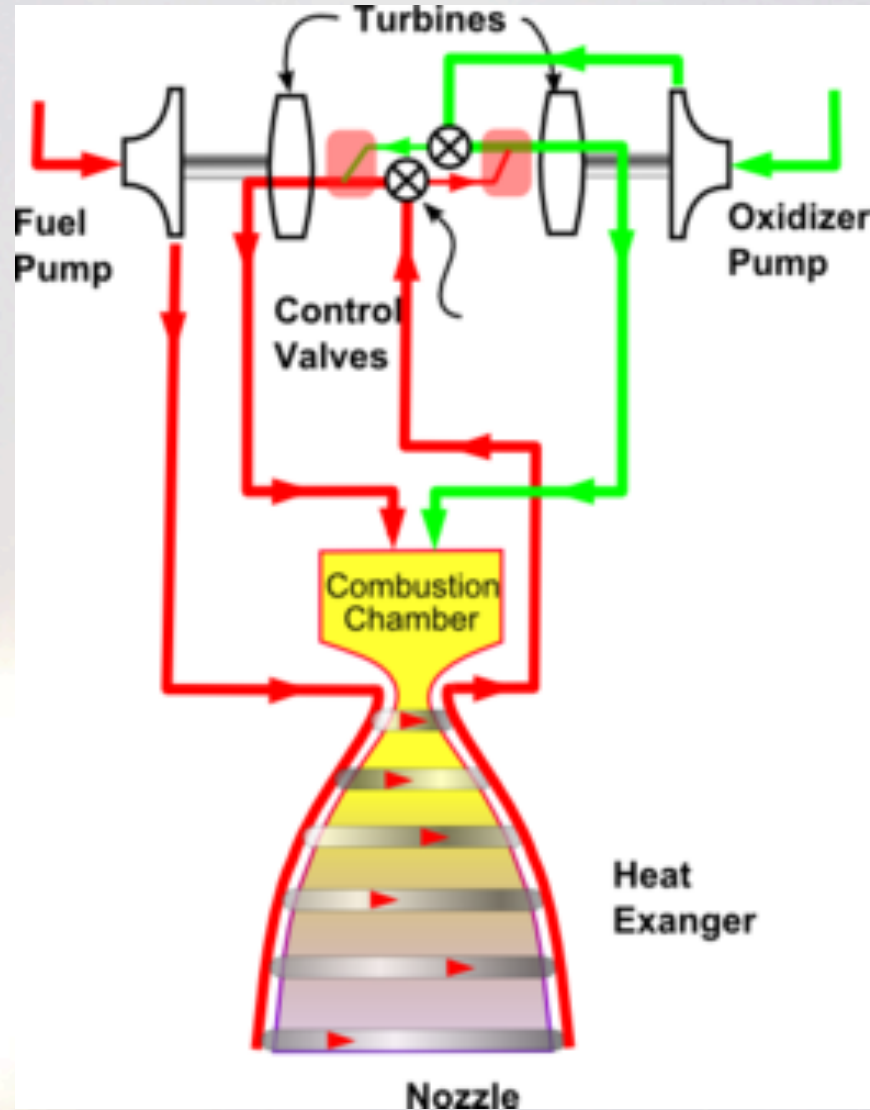
Gas Generator Cycle Engine



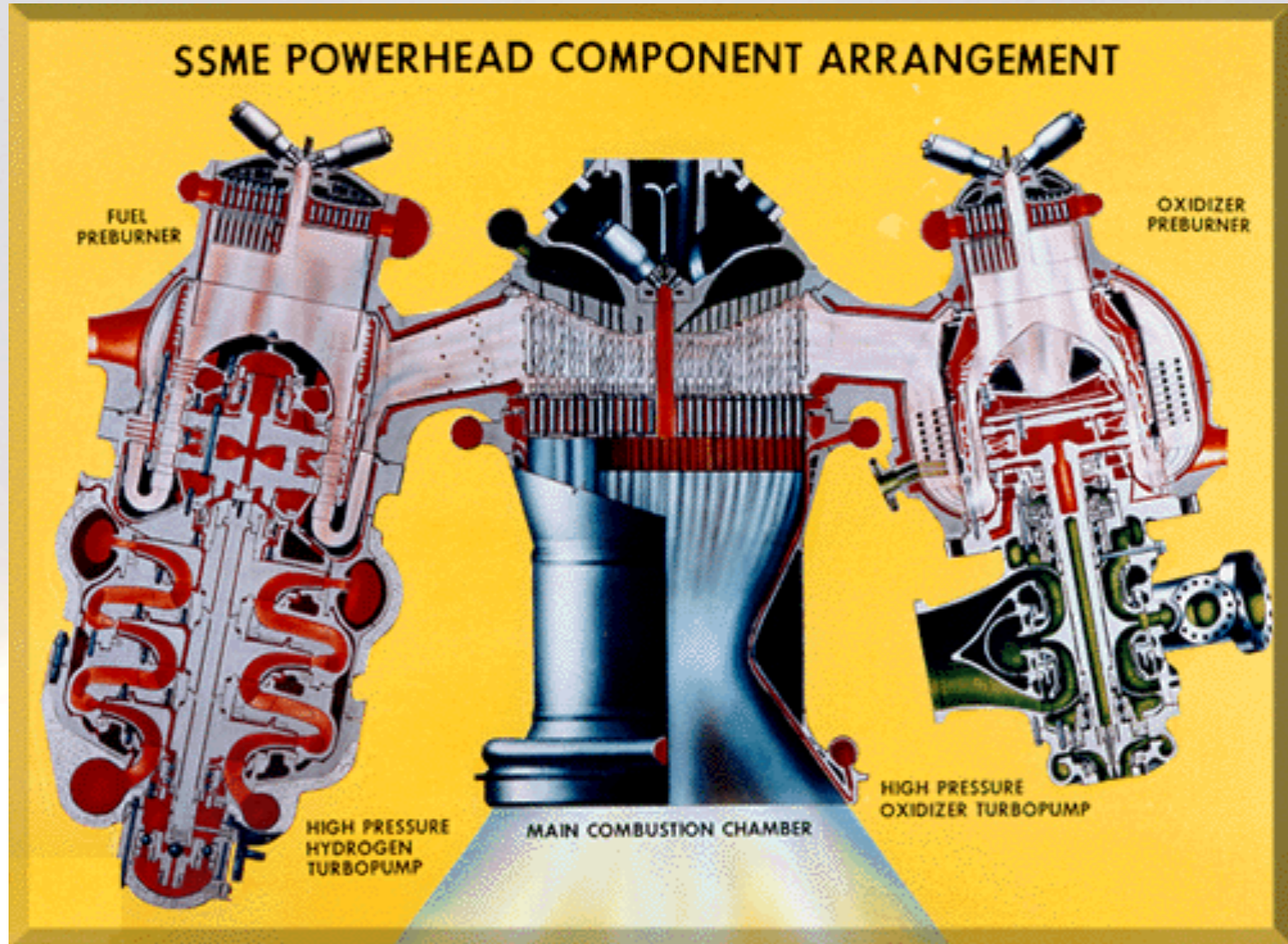
From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



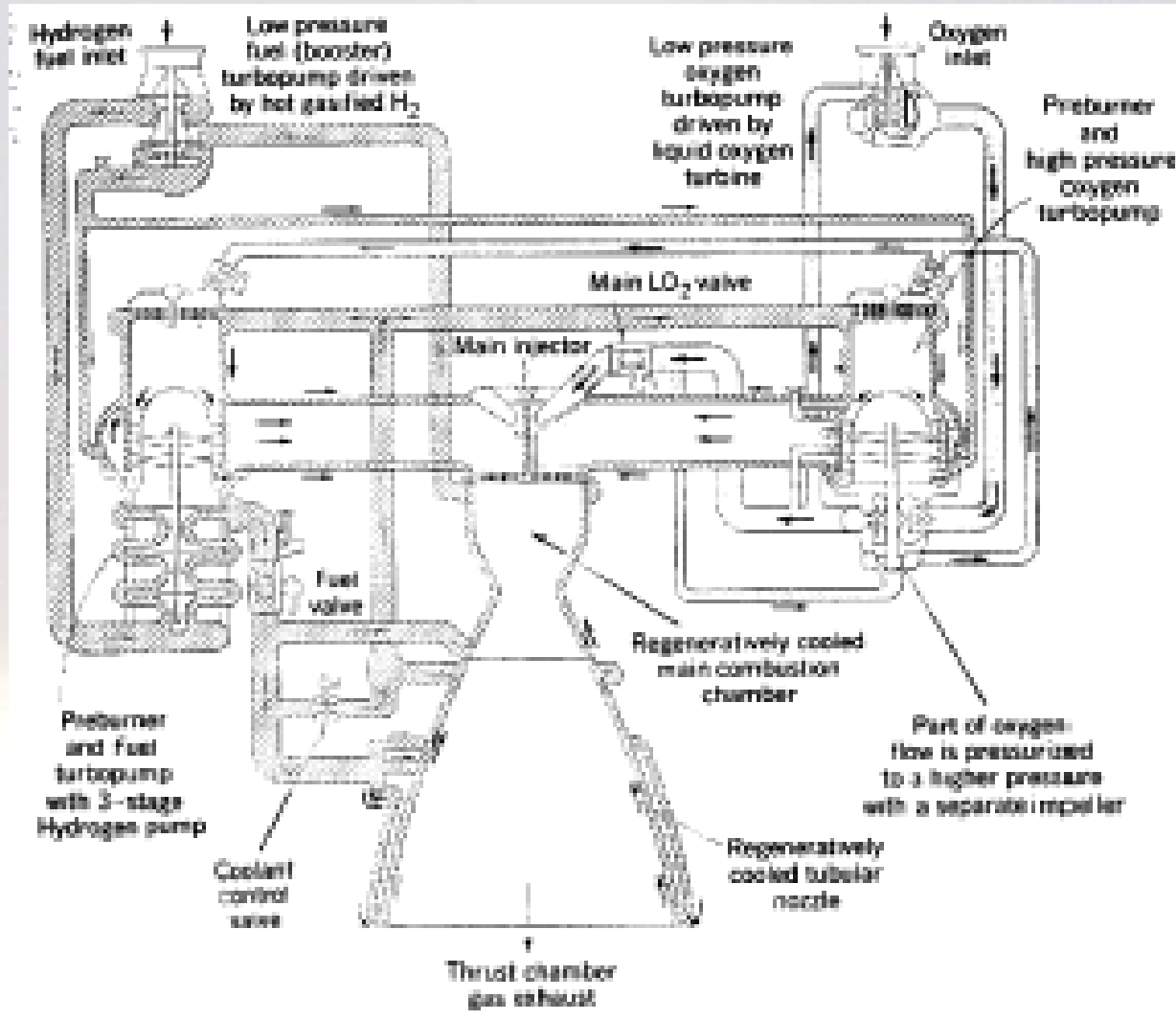
SSME Schematic



SSME Powerhead Configuration



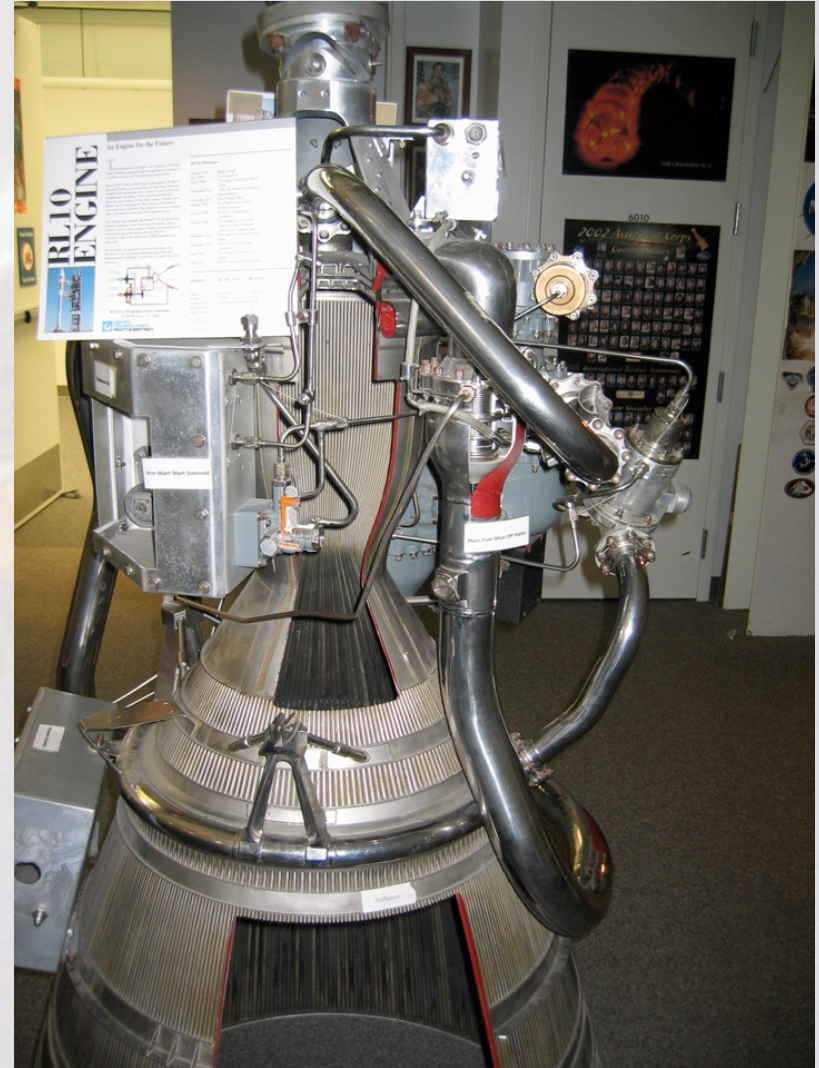
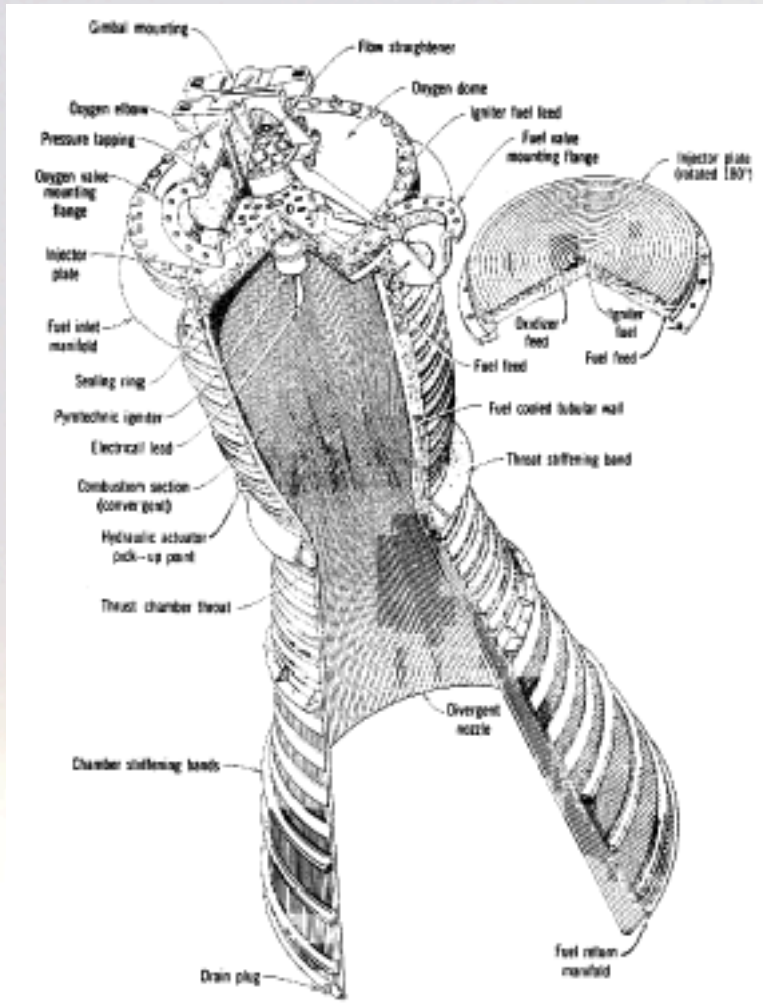
SSME Engine Cycle



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



Liquid Rocket Engine Cutaway



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986

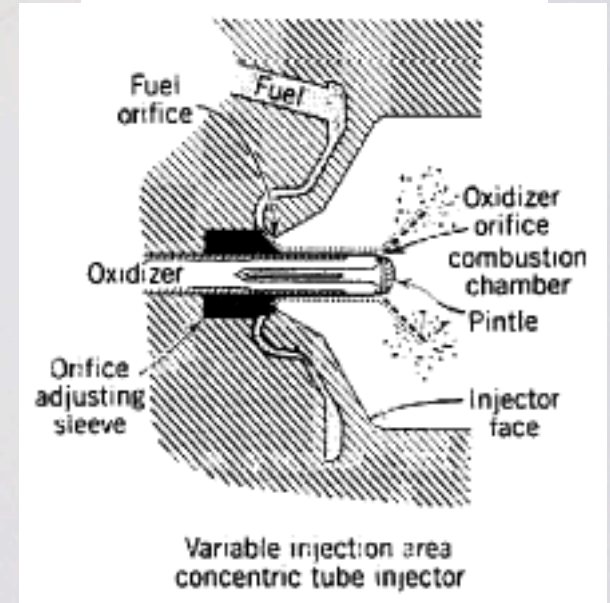
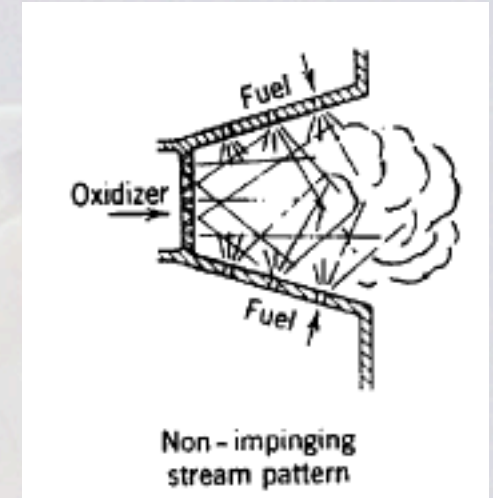
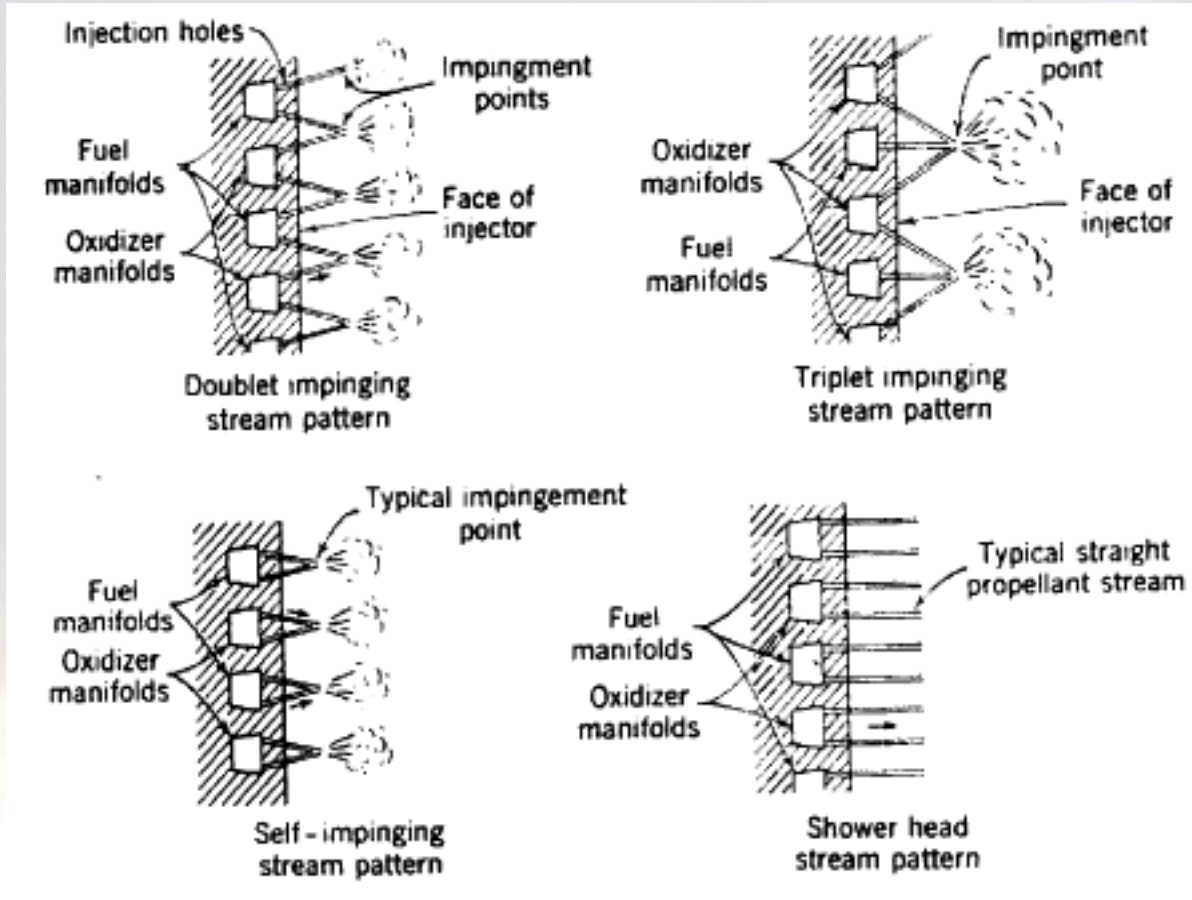


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H-1 Engine Injector Plate



Injector Concepts



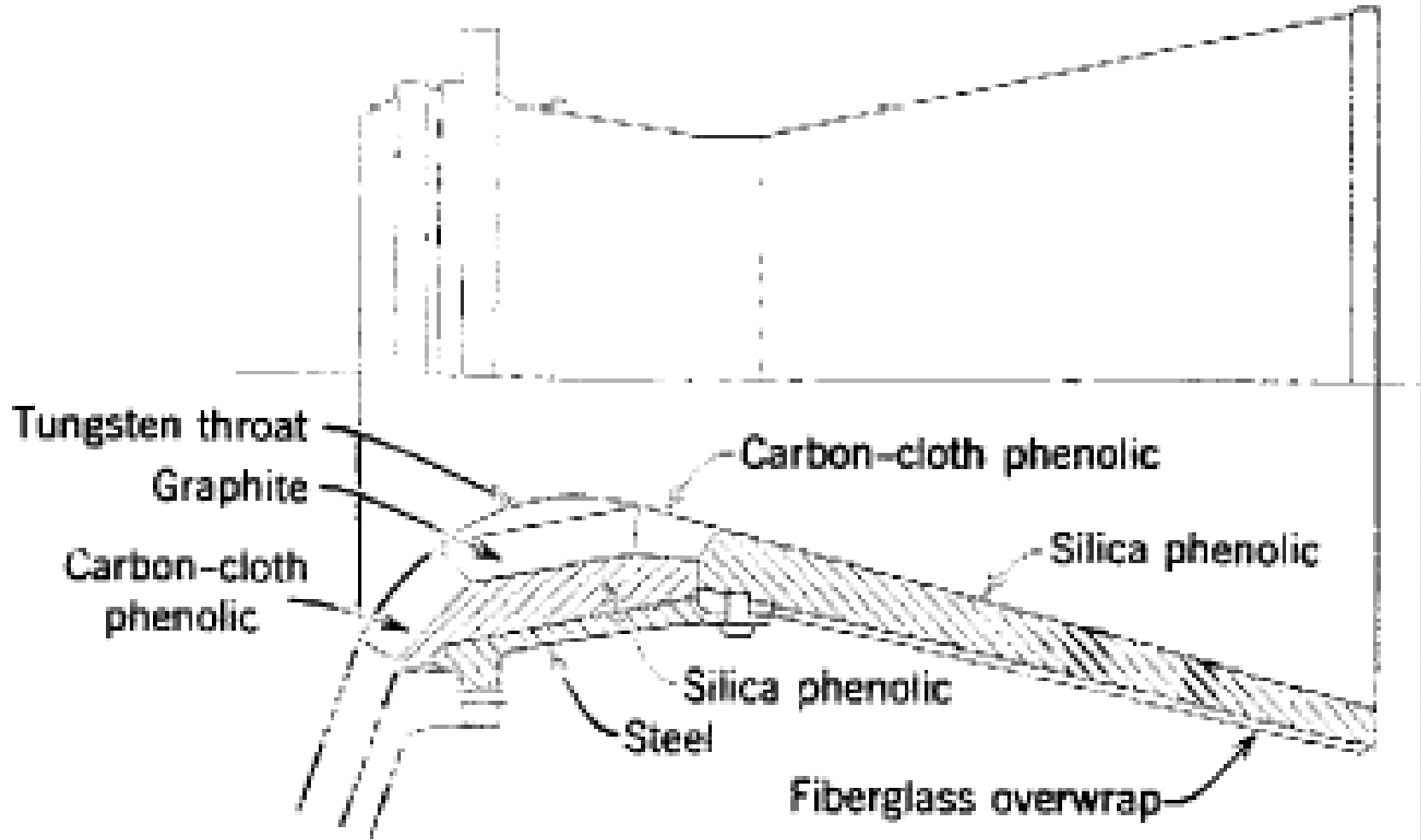
From G. P. Sutton, Rocket Propulsion Elements (5th ed.)
John Wiley and Sons, 1986



TR-201 Engine (LM Descent/Delta)



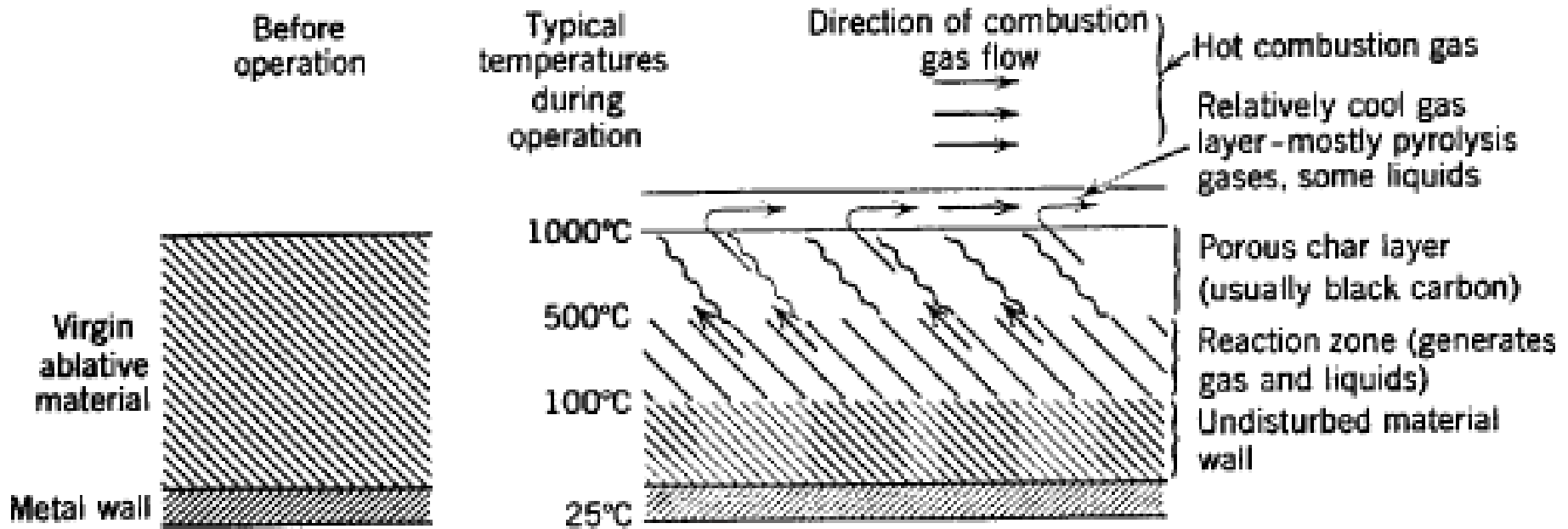
Solid Rocket Nozzle (Heat-Sink)



From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986



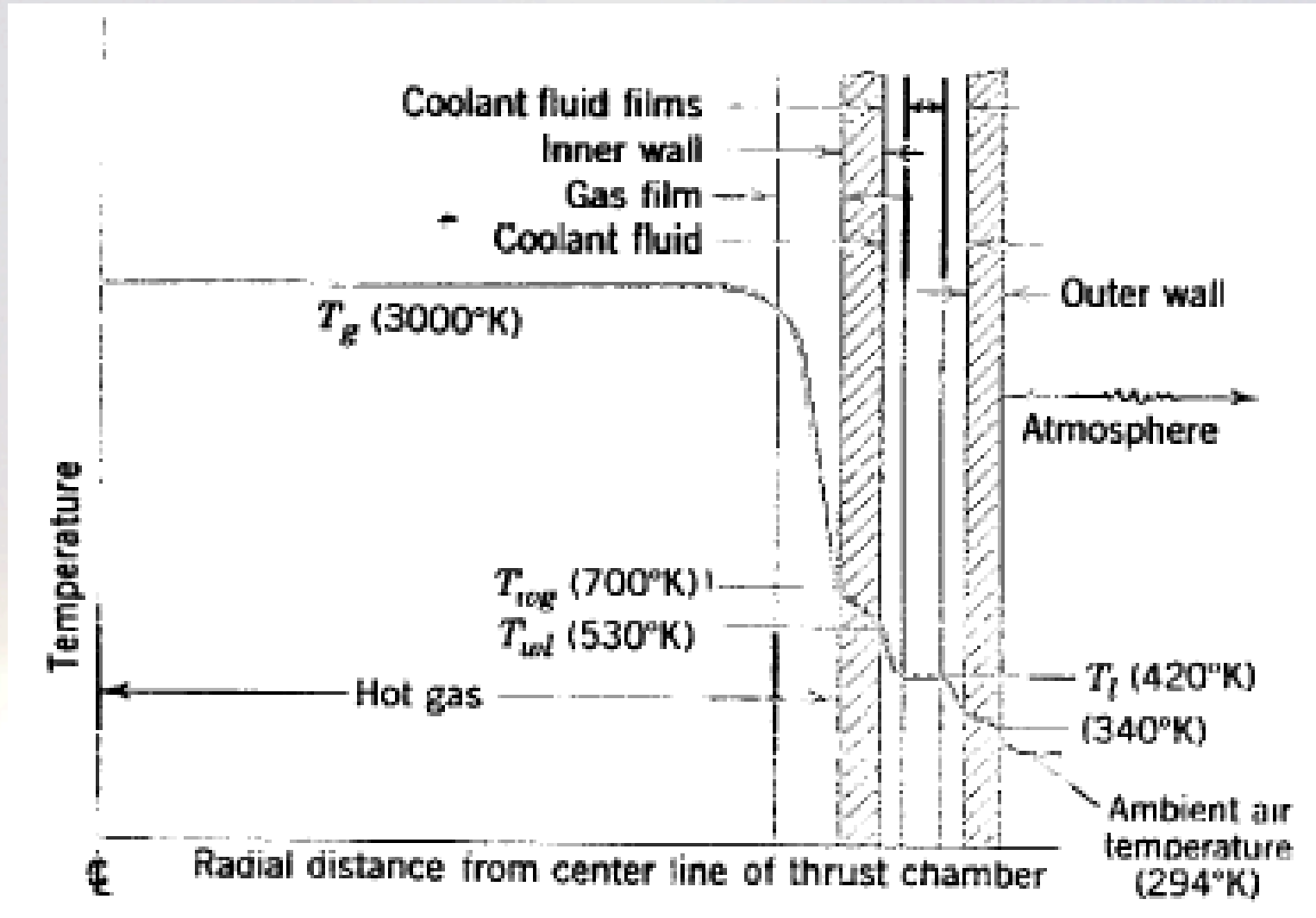
Ablative Nozzle Schematic



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



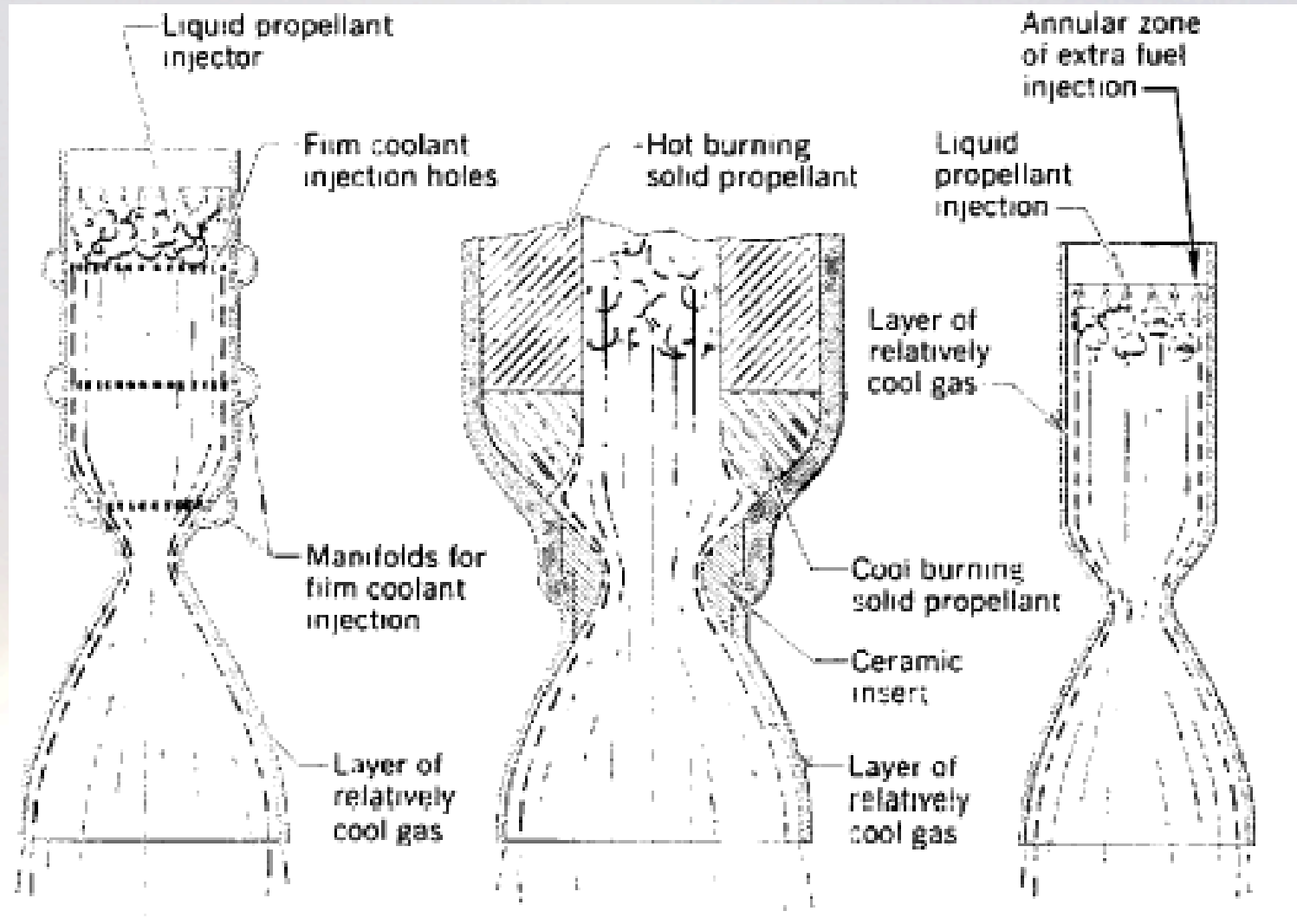
Active Chamber Cooling Schematic



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



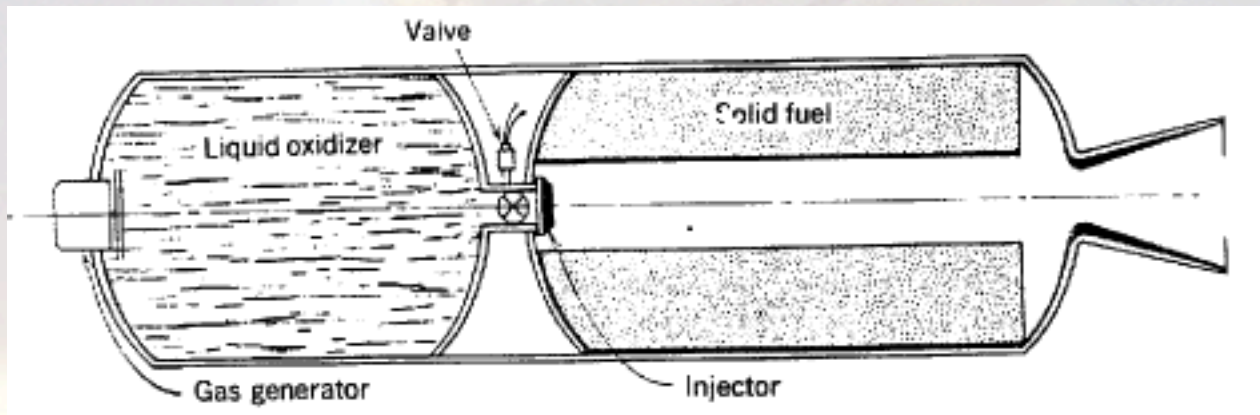
Boundary Layer Cooling Approaches



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



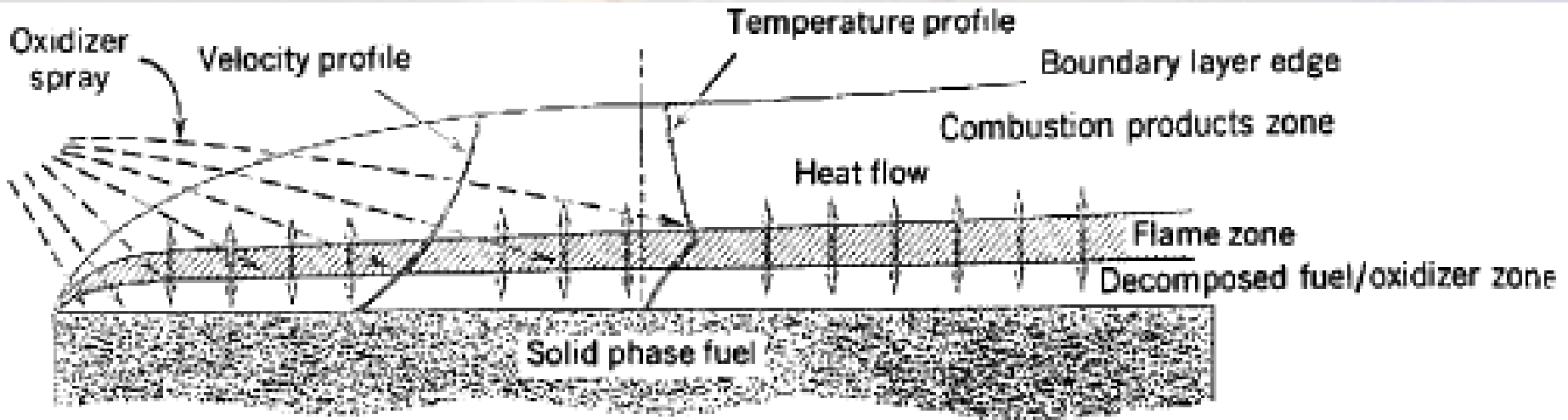
Hybrid Rocket Schematic



From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986




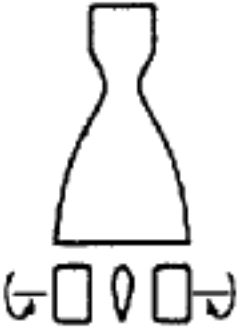
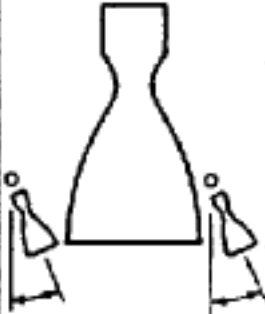
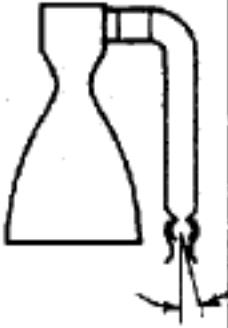

Hybrid Rocket Combustion



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



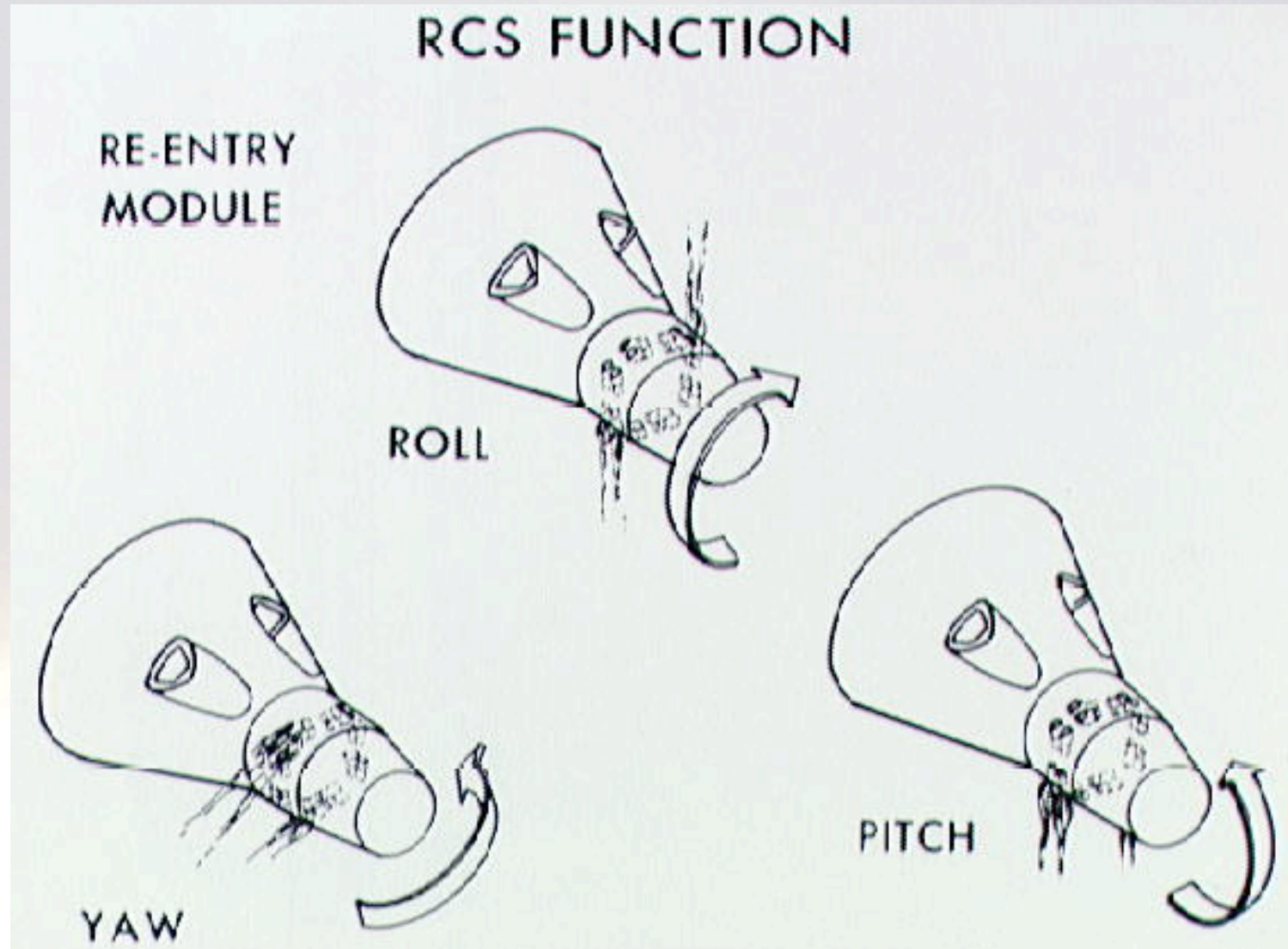
Thrust Vector Control Approaches

Gimbal or hinge	Jet vanes	Small control thrust chambers	Turbine exhaust gas control	Side injection
 <p>Universal joint suspension</p>	 <p>Four rotating heat resistant aerodynamic vanes in jet</p>	 <p>Two or more gimbaled auxiliary thrust chambers</p>	 <p>Gimbal on turbine exhaust nozzle</p>	 <p>Secondary fluid injection on one side only</p>

From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



Gemini Entry Reaction Control System



Apollo Reaction Control System Thrusters

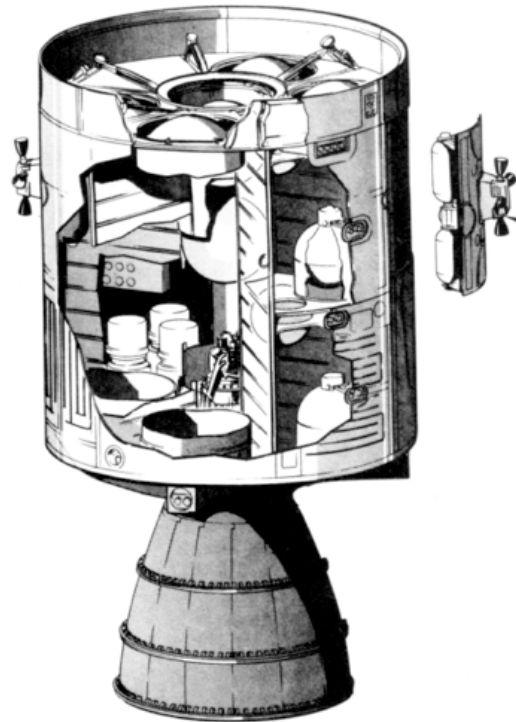
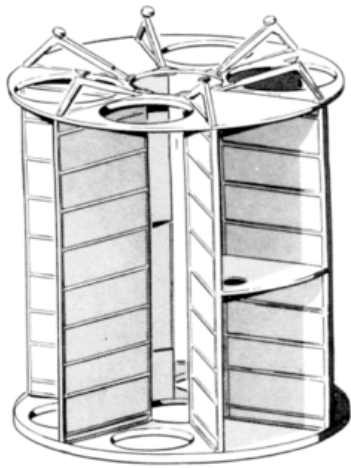


RCS Quad

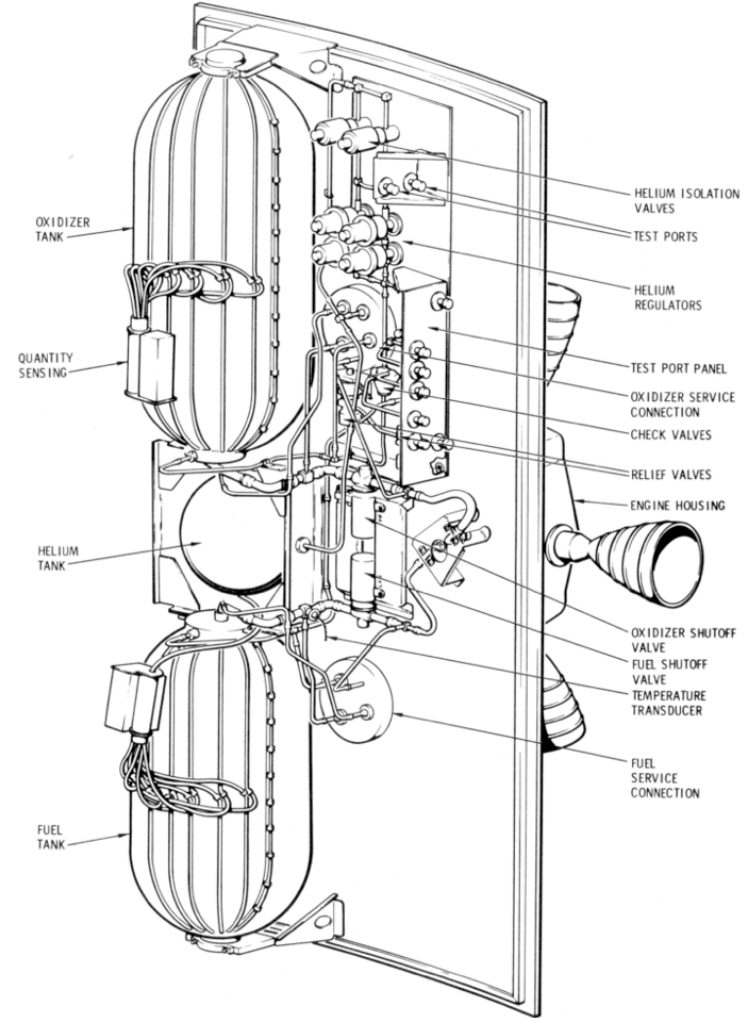


Apollo CSM RCS Assembly

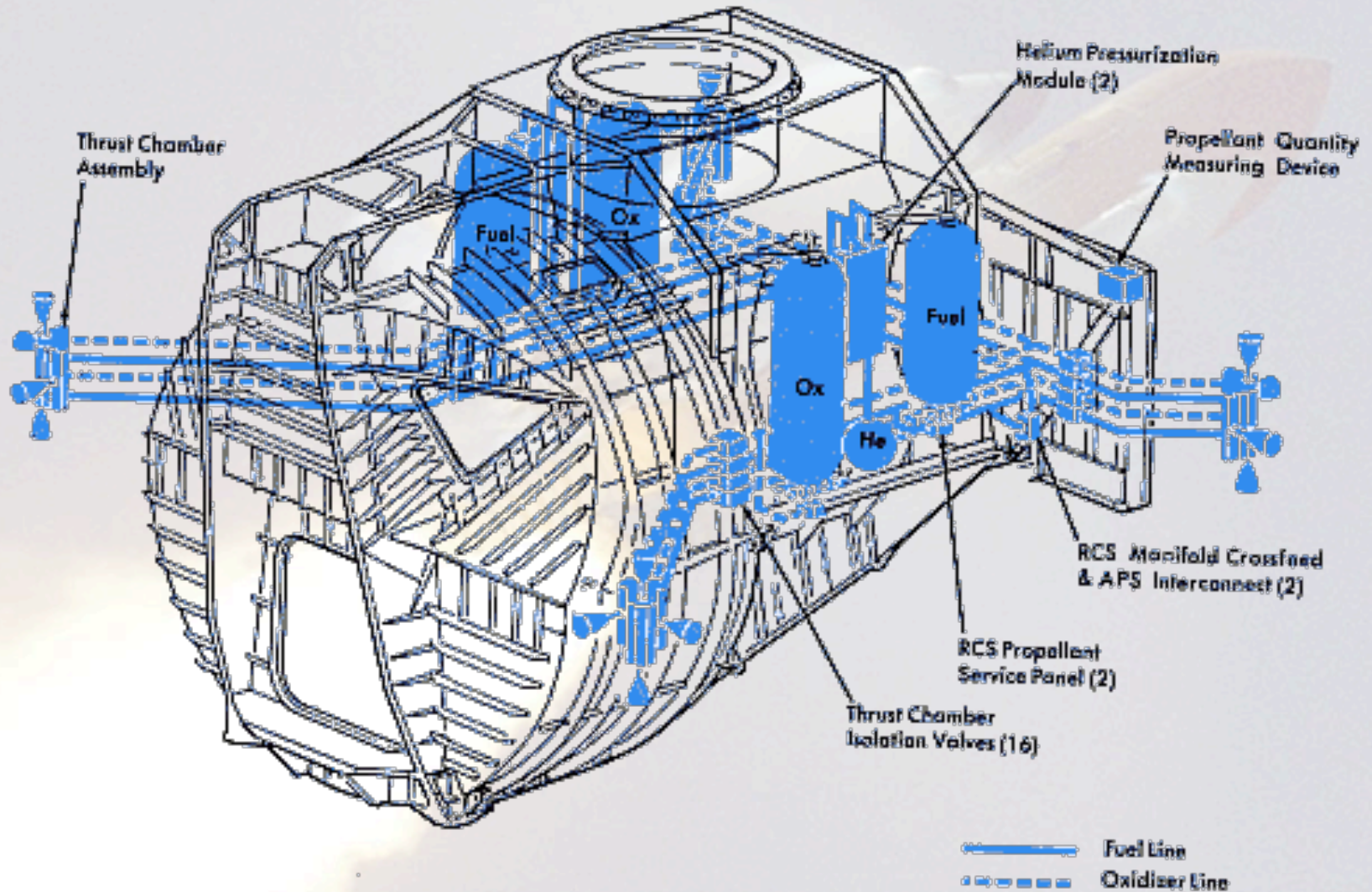
SERVICE MODULE BLOCK I



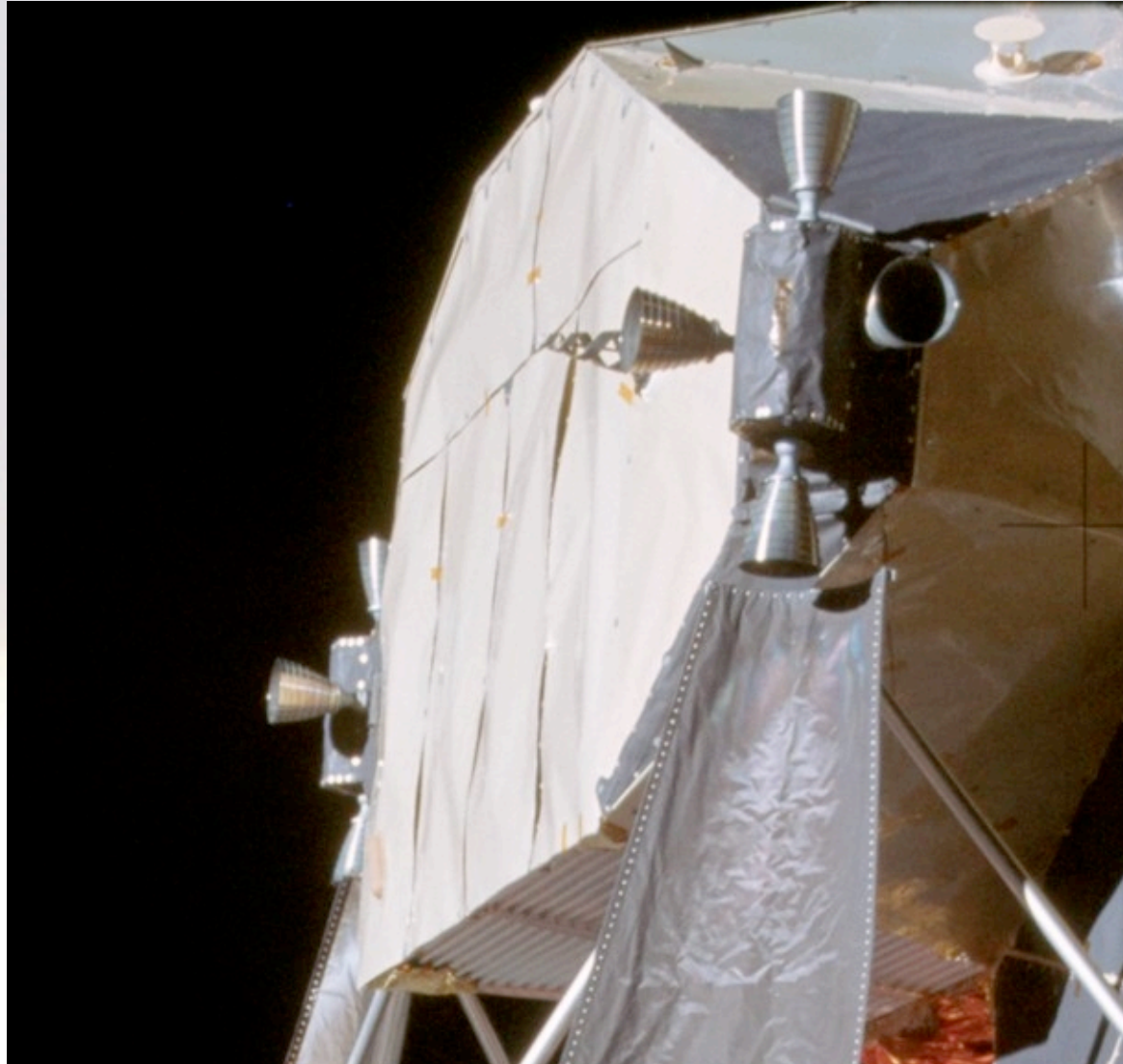
SM RCS PANEL ASSEMBLY



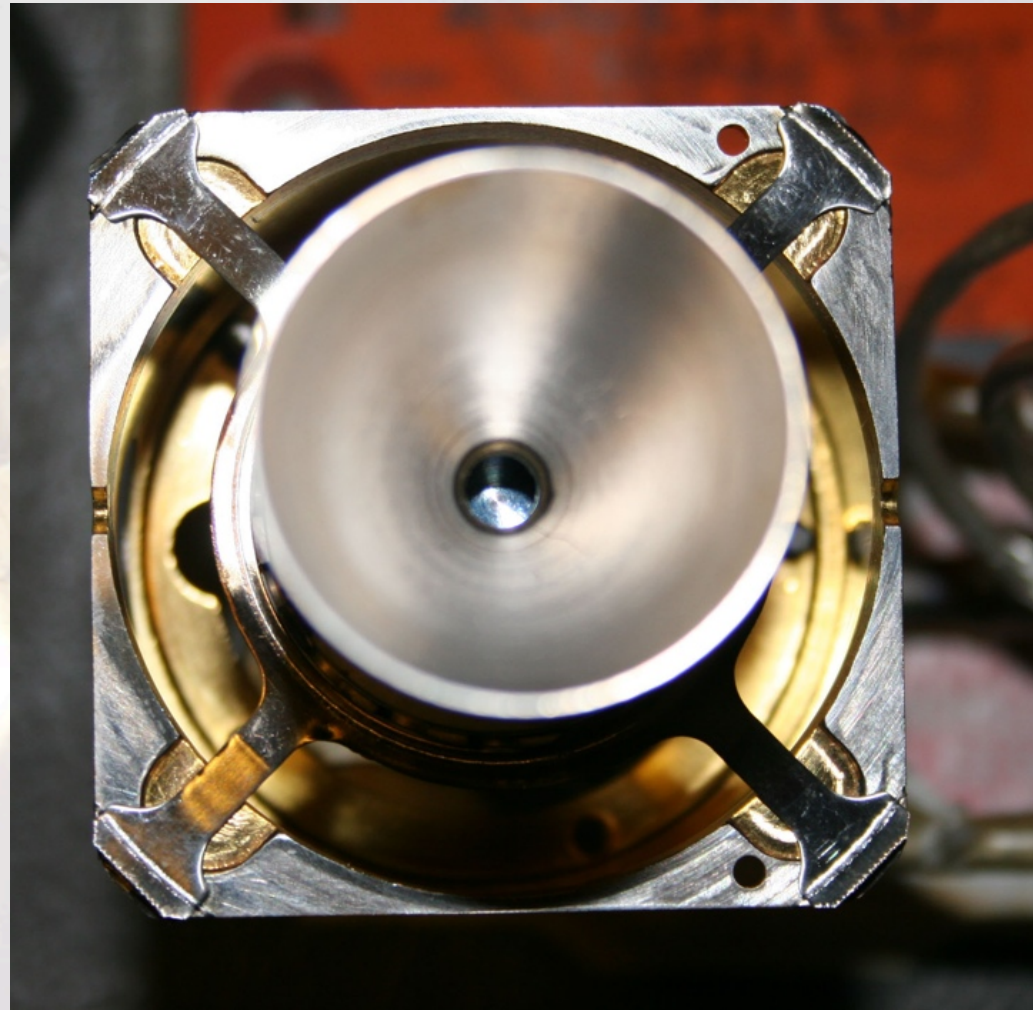
Lunar Module Reaction Control System



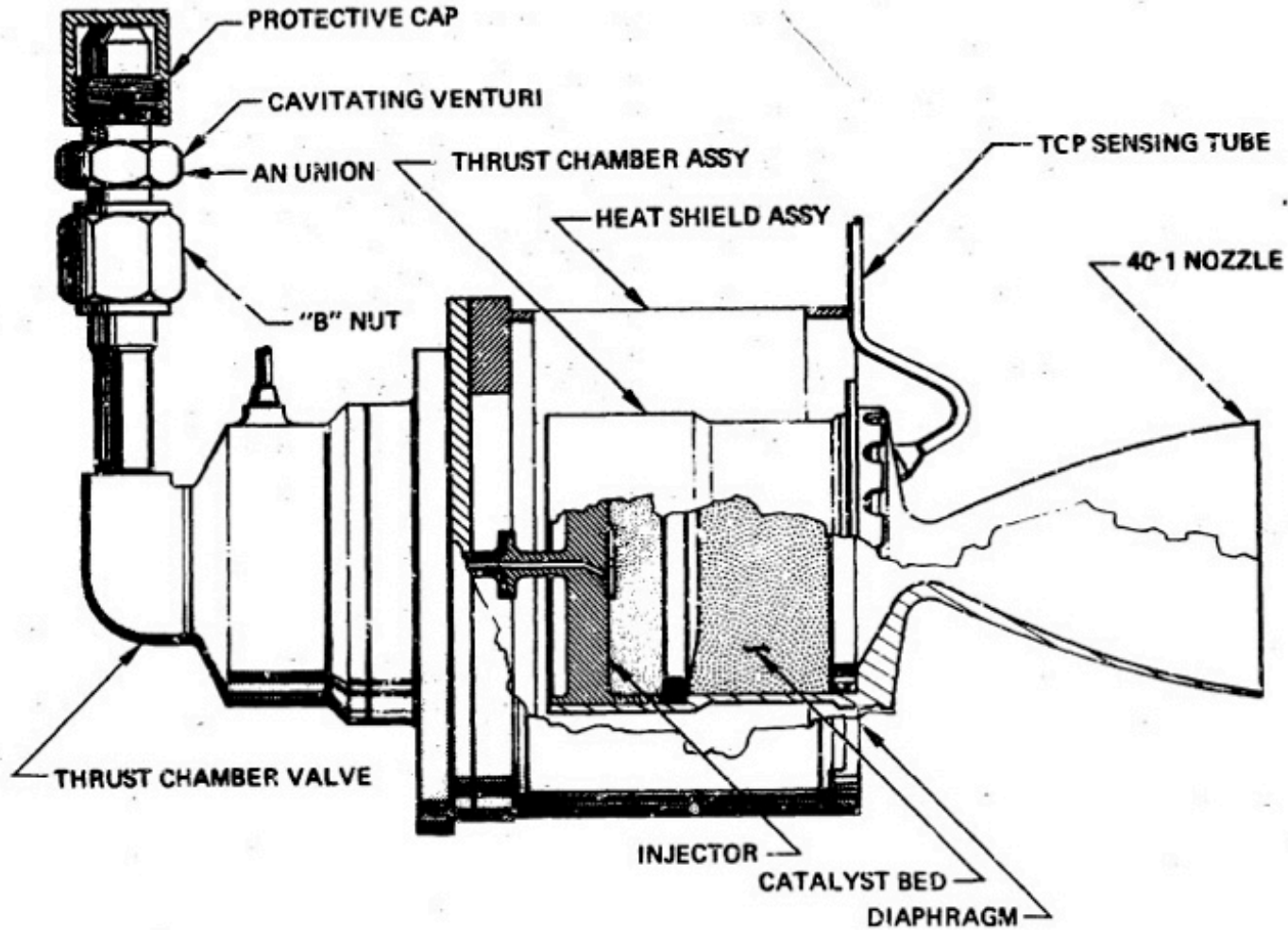
LM RCS Quad



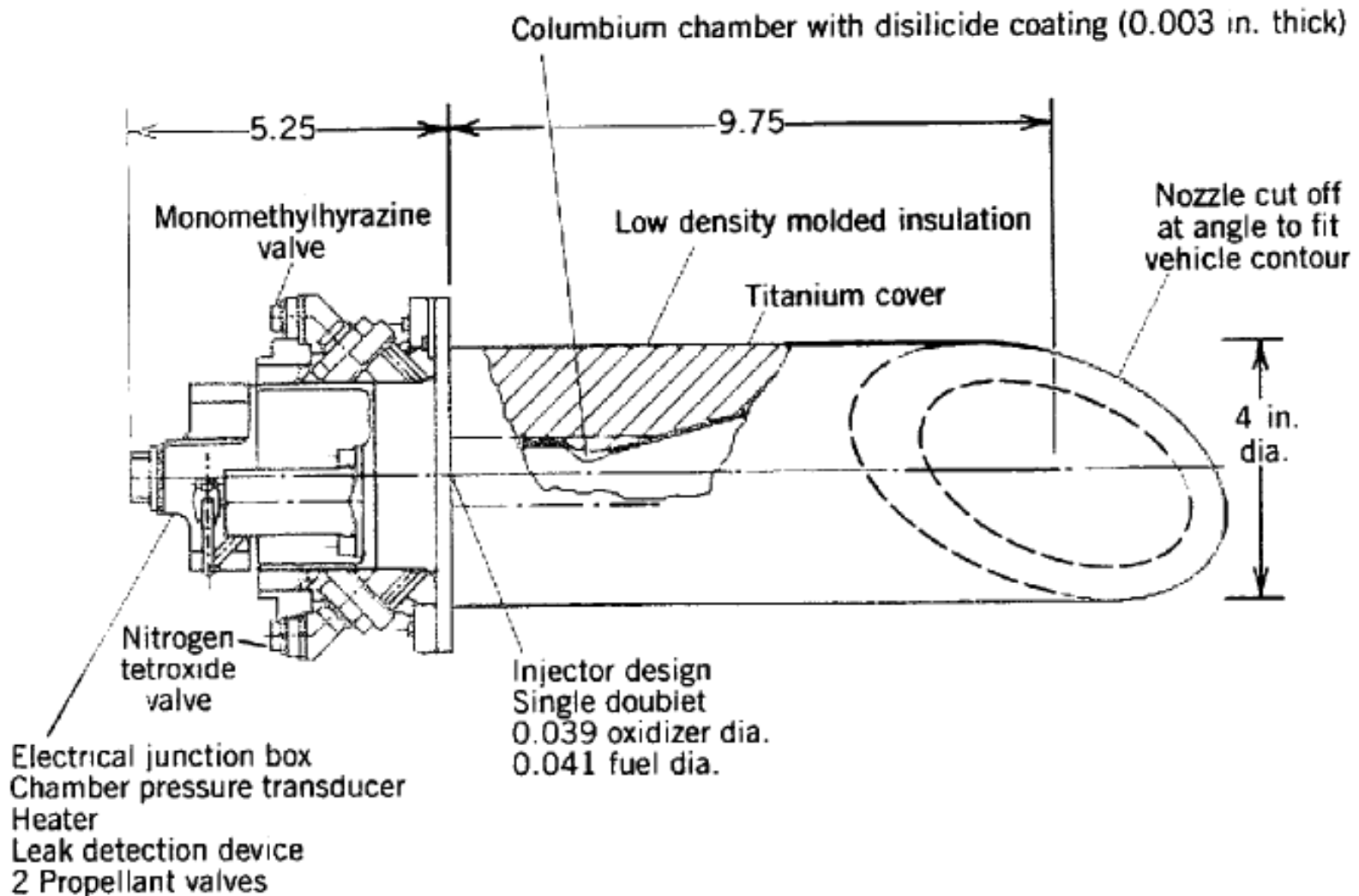
Viking Aeroshell RCS Thruster



Viking RCS Thruster Schematic



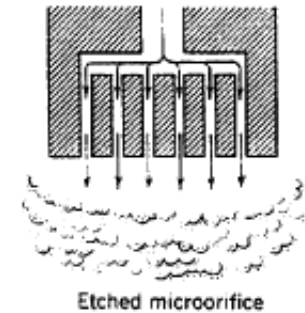
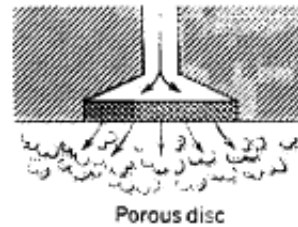
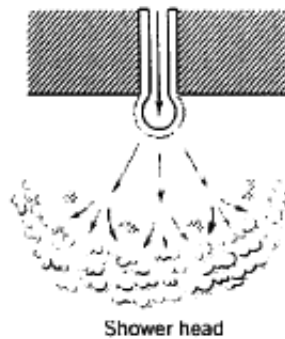
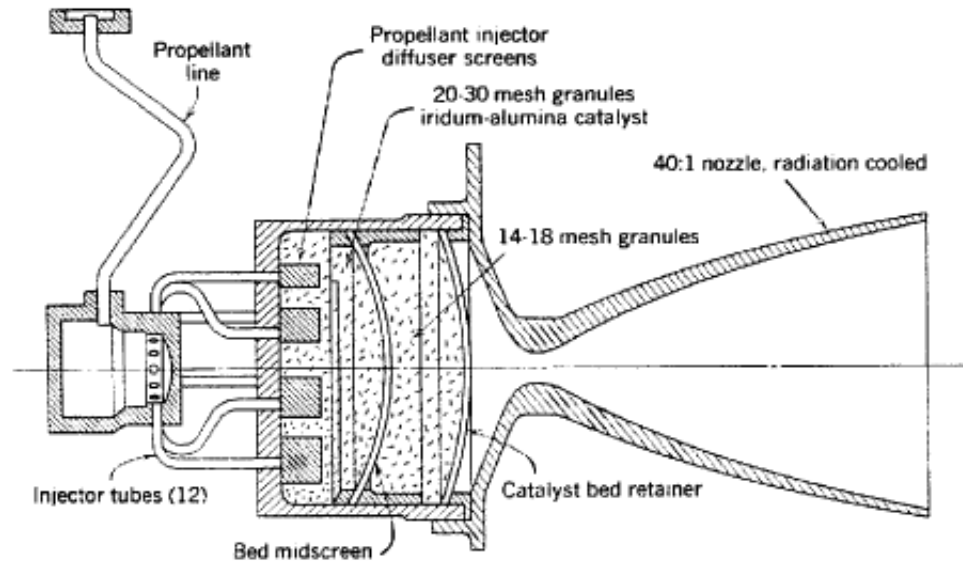
Space Shuttle Primary RCS Engine



From G. P. Sutton, *Rocket Propulsion Elements* (5th ed.) John Wiley and Sons, 1986



Monopropellant Engine Design



From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



Cold-gas Propellant Performance

Propellant	Molecular Mass	Density ^a (lb/ft ³)	Theoretical Specific Impulse (sec)
Hydrogen	2.0	1.21	296
Helium	4.0	2.37	179
Methane	16.0	12.10	114
Nitrogen	28.0	17.37	80
Air	28.9	19.3	74
Argon	39.9	27.60	57
Krypton	83.8	67.20	39
Freon 14	88.0	60.01	55
Carbon dioxide	44.0	Liquid	67

^aAt 3500 psia and 0°C.

From G. P. Sutton, Rocket Propulsion Elements (5th ed.) John Wiley and Sons, 1986



Total Impulse

- Total impulse I_t is the total thrust-time product for the propulsion system, with units <N-sec>

$$I_t = Tt = \dot{m}v_e t$$

$$t = \frac{\rho V}{\dot{m}}$$

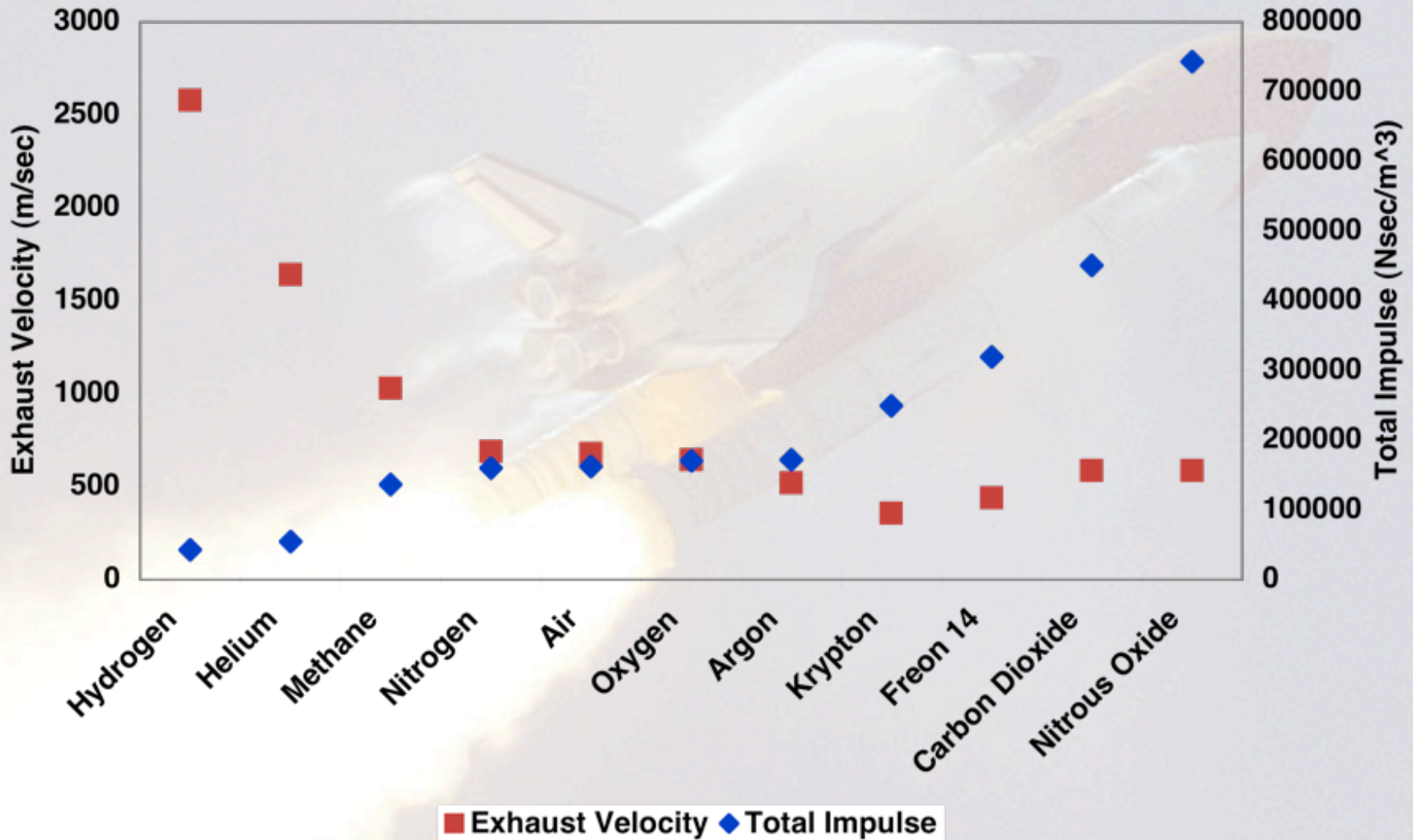
$$I_t = \rho V v_e$$

- To assess cold-gas systems, we can examine total impulse per unit volume of propellant storage

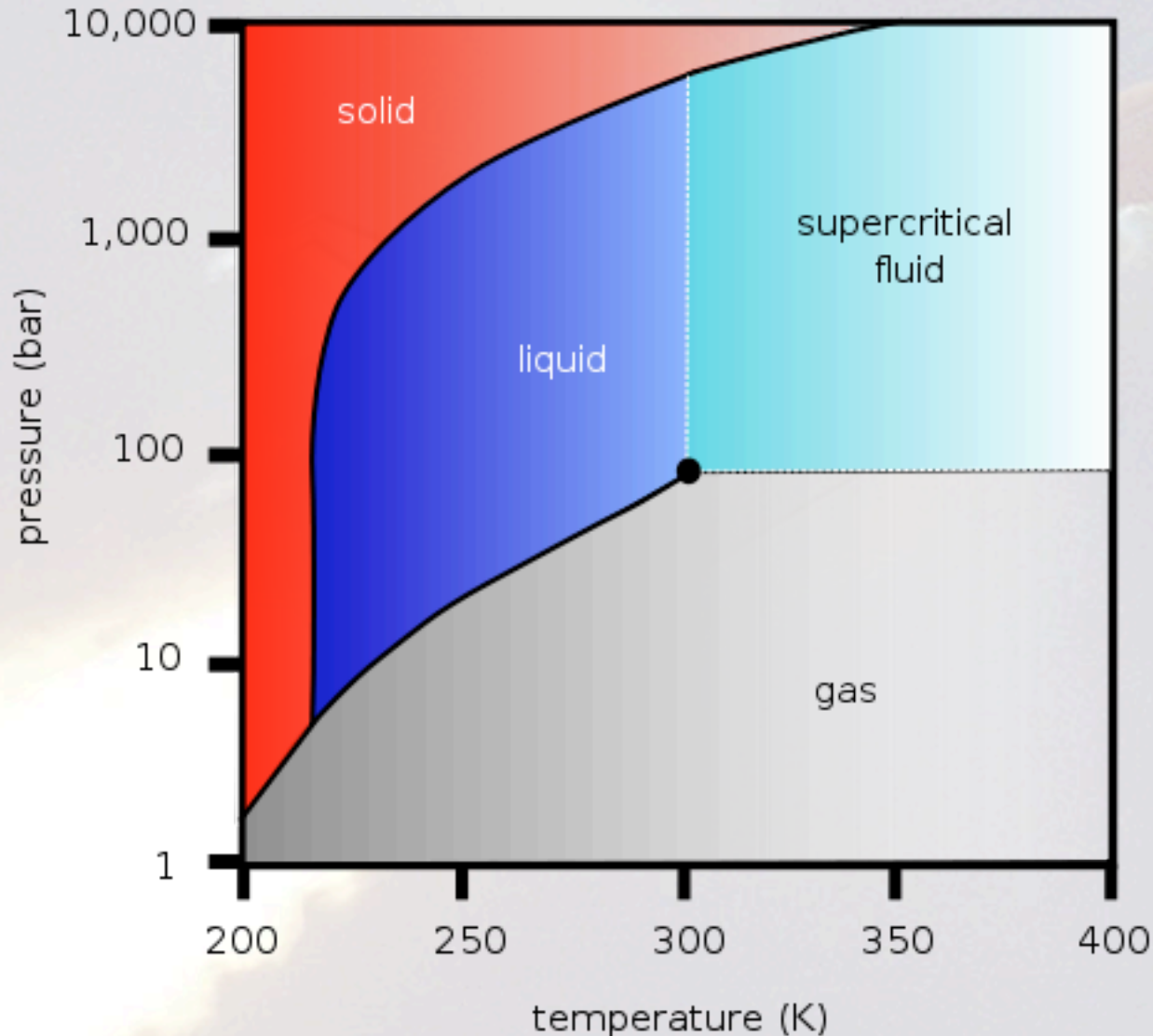
$$\frac{I_t}{V} = \rho v_e$$



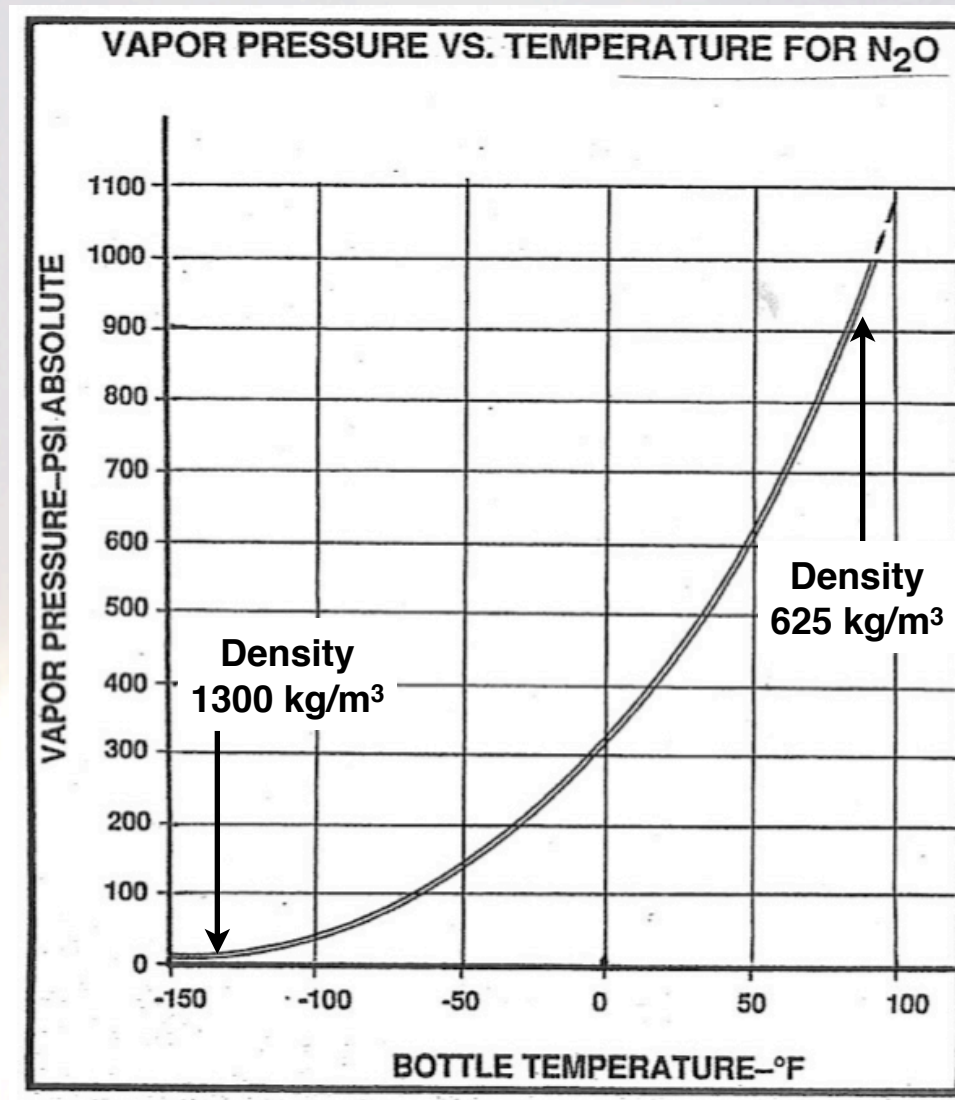
Performance of Cold-Gas Systems



Self-Pressurizing Propellants (CO₂)



Self-Pressurizing Propellants (N_2O)



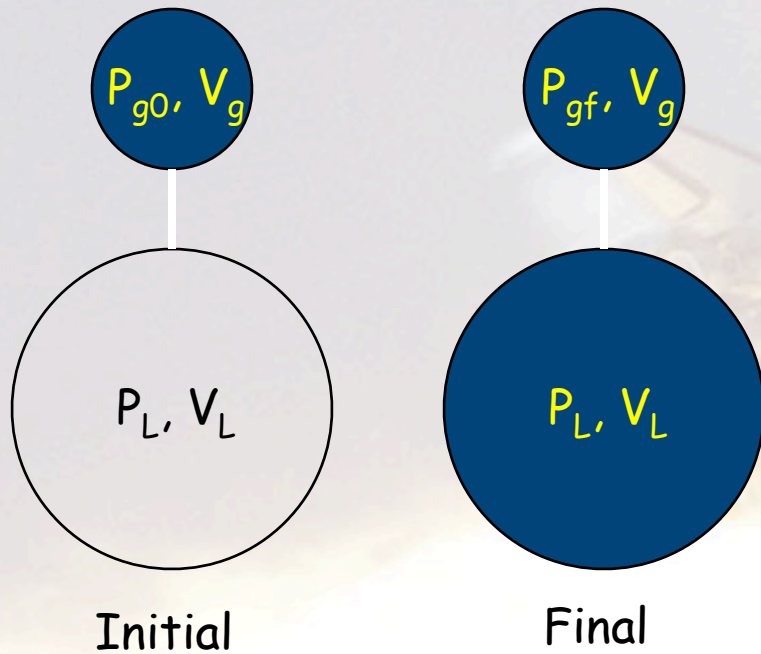
N₂O Performance Augmentation

- Nominal cold-gas exhaust velocity ~ 600 m/sec
- N₂O dissociates in the presence of a heated catalyst
engine temperature $\sim 1300^\circ\text{C}$ $2\text{N}_2\text{O} \longrightarrow 2\text{N}_2 + \text{O}_2$
exhaust velocity ~ 1800 m/sec
- NOFB (Nitrous Oxide Fuel Blend) - store premixed
N₂O/hydrocarbon mixture
exhaust velocity > 3000 m/sec



Pressurization System Analysis

Adiabatic Expansion of Pressurizing Gas



$$p_{g,0} V_g^\gamma = p_{g,f} V_g^\gamma + p_l V_l^\gamma$$

Known quantities:

$P_{g,0}$ = Initial gas pressure

$P_{g,f}$ = Final gas pressure

P_L = Operating pressure of propellant tank(s)

V_L = Volume of propellant tank(s)

Solve for gas volume V_g



Boost Module Propellant Tanks

- Gross mass 23,000 kg
 - Inert mass 2300 kg
 - Propellant mass 20,700 kg
 - Mixture ratio $\text{N}_2\text{O}_4/\text{A50} = 1.8$ (by mass)
- N_2O_4 tank
 - Mass = 13,310 kg
 - Density = 1450 kg/m^3
 - Volume = $9.177 \text{ m}^3 \rightarrow r_{\text{sphere}} = 1.299 \text{ m}$
- Aerozine 50 tank
 - Mass = 7390 kg
 - Density = 900 kg/m^3
 - Volume = $8.214 \text{ m}^3 \rightarrow r_{\text{sphere}} = 1.252 \text{ m}$



Boost Module Main Propulsion

- Total propellant volume $V_L = 17.39 \text{ m}^3$
- Assume engine pressure $p_0 = 250 \text{ psi}$
- Tank pressure $p_L = 1.25^* p_0 = 312 \text{ psi}$
- Final GHe pressure $p_{g,f} = 75 \text{ psi} + p_L = 388 \text{ psi}$
- Initial GHe pressure $p_{g,0} = 4500 \text{ psi}$
- Conversion factor $1 \text{ psi} = 6892 \text{ Pa}$
- Ratio of specific heats for He = 1.67

$$(4500 \text{ psi})V_g^{1.67} = (388 \text{ psi})V_g^{1.67} + (312 \text{ psi})(17.39 \text{ m}^3)^{1.67}$$

- $V_g = 3.713 \text{ m}^3$

- Ideal gas: $T = 300^\circ\text{K} \rightarrow \rho_{\text{He}} = \frac{p_{g,0} \bar{M}}{\mathfrak{R} T_0}$

$$\rho = 49.7 \text{ kg/m}^3 \quad (4500 \text{ psi} = 31.04 \text{ MPa}) \quad M_{\text{He}} = 185.1 \text{ kg}$$

